

SUPPLY CHAIN SUSTAINABILITY

SCHOOL

Designing for Carbon Reduction

James Cadman,
Action Sustainability



House Rules



Be present! Cameras on please. Mics on when you want to talk. Name yourself



Get involved in our poll questions



'Raise your hand' or use the chatbox for questions



Please participate in our small group discussions and activities



Share your feedback at the end



Slides will be shared

Tech Support



Real-time polls and audience Q&A

1. Go to www.menti.com in a new browser or tab on your phone or computer.
2. Enter the menti code when you see it on the slide or hear the trainer read it out.
3. Don't disconnect from the webinar, you will still need to hear the trainer.

Workshop Overview

- Why should we design for Carbon reduction?
- How do we go about it?
- Relevant Standards and Tools
- Measuring and optioneering
- Other co-benefits





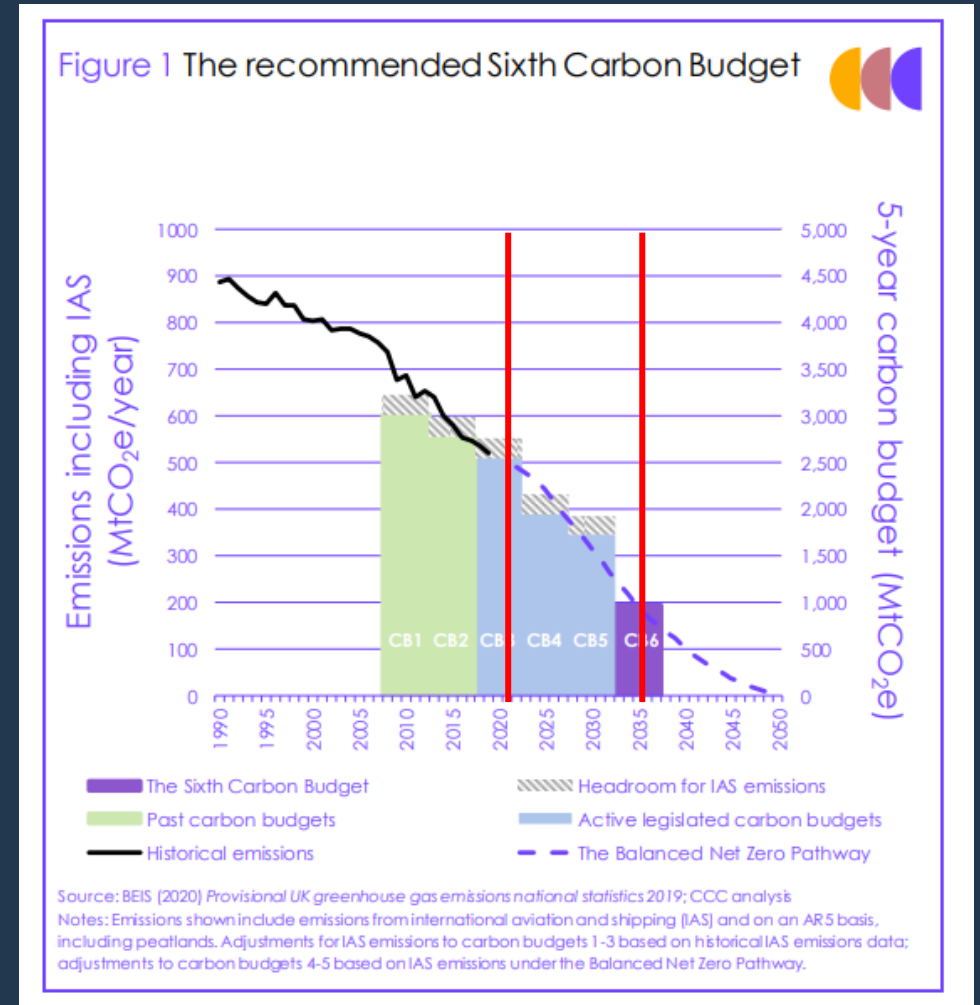
How much do you know about carbon?



Why should we design for carbon reduction?

The Law!

- UK Climate Change Act target of 100% reduction by 2050 – ‘net zero’
- Scotland has legislated to hit net-zero by 2045
- Wales’ target to reduce by 95% by 2050 but aiming for net zero
- Ireland has legislated to hit net-zero by 2050
- New intermediate target for UK of 78% by 2035 vs 1990 baseline



Drivers and Benefits

Reduce carbon
reduce costs

Build-phase
productivity: lean
thinking

Better reporting:
SECR, ESOS, SBTi

Holistic whole-life
approach to efficient
asset management

More efficient
material use –
circular economy

Building/asset
lifetime extension:
modularity

Stakeholder/ client
demands &
expectations

Resource
availability/scarcity

Reduced risk of
energy security

Innovation – market
leader

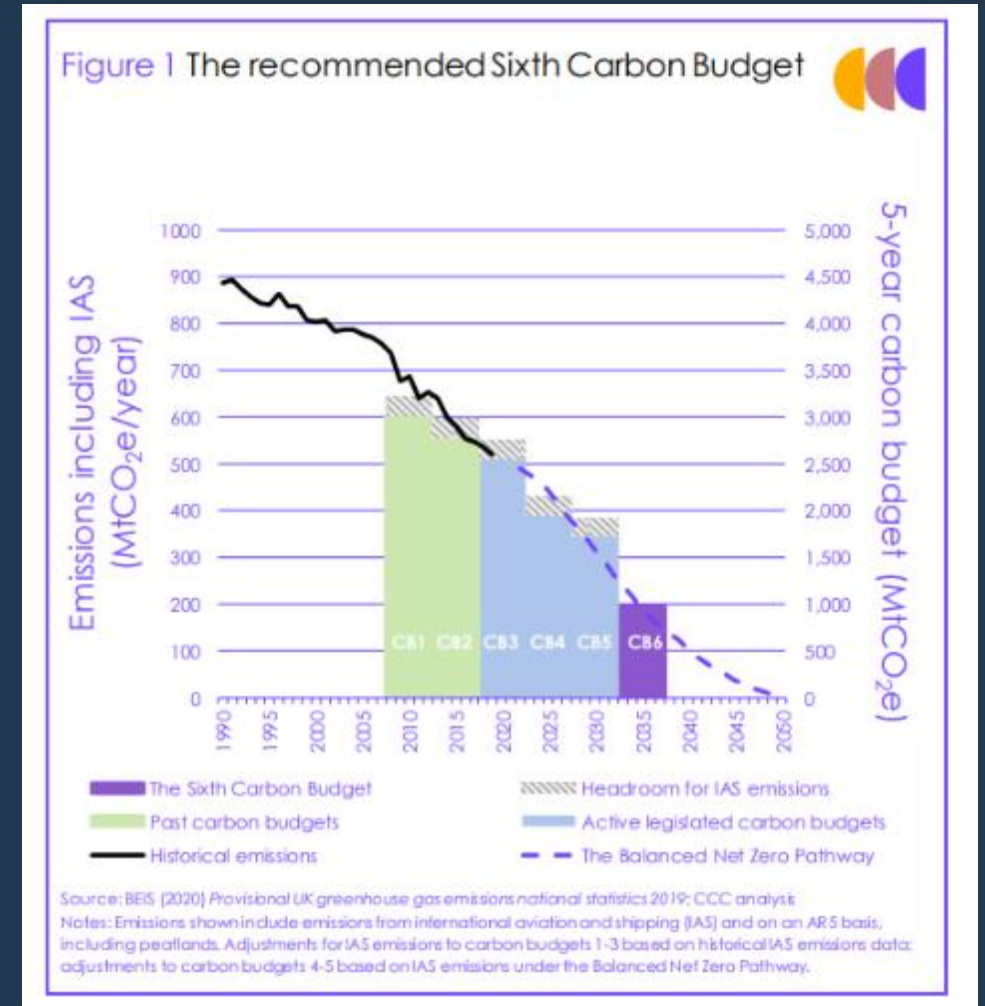
Reputation and
work winning

Occupancy
wellbeing

And the Built Environment's contribution to the total...?

40%

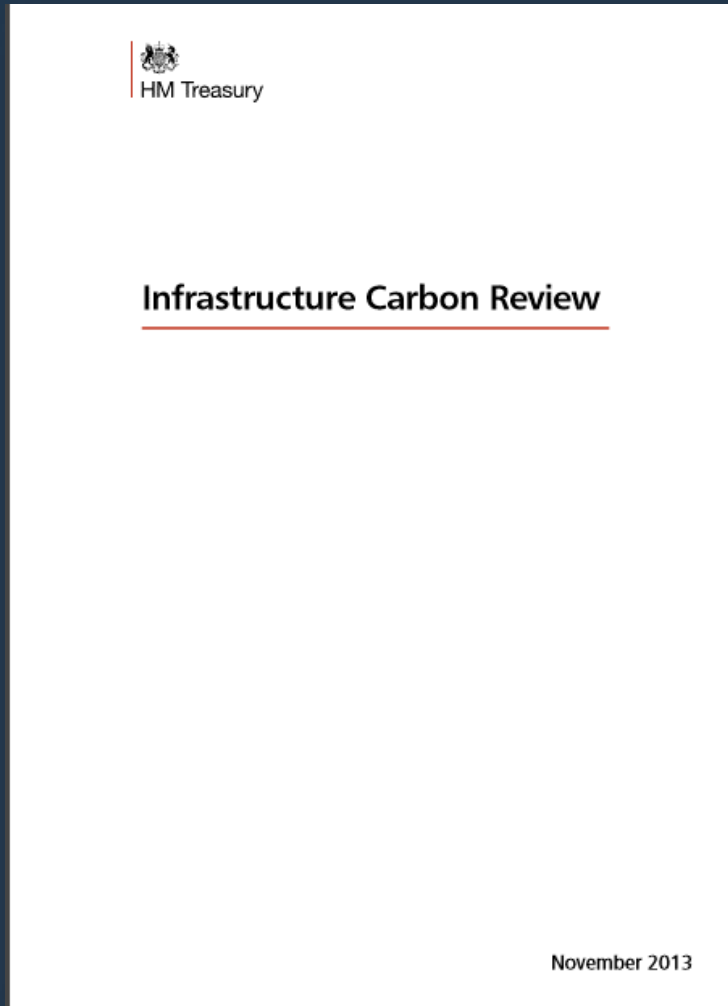
10% from construction;
30% from operation





Sectoral Drivers for Carbon Reduction

Carbon Infrastructure Review

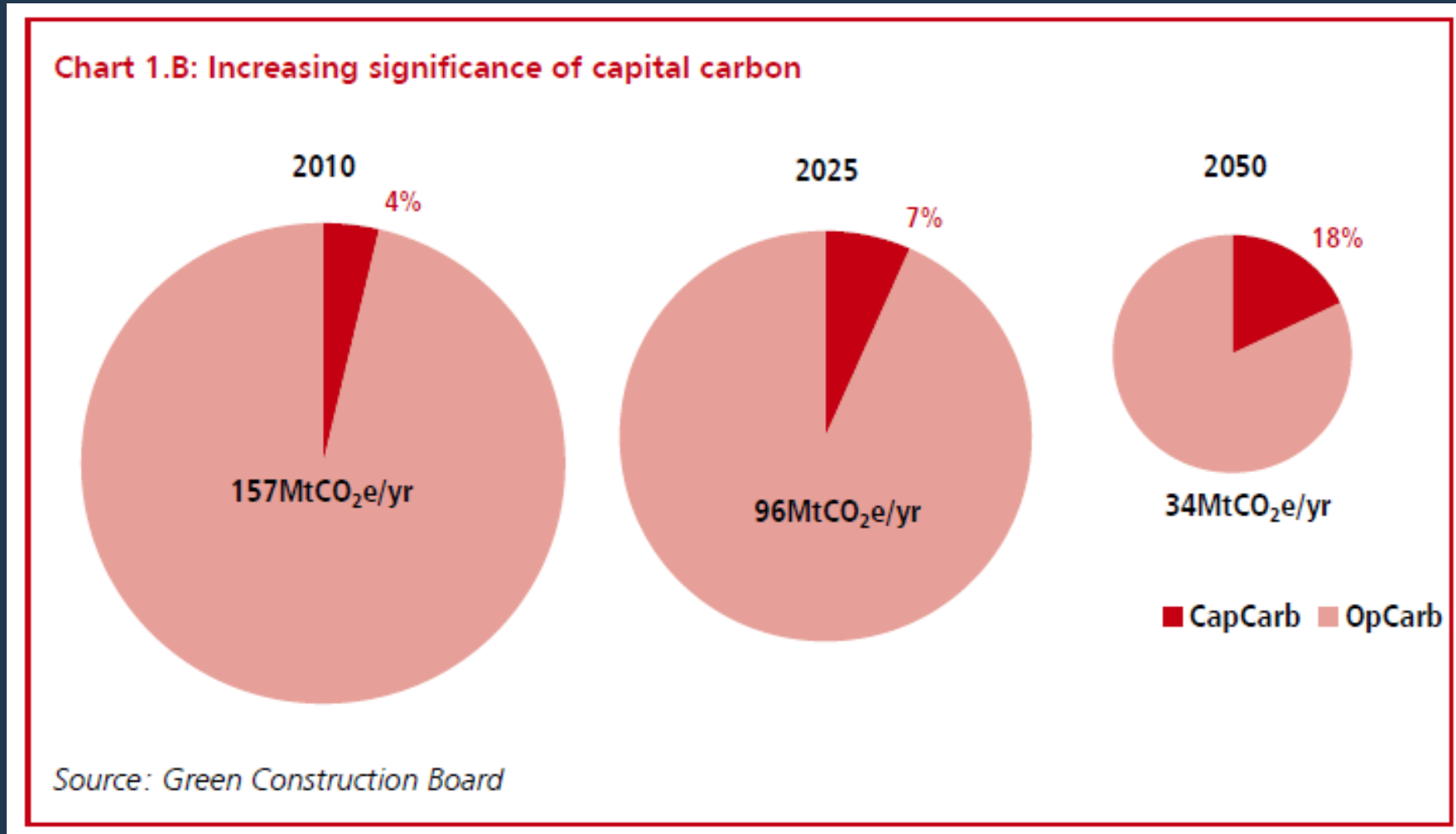


“.... the UK is driving forward the delivery of new strategic infrastructure alongside the maintenance, modernisation and renewal of existing assets.. **We must achieve this while contributing to national reductions in carbon emissions**

The Government has no doubt that **cutting carbon is fundamentally important to long term global economic, social and environmental sustainability.**

This report makes clear **that reducing carbon reduces costs.** It is part and parcel of saving materials, reducing energy demand and delivering operational efficiencies.”

Carbon Infrastructure Review



Construction Leadership Council – 9th March 2021

Transport

1. Zero emission vehicles and onsite plant
2. Modern methods of construction, improved logistics, reducing waste and transport
3. Connection with low carbon transport

Buildings

4. Retrofitting to improve energy efficiency of the existing housing stock
5. Low carbon heat solutions in buildings
6. Enhance the energy performance of new and existing buildings with monitoring

Construction activity

7. Carbon measurement to support quantifiable decisions to remove carbon
8. **Become world leaders in designing out carbon**, developing capability of designers and construction professionals to develop designs in line with circular economy – reducing embedded and operational carbon, shifting construction commercial models to incentivise and reward measurable carbon reductions.
9. Develop innovative low carbon materials (prioritising concrete and steel), as well as advancing low carbon solutions for manufacturing production processes and distribution.



UK Gov't PPN06/21: 5th June 2021 *Carbon Reduction Plans*

- Bidders for any contract over £5m ex VAT per year from Central Government, their Executive Agencies and NDPBs
- Contractors will have to provide a carbon reduction strategy confirming their commitment to achieving Net Zero by 2050 in the UK
- Covers Scope 1, 2 and certain Scope 3 (Upstream transportation & distribution, Waste generated in operations, Business travel, Employee commuting, Downstream transportation & distribution)
- From 30th September 2021
- Plans for an 'embodied carbon law': The Carbon Emissions (Buildings) Bill, and Part Z of Building Regulations



Cabinet Office

Procurement Policy Note – Taking Account of Carbon Reduction Plans in the procurement of major government contracts

Action Note PPN 06/21

05/06/2021

Issue

1. The UK Government amended the Climate Change Act 2008¹ in 2019 by introducing a target of at least a 100% reduction in the net UK carbon account (i.e. reduction of greenhouse gas emissions², compared to 1990 levels) by 2050. This is otherwise known as the 'Net Zero' target. This Procurement Policy Note (PPN) sets out how to take account of suppliers' Net Zero Carbon Reduction Plans in the procurement of major Government contracts.

Dissemination and Scope

2. This PPN applies to all Central Government Departments, their Executive Agencies and Non Departmental Public Bodies. These organisations are referred to in this PPN as 'In-Scope Organisations'. Please circulate this PPN within your organisation, drawing it to the attention of those with a commercial and procurement role.

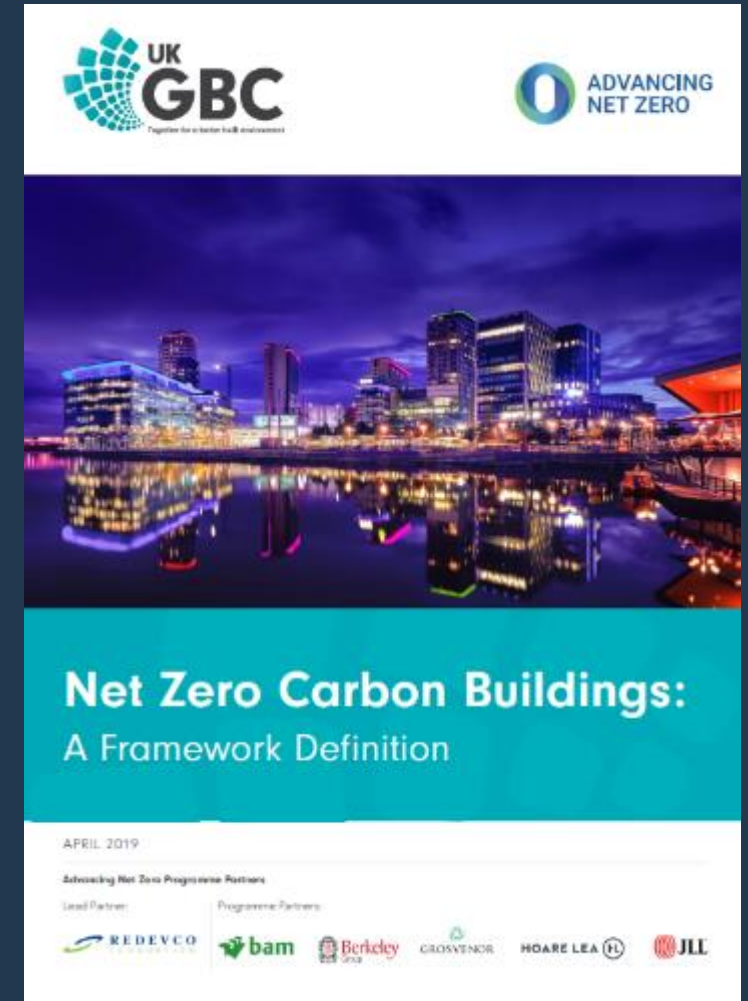
3. In-Scope Organisations should take action to apply this PPN when procuring goods and/or services and/or works with an anticipated contract value above £5 million per annum³ (excluding VAT) which are subject to the Public Contracts Regulations 2015 save where it would not be related and proportionate to the contract.

4. This PPN applies to framework agreements and dynamic purchasing systems only where it is anticipated that the individual value of any contract to be awarded under the

UKGBC Framework Definition of a Net Zero Carbon Building

Net zero carbon – construction: *“When the amount of carbon emissions associated with a building’s product and construction stages up to practical completion is zero or negative, through the use of offsets or the net export of on-site renewable energy.”*

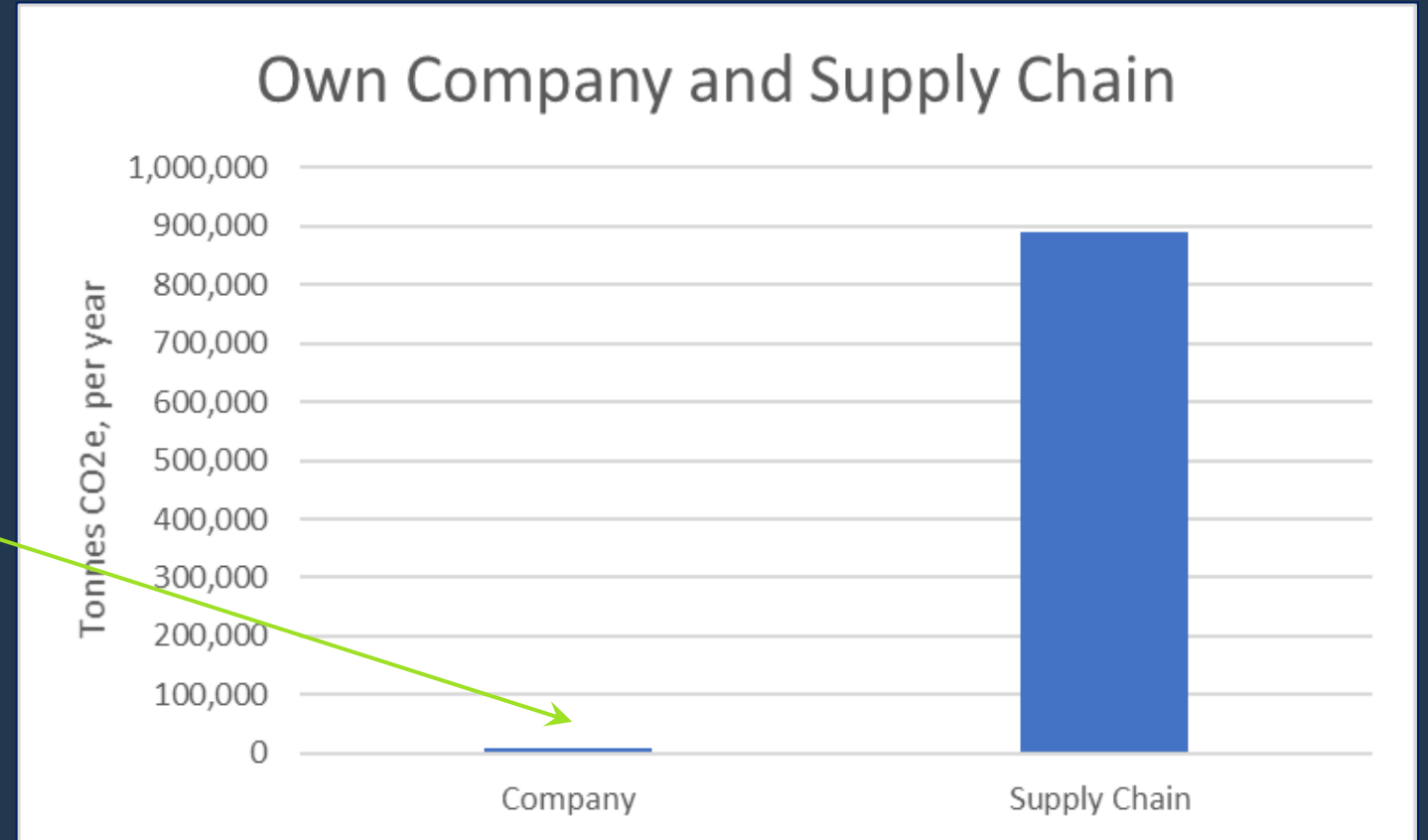
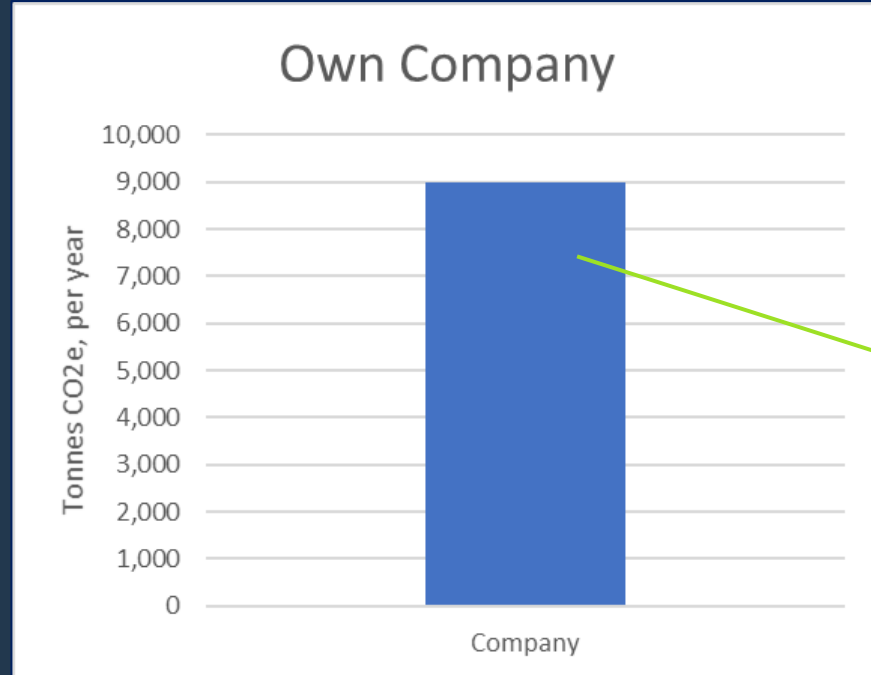
Net zero carbon – operational energy: *“When the amount of carbon emissions associated with the building’s operational energy on an annual basis is zero or negative. A net zero carbon building is highly energy efficient and powered from on-site and/or off-site renewable energy sources, with any remaining carbon balance offset.”*



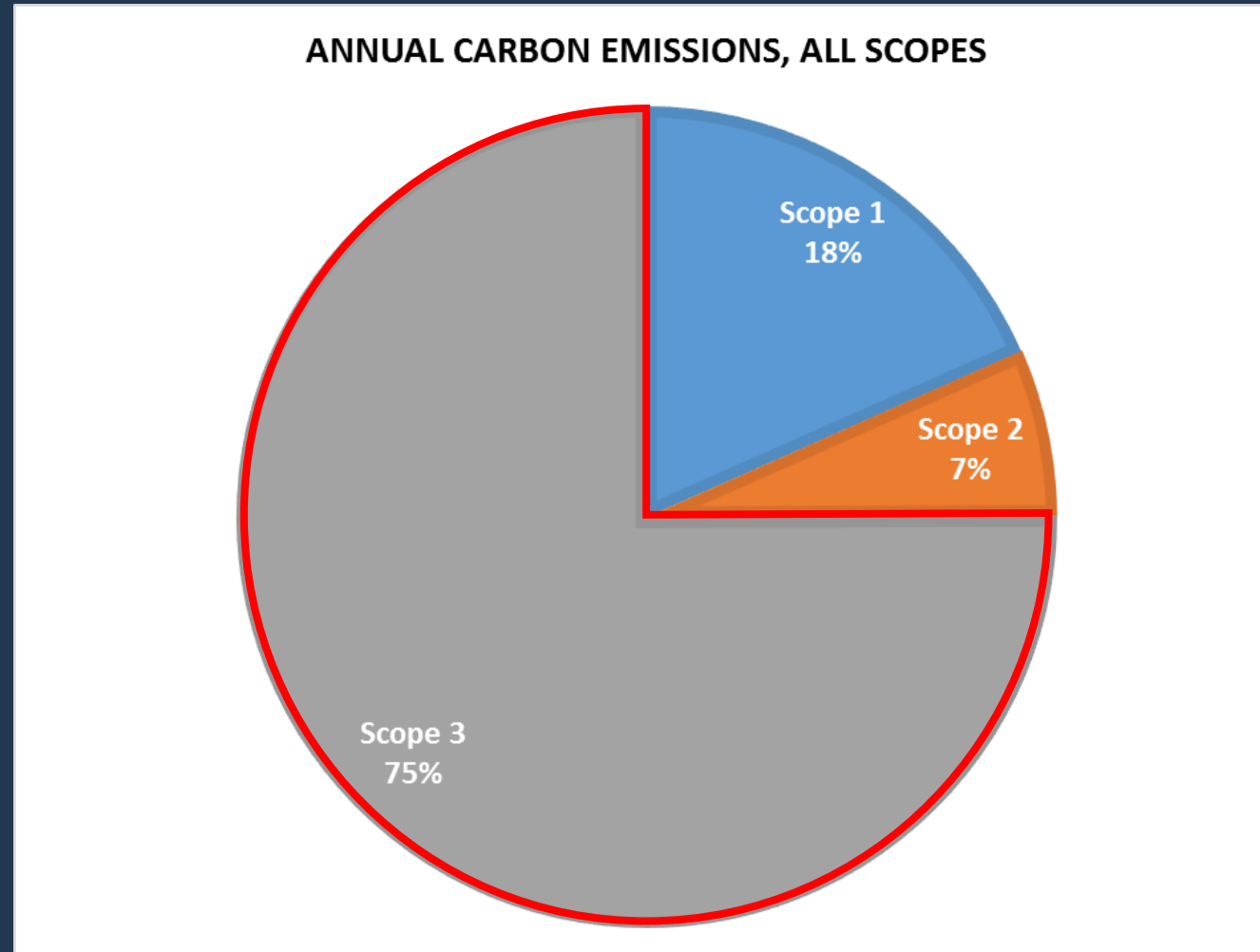


The Scale of Carbon in the Supply Chain

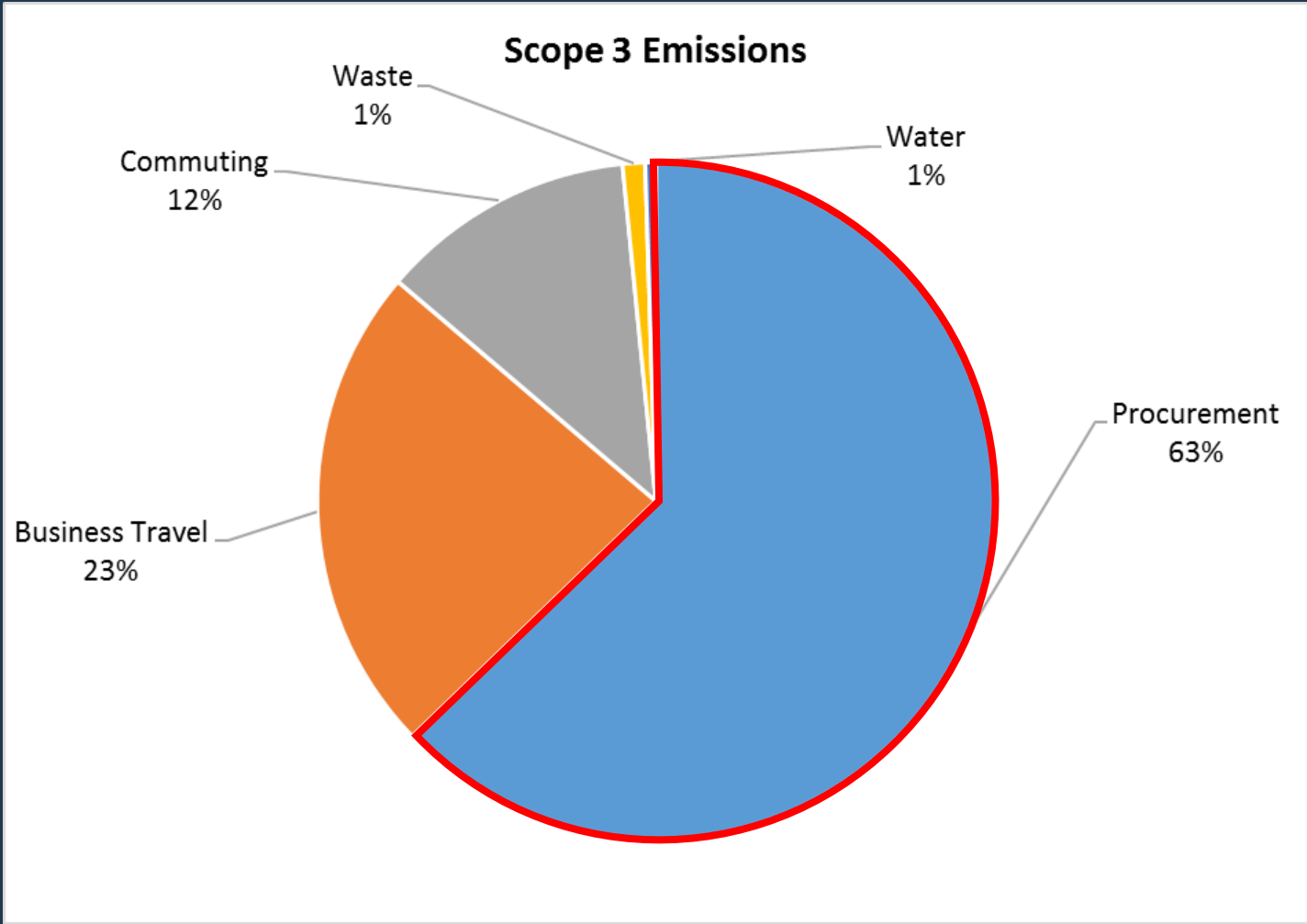
Example of Scale: a Tier 1 Contractor



Example of the Scale of the Supply Chain for Carbon: Estates Organisation



Scope 3 Carbon: Supply Chain & Procurement





Where does Carbon come from?

Sources of Carbon Emissions from your Organisation



“Upstream Scopes 2 & 3 (Indirect)”

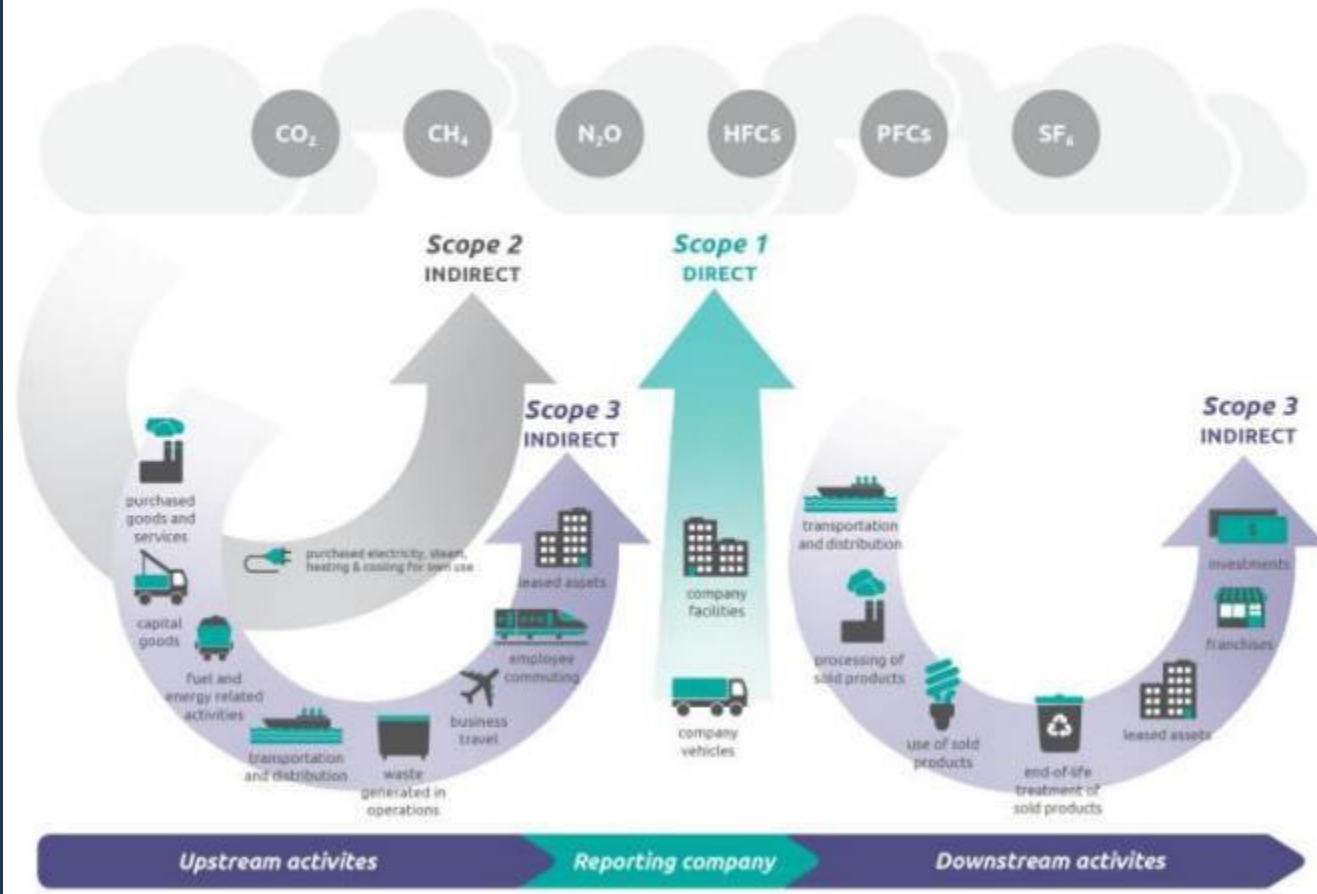
Company’s Scope 1 (Direct)

Downstream Scope 3 (Indirect)



Operational Boundaries – Scopes

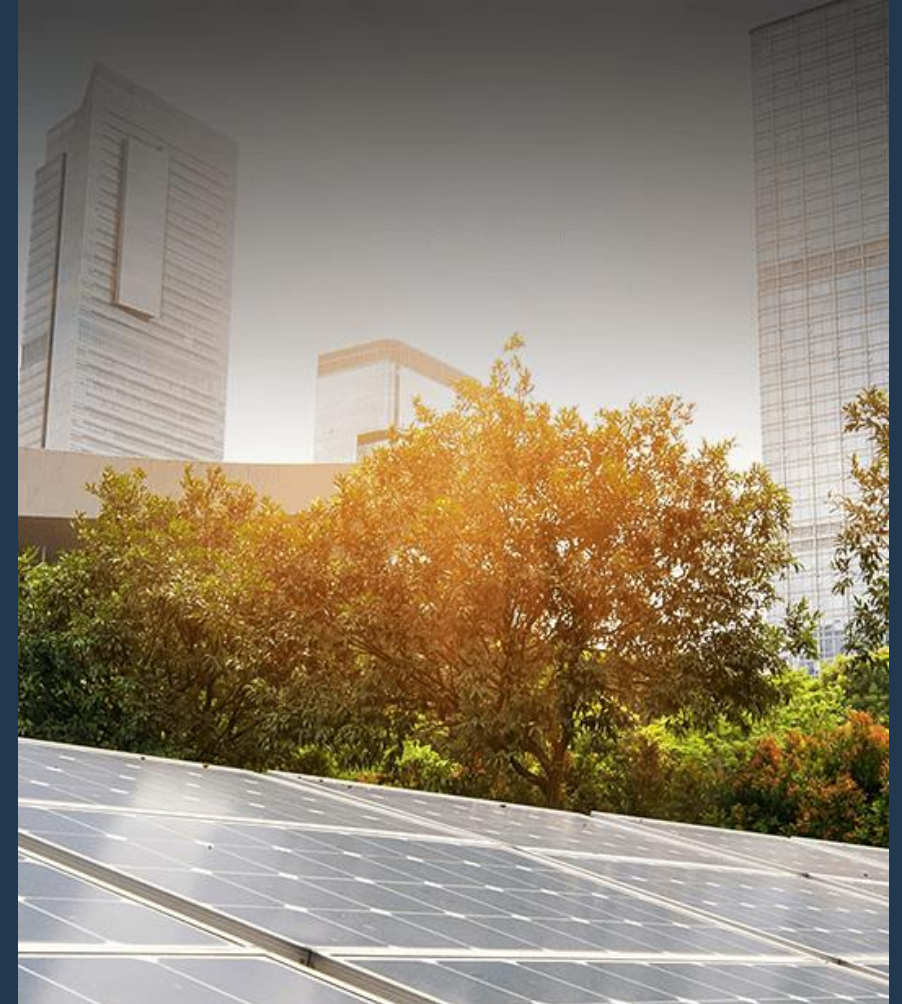
Figure [1.1] Overview of GHG Protocol scopes and emissions across the value chain



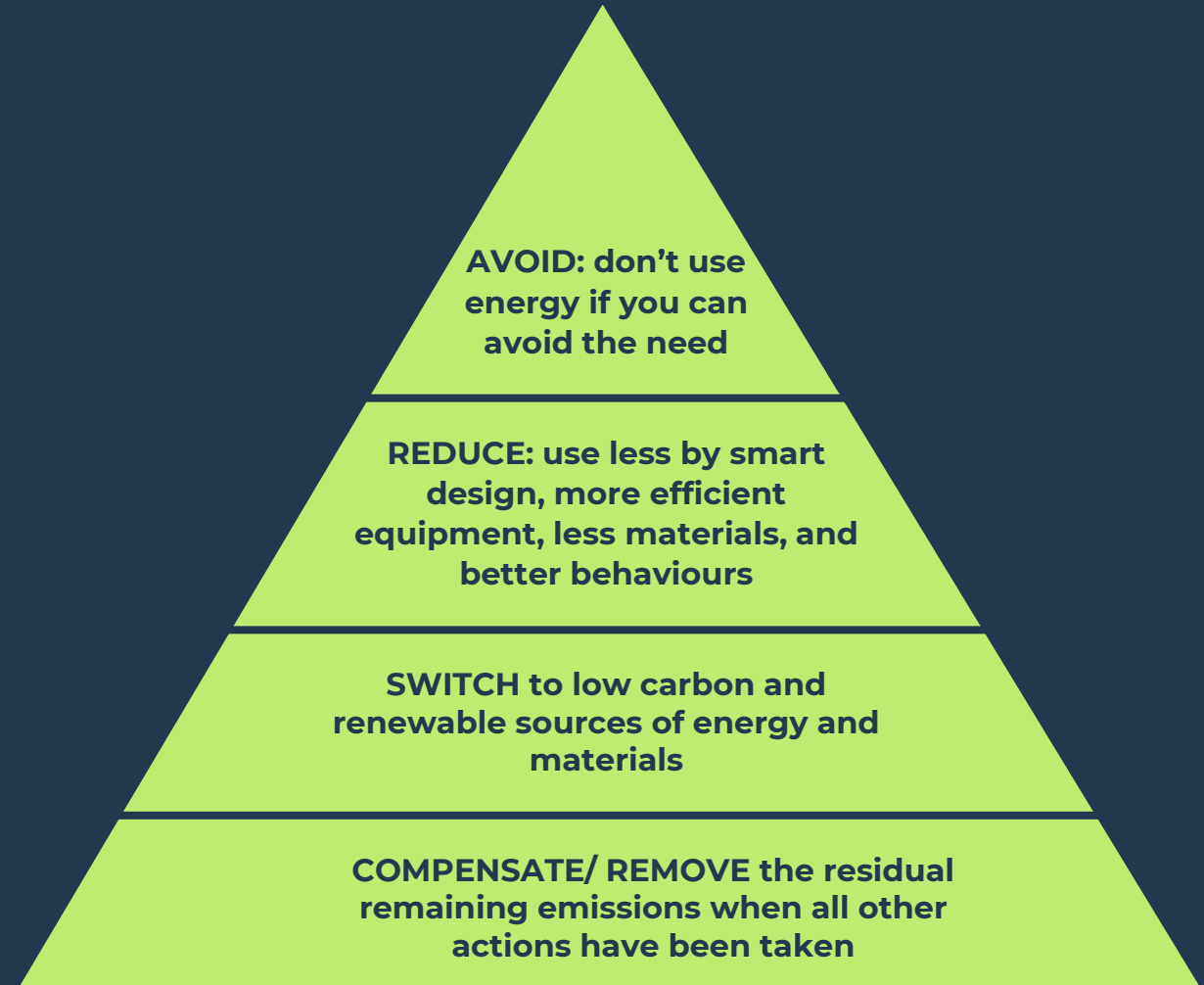
- **Direct emissions** are emissions from sources that are owned or controlled by the reporting company
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How do we go about it?

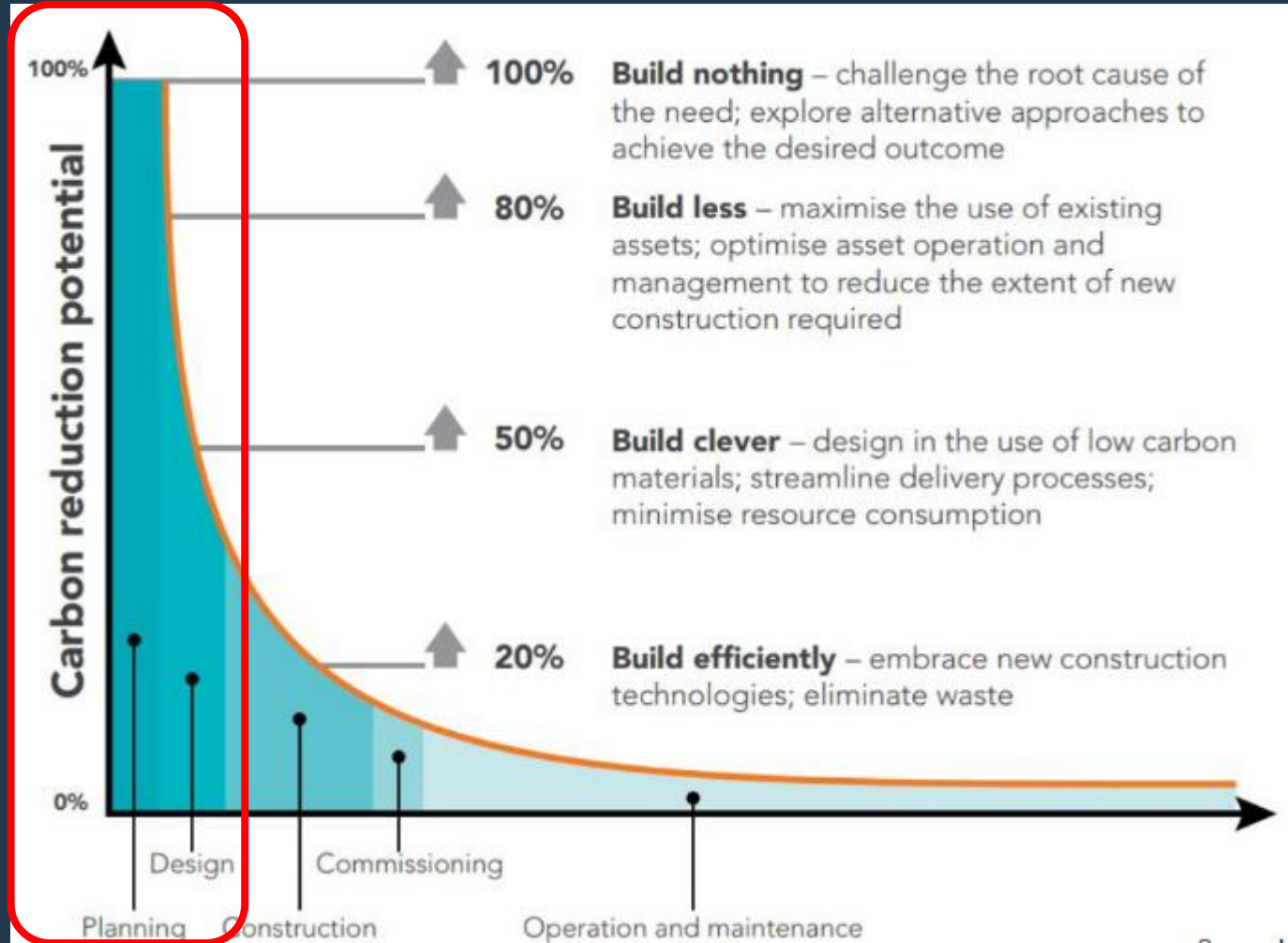
- **Carbon hierarchy**
- **Whole-life approach**
- **Options and actions**
- **Stakeholder engagement**
- **Skills and competences**
- **Measuring and optioneering**



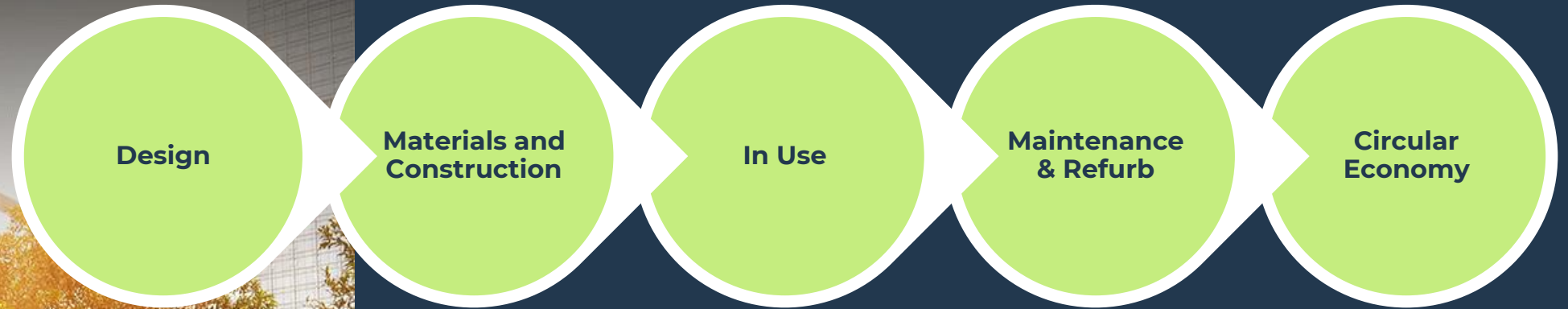
Hierarchy



UKGBC



Holistic life cycle approach



Consider both **mitigation** and **adaptation** in your design, development and delivery

Case Study – Retrofitting: the Art of the Possible

1950's Semi-D Residential House, Retrofit. **A range of energy and water-efficient approaches**, materials and equipment installed:

- **Insulation:** walls, floors, roofs, loft, exterior walls cavities filled, high performance double-glazed windows
- **Underfloor space heating** & hot water: woodburner with back boiler, solar thermal panels, condensing boiler with weather compensating controls and thermal store
- **Energy:** Solar PV generated 3,100kWh in 1st year
- **Ventilation:** mechanical ventilation heat recovery recovers 90% of heat
- **Natural light:** sunpipes in toilet, landing, dining areas
- **Energy-efficient appliances:** LEDs, passive infra-red motion detectors
- **Water-efficient appliances:** dual low flush toilets, rainwater harvesting for toilets, clothes, gardening
- **Energy use before:** 133 kWh/m².yr electricity + gas
- **Energy use after:** 37 kWh / m².yr electricity = 72% reduction



Carbon Design Options

Design, energy sources, equipment and transport

- **Passive approach** to minimise operational energy use: orientation, natural and demand-responsive systems for heating, cooling, ventilation and lighting; thermal mass for temperature regulation; green roofs
- **Energy- and water-efficient equipment**, e.g., HVAC, IT, LED, sanitaryware – spec to the right level needed
- **Renewable energy sources**: land / space for heat pumps, solar panels, CHP, etc
- **Low carbon in the build phase**: welfare cabins, plant & equipment



Carbon Design Options

Design, energy sources, equipment and transport

- **Consider infrastructure:** provision of charging points for EV, access to public transport, suitable spaces for cyclists...
- **Allow for future needs** including ease of maintenance access, as well as change of purpose
- **Servitisation** – consider if a service model is appropriate
- **Design for Adaptation to a changing climate:** SUDS, Green roofs and walls, greywater and rainwater harvesting capability



Carbon Design Options

Products, materials, maintenance and upgrade

- **Use less material in absolute terms** – work with design and procurement teams
- Switch to **materials with lower carbon impacts**, either the same material or a different material – encourage innovation
- **Increase reuse and the recycled content** of materials – engage suppliers
- **Eco-design** to enable easier maintenance, repair and upgrade later in the asset's lifetime – DfMA for 'future proofing'



Carbon Design Options

Products, materials, maintenance and upgrade

- **Reduce waste and promote circular economy** – leaner processes
- **Training** on efficient ordering, storage and use of materials
- **Pursue offsite production** where possible: lower environmental impacts as well as output efficiency, reduced safety risks
- **Lean standardisation thinking**: modularise as far as possible



Carbon Design Options

Behaviours and ease of use

- **Building (Energy) Management Systems** – ease of control and adjustment to set at right levels
- **Switches & sensors** – to automate as far as possible and avoid undesired and unintended behaviours and machine idling
- **Training** on how to use equipment efficiently
- **Metering** – half-hourly submeters to identify peak / hotspot loads to enable optimisation and reporting



Its not just about reducing emissions

Mitigation

- Sustainable transportation
- Energy conservation
- Thermal mass / sinks for temperature regulation
- Insulation and heat recovery systems
- Renewable energy
- Energy & carbon efficient materials and products
- Improve vehicle fuel efficiency
- Capture and use landfill & digester gas

Adaptation

- Geothermal
- Green roofs
- Solar thermal
- District heating
- Building design for natural light & ventilation
- Tree planting & care
- Water harvesting & conservation
- Local food production
- Infrastructure upgrades: SUDS, sewers & culverts
- Residential programs: sewer backflow & downspout disconnection
- Health programs and help for vulnerable people
- Emergency & business continuity planning
- Coastal and river bank protection and flood plain maintenance

Mitigation: the globally responsible thing to do

Actions that reduce the emissions that contribute to climate change.

Adaptation: the locally responsible thing to do

Actions that minimize or prevent the negative impacts of climate change.



Break for Tea – back in 5 mins





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**Have you deployed any carbon reduction measures?
If you have, what was the response to them?**

Case Studies

- Coop Bank
- The Forge



Case Study – Cooperative Bank

- The design allows for **natural heating, cooling and lighting**:
 - Fully-glazed **double skin façade** curves around the whole building and **full-height atrium** in its middle
 - **Louvres** at the top of the façade: open in summer to allow warm air trapped between its inner and outer skins to rise up and out of the building; close in winter so the facade can insulate the building
- **Efficient and renewable use of energy and water**
 - **CHP** plant powered by renewable fuel (rapeseed oil) grown on the Co-operative's own farm land
 - **Heat recovery** from IT systems used to heat the building
 - **Energy-efficient LED lighting, IT equipment and lifts**
 - **Greywater and rainwater recycling** for toilet flushing and irrigation
- Predicted 80% less carbon and 50% less energy use than the old head office. Awarded BREEAM "Outstanding" rating.



Case Study – The Forge (105 Sumner St): Landsec

- 139,000 sq ft office development in Southwark
 - Aims to be first commercial building constructed and operated in line with UKGBC's net zero carbon buildings framework
 - Work on both supply chain scope 3 emissions, and operational use
 - Using a platform-led approach to design & construction: P-DfMA, consists of a set of components that can be combined to produce highly customised structures
- The trial had positive results compared to a traditional construction site and techniques:
 - Construction productivity improved by 55%; Installation time 30% less; the final build achieved 33% cost savings
 - Final structure uses less material and less waste, and has an almost 20% reduction in embodied carbon
 - Further savings made in specifications, including high levels of recycled content and cement replacement in the main building materials.
 - Passive design techniques to reduce the energy demand, air source heat pumps for heating and cooling, and solar PV for electricity. Once in operation, these will be run on a 100% renewable electricity tariff.



<https://www.futureoflondon.org.uk/2020/11/23/achieving-net-zero-case-study-zero-carbon-commercial-development/>



Stakeholders for Carbon Reduction



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Who needs to be involved in reducing carbon?

Stakeholders



data

How do you compare?...



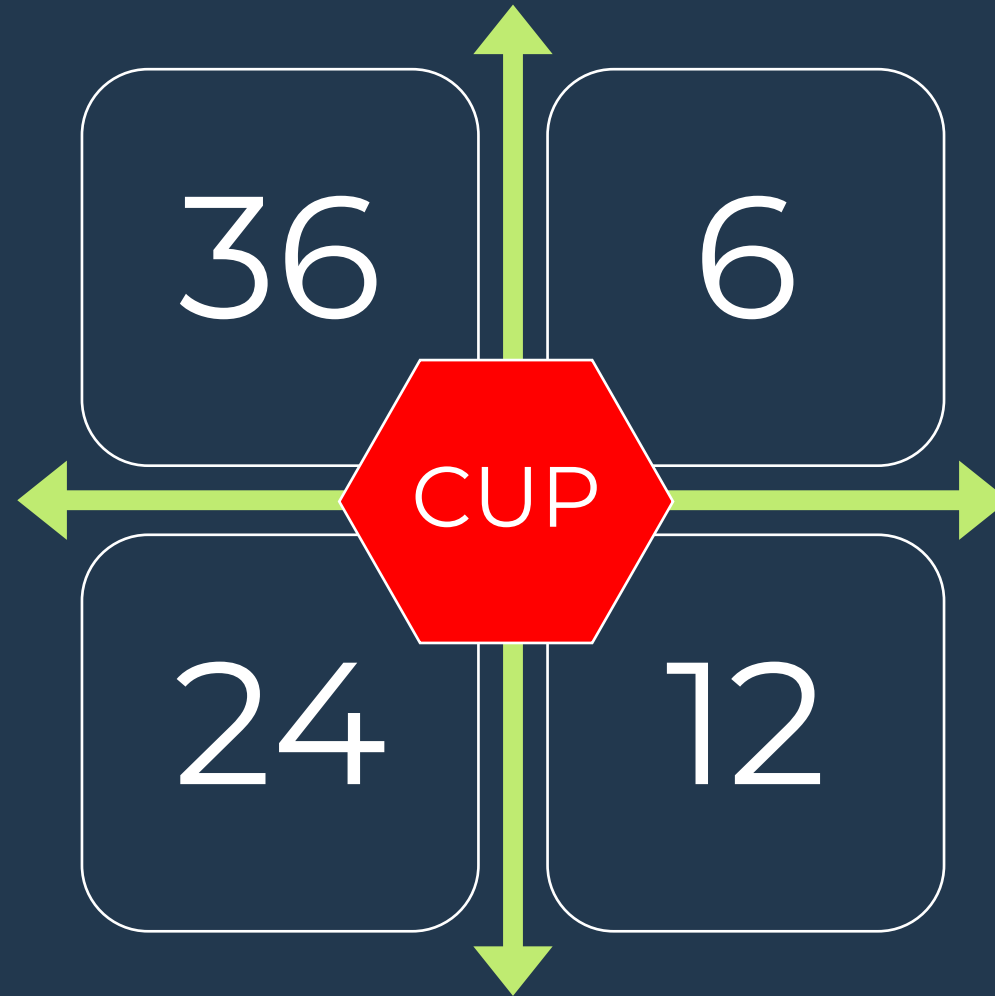
Activity: Better or Worse Bingo!



Which is better for carbon: reusable or disposable cups?



How many times do you need to use a reusable cup before the carbon us less than a disposable cup?





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How many times do you need to use a reusable cup before carbon use is less than a disposable cup?

24 times. Easy!

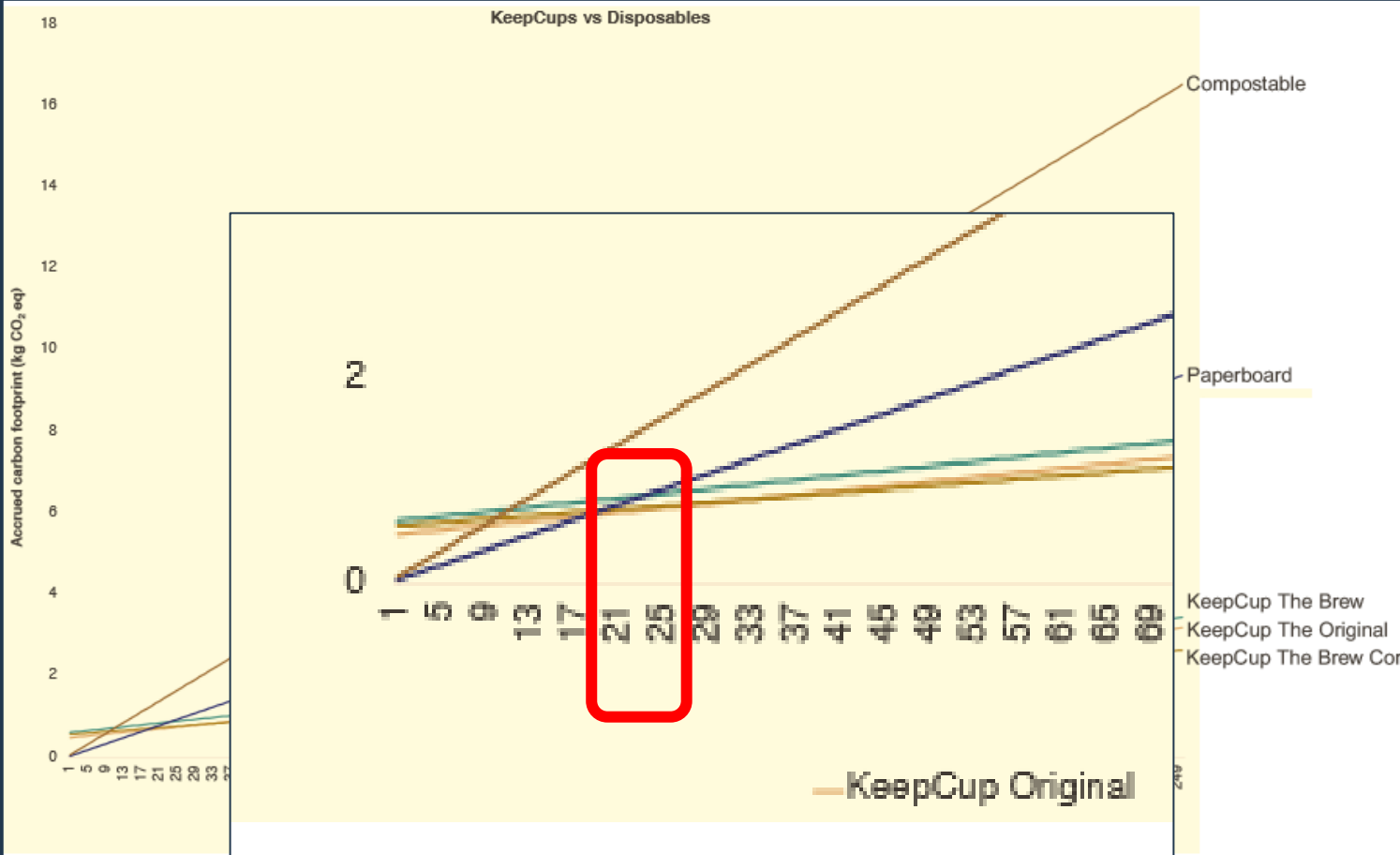


Figure 1 – Carbon footprint of different cup types (based on a light use profile and average of regions).

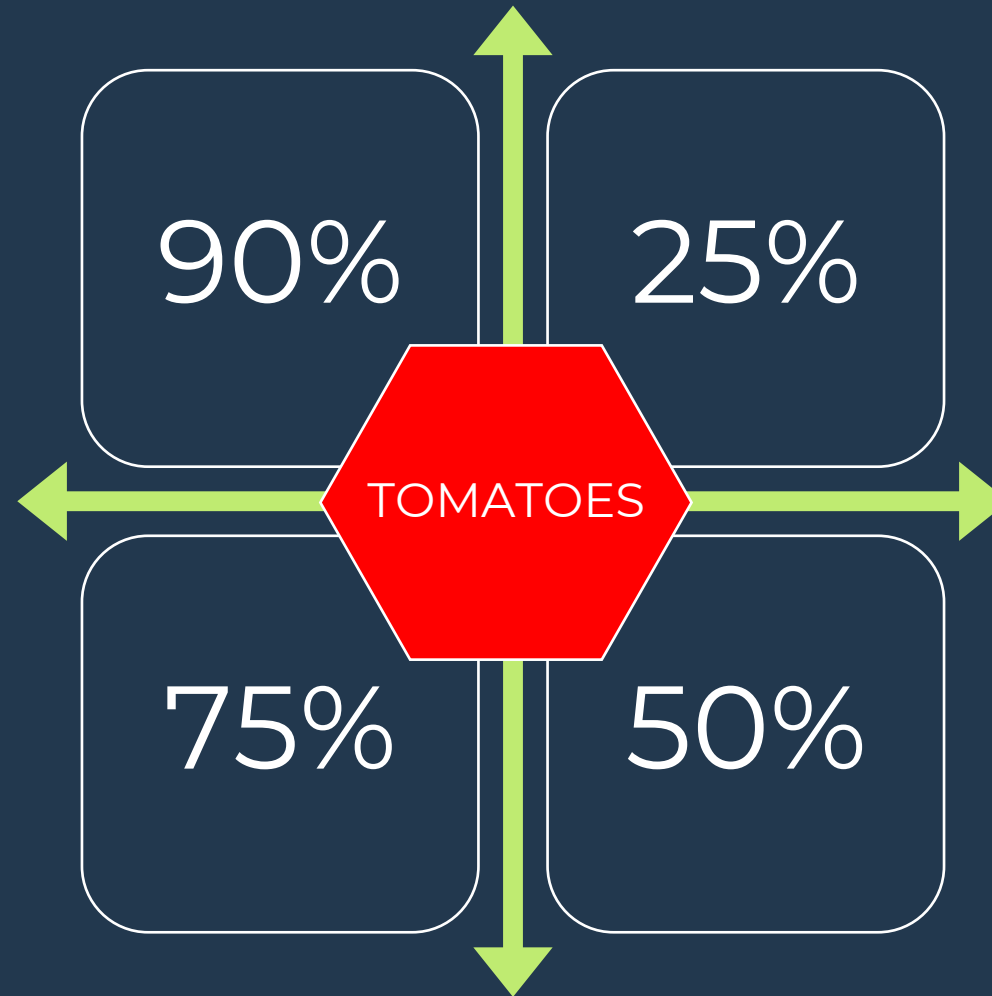
Which is better for carbon: heated tunnel or non-heated tunnel?



Vs.



How much less carbon is emitted when tomatoes are grown without heating than with (for lifecycle)?

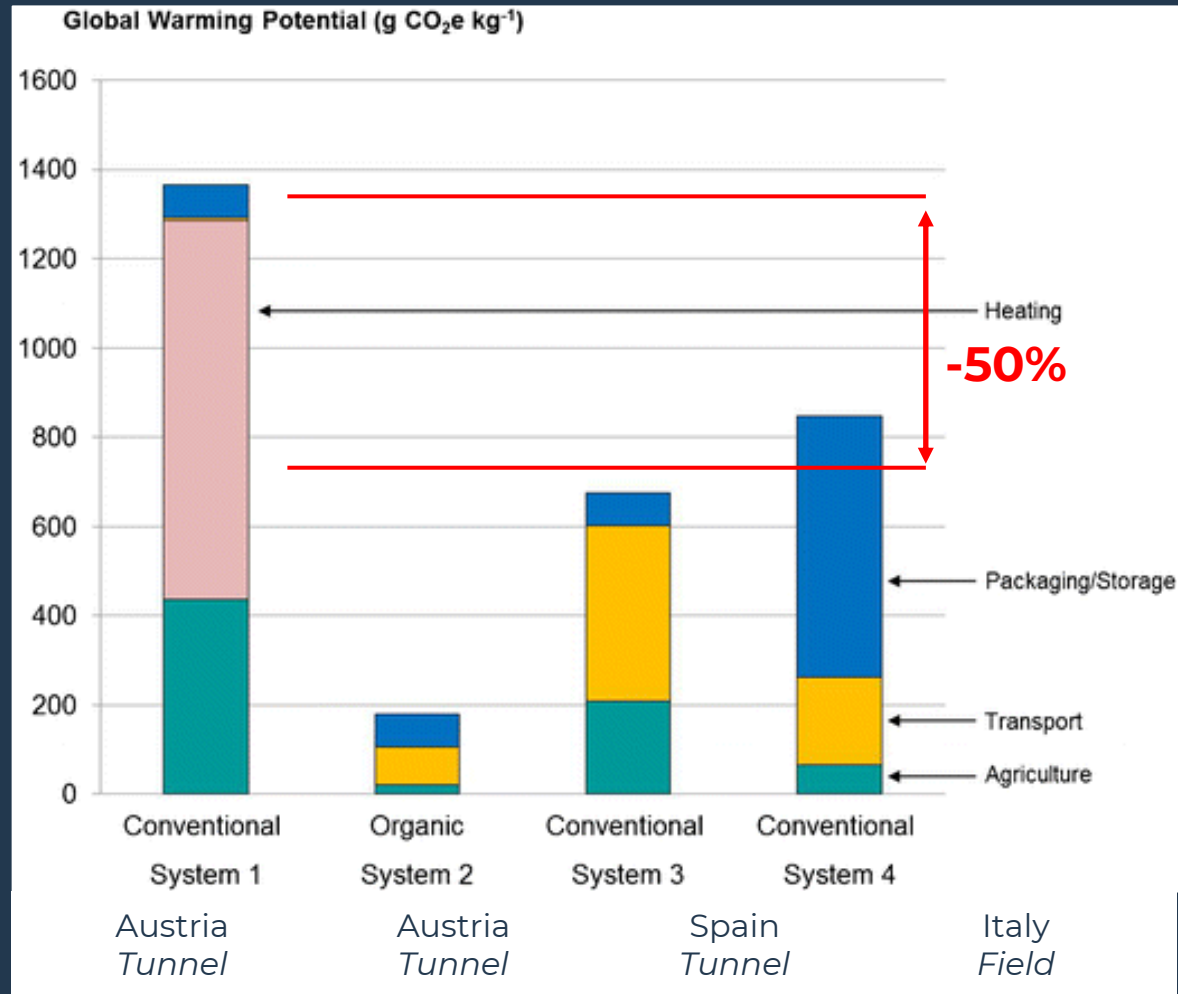




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How much less carbon is emitted when tomatoes are grown without heating than with (for lifecycle)?

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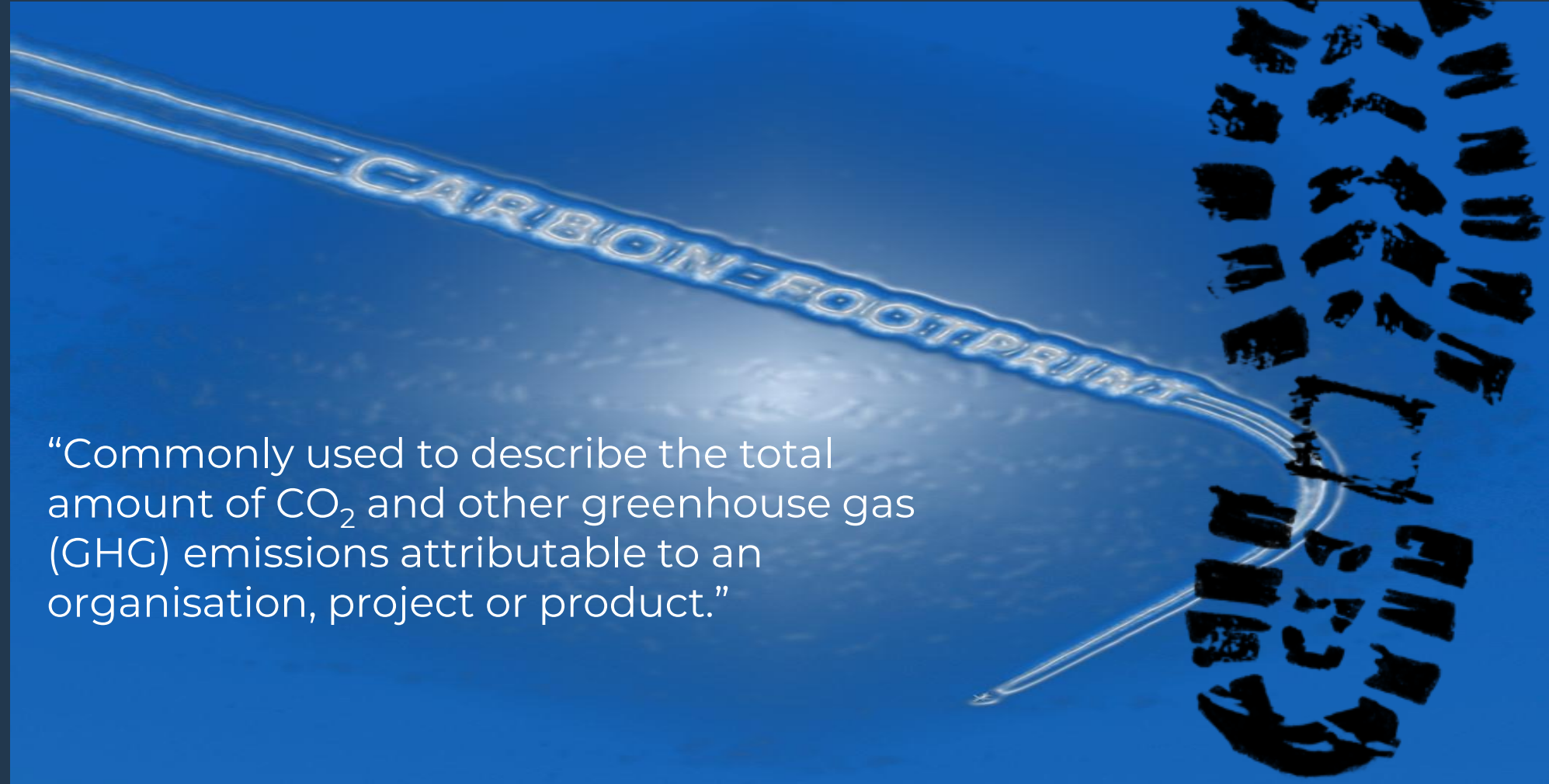


Process for Designing for Carbon Reduction

Process for designing for carbon reduction



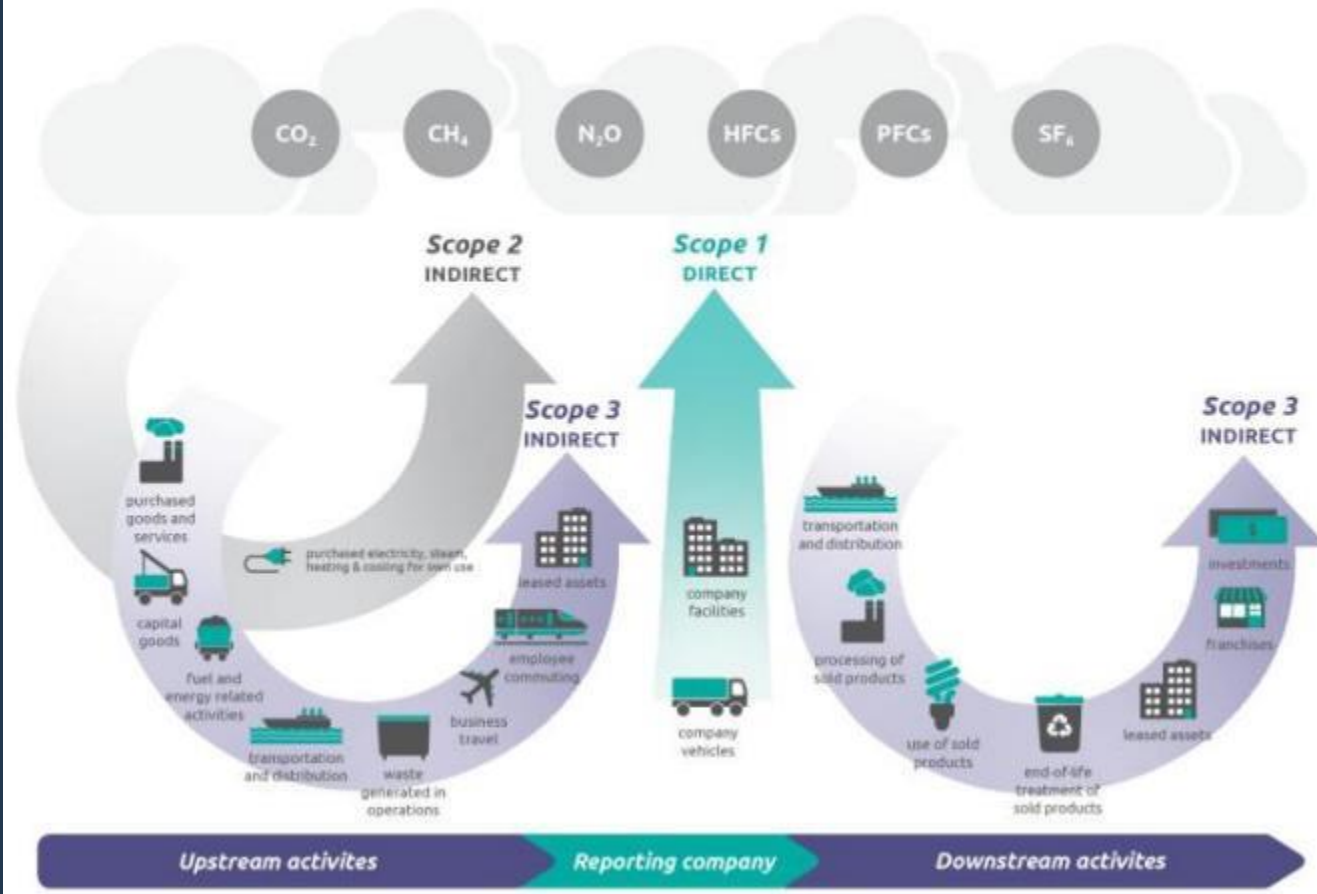
What is Carbon Footprinting?



“Commonly used to describe the total amount of CO₂ and other greenhouse gas (GHG) emissions attributable to an organisation, project or product.”

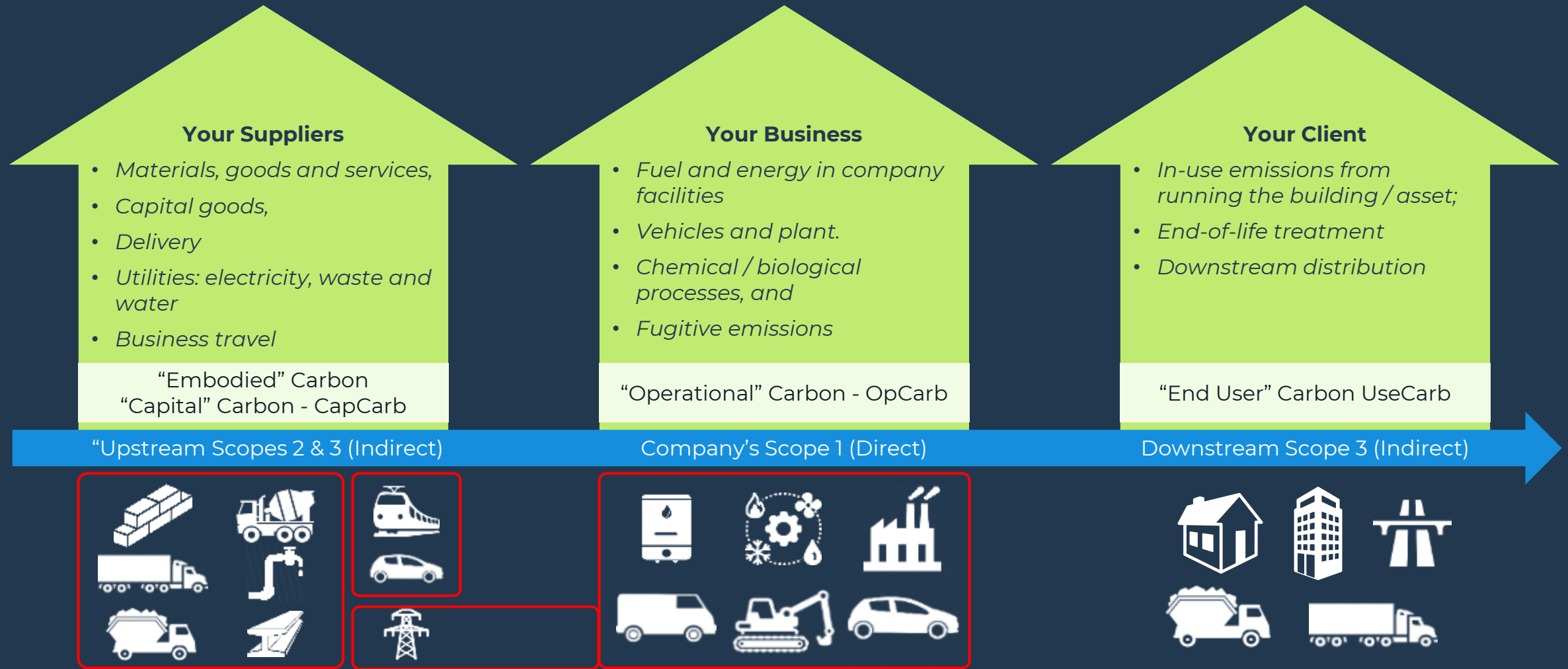
Operational Boundaries – Scopes

Figure [1.1] Overview of GHG Protocol scopes and emissions across the value chain

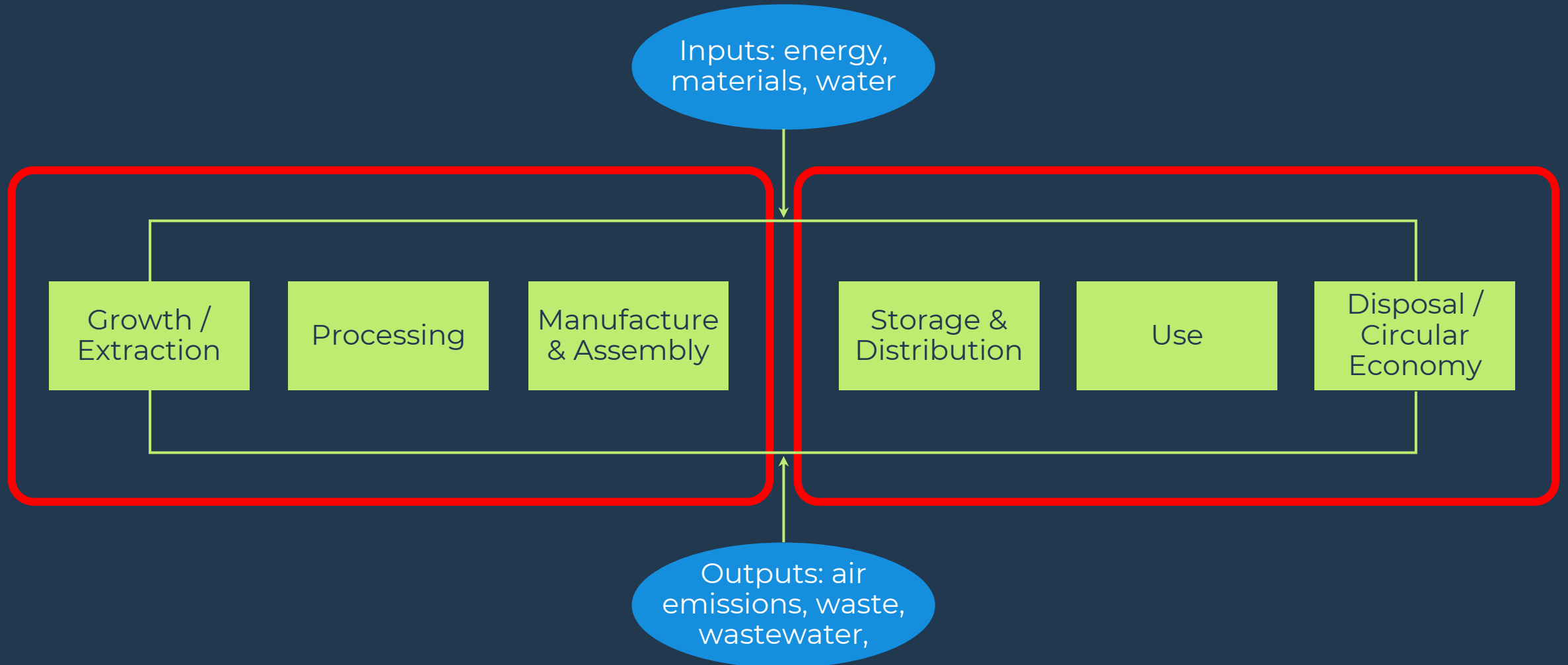


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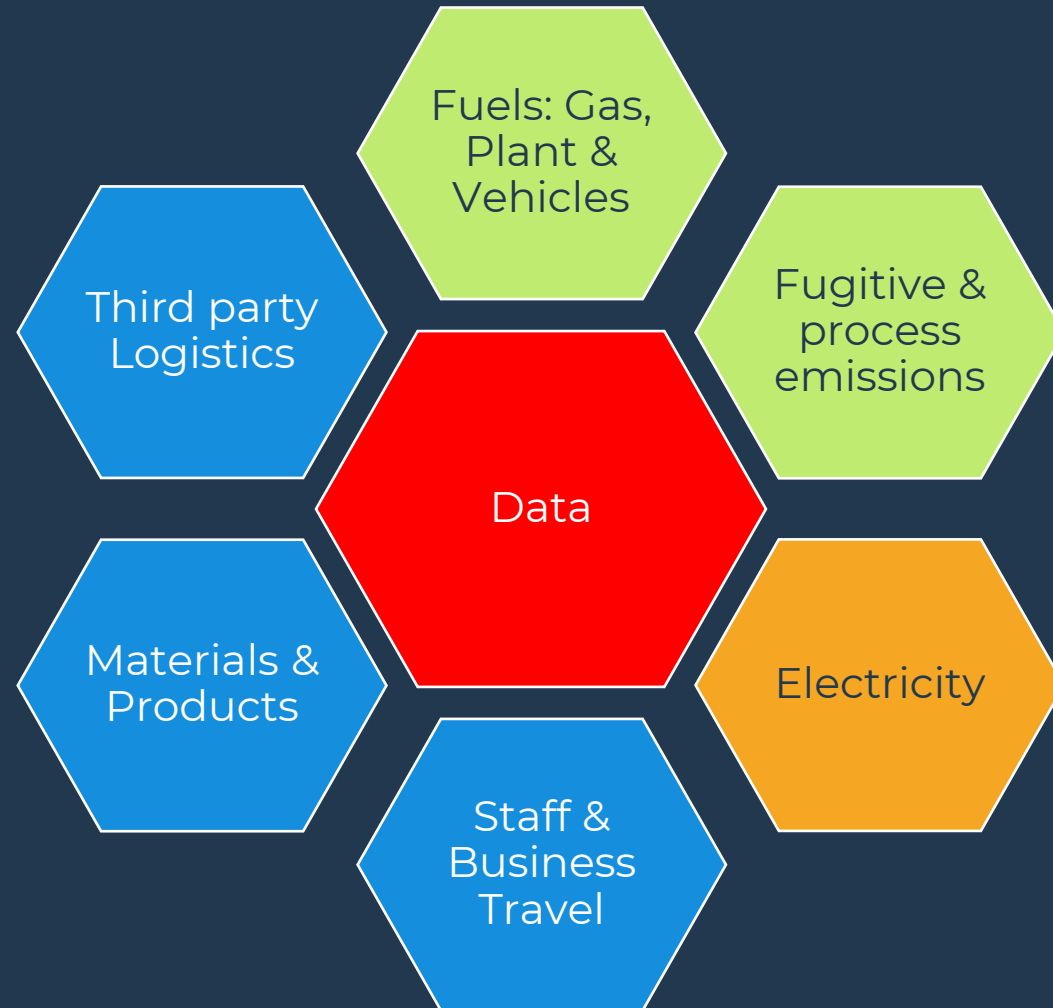
Boundaries for your Organisation and sources of carbon



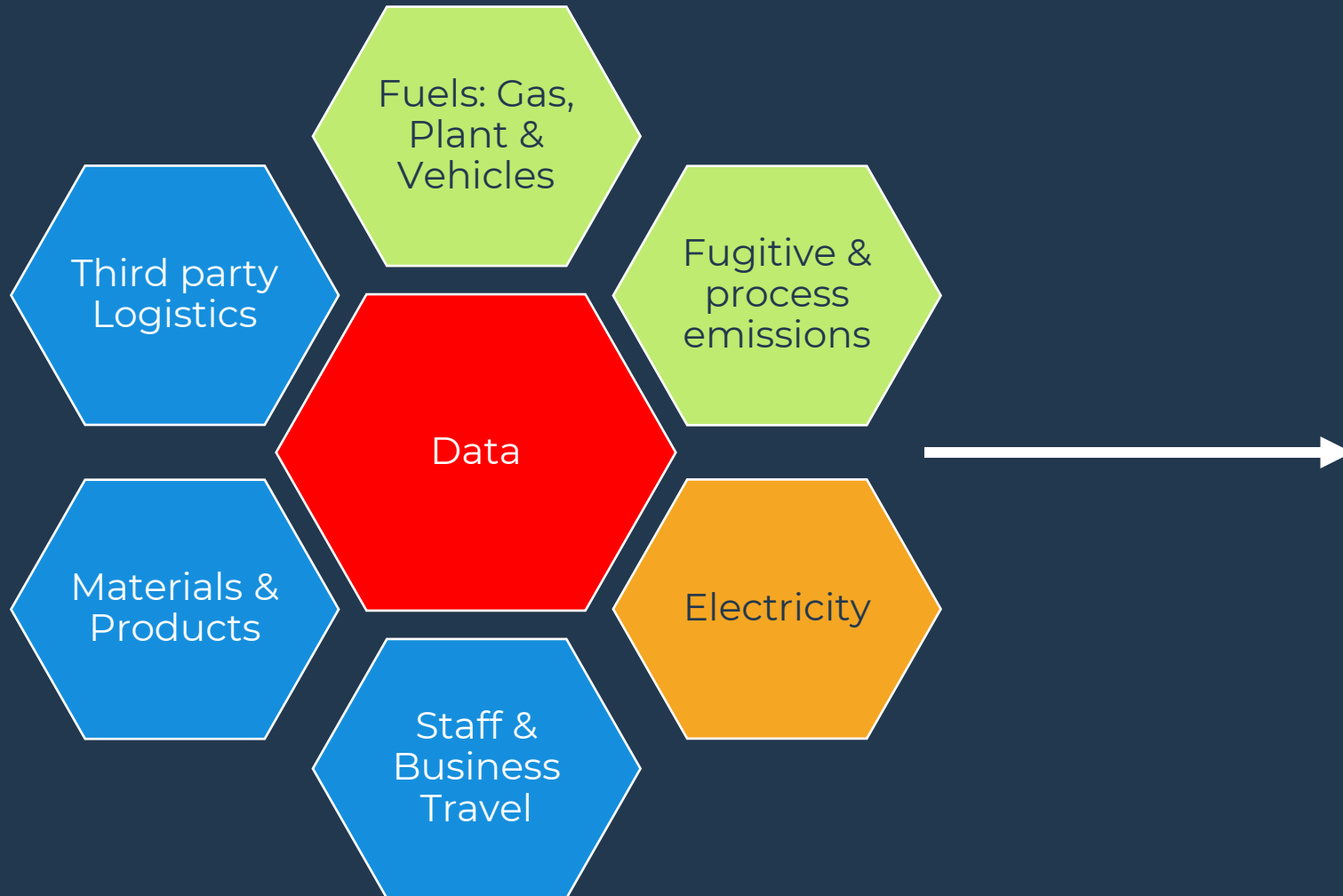
Product Boundaries



Where does Activity Data come from



Where does Activity Data come from



Kinds of Data

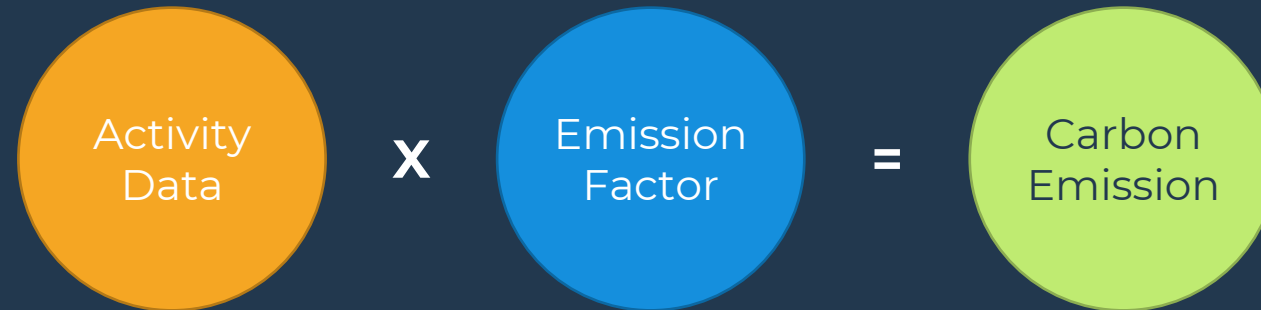
- Litres of fuel (diesel, LPG...)
- Litres of refrigerant
- kWh of electricity
- Mileage travelled
- Tonnes, m³ of materials

Where the Data is

- Fleet
- Estates
- HR / Travel agent
- Procurement
- Suppliers

How to calculate a carbon footprint

- **A carbon footprint is**



- **For example**



- **KgCO₂e ("equivalent")** takes into account all the main GHGs emitted: CO₂, CH₄ and N₂O, etc.
- Think about **units of measurement** and converting between them: factors of a thousand

Some Fundamentals- Emissions Factors

Comparing Power Sources and Modes of Travel



1 kWh grid
electricity =
0.291 kg CO₂e



1 kWh red
diesel =
0.336 kg
CO₂e



500 p.km by
train =
18 kg CO₂e



500 km by
car =
84 kg CO₂e



500 p.km by
airplane =
122 kg CO₂e

Some Fundamentals- Emissions Factors Comparing Materials



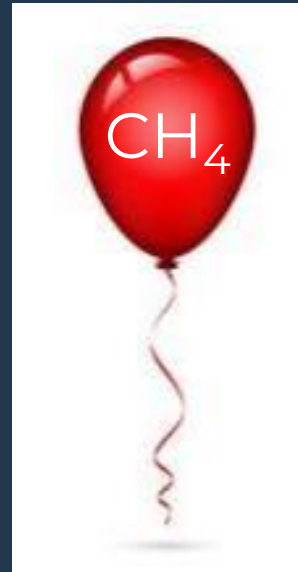
But can vary greatly with

- Raw material source
- Recycled content
- Other additives, e.g., PFA, GGBS
- Manufacturing energy source
- Shipping/transport

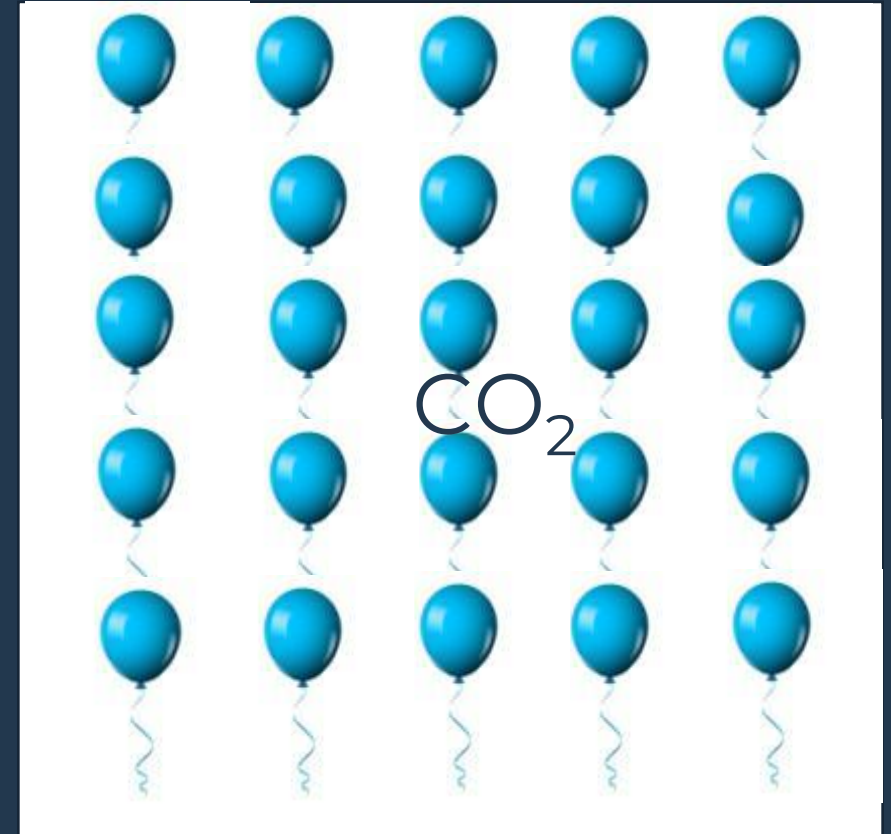
Supplier engagement and EPDs !

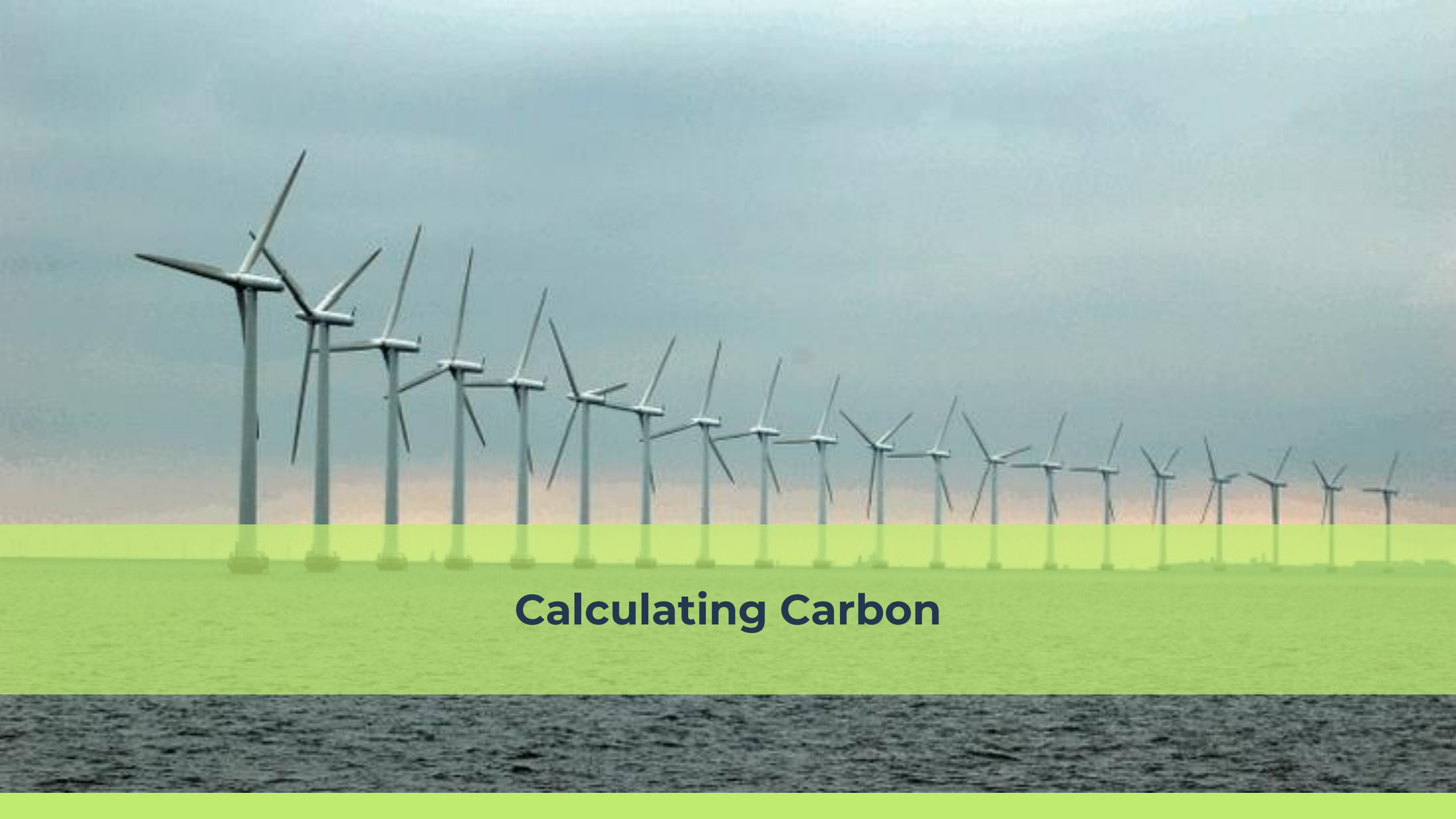
Some fundamentals – Global Warming Potentials: GWP

- It's all relative...
 - CO₂: 1
 - CH₄: 28
 - N₂O: 265
 - SF₆: 23,500
 - HFCs: 4 – 12,400
 - PFCs: 6,630 – 11,100
 - NF₃: 16,100
 - Expressed as “tonnes of CO₂ equivalent”; tCO₂e



=





Calculating Carbon

Exercise: Calculate the carbon footprint for design

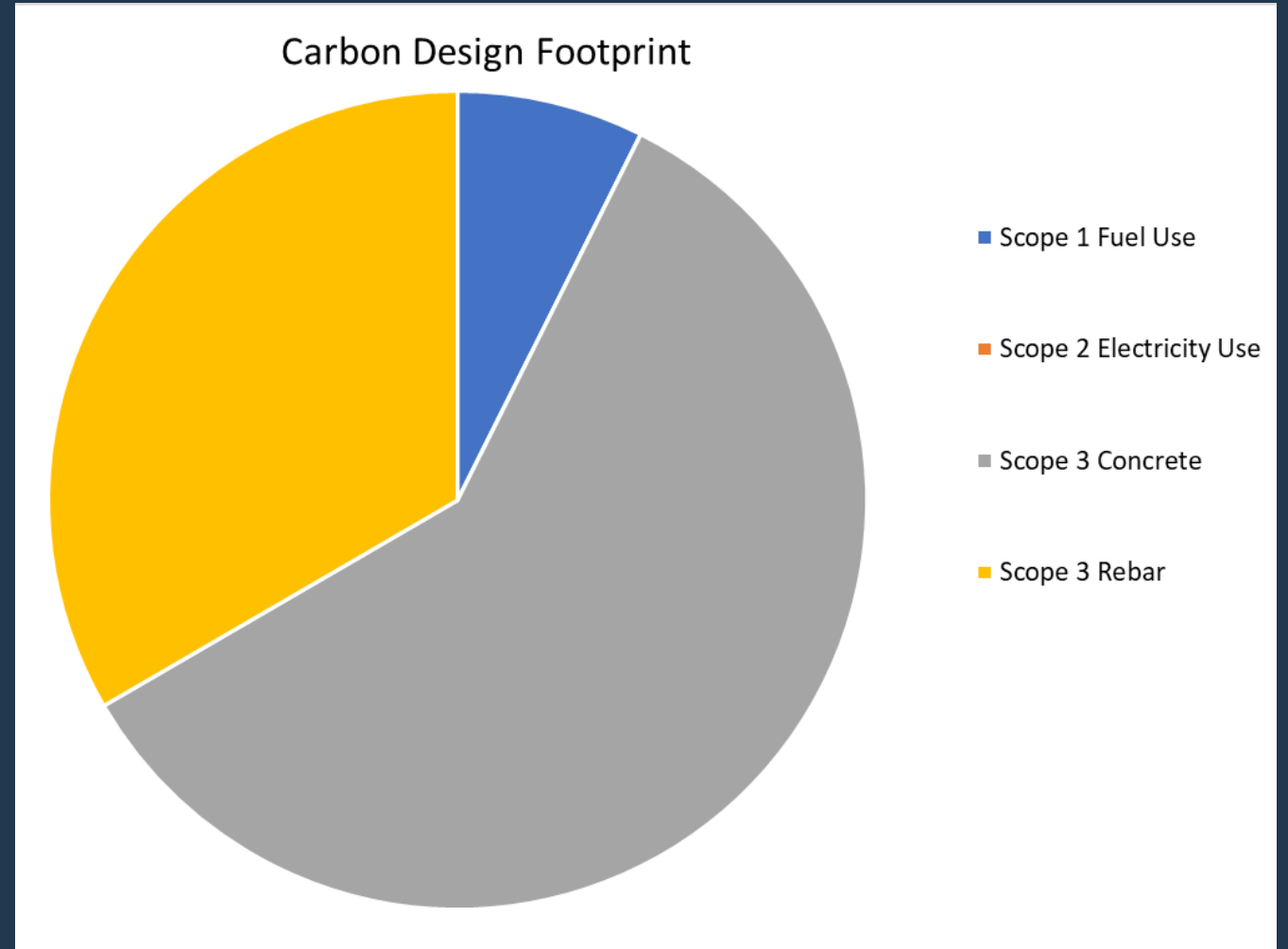
Calculate the carbon footprint for the design using the data below and emissions factors in the excel sheet and total them under Scopes 1, 2 and 3, as well as the overall total

- 950,000 litres of diesel used in your own excavators and dump trucks
- 5.2 MWh grid electricity in welfare accommodation and temporary offices
- 85,000 m³ 'standard' mix concrete
- 5,950 tonnes rebar



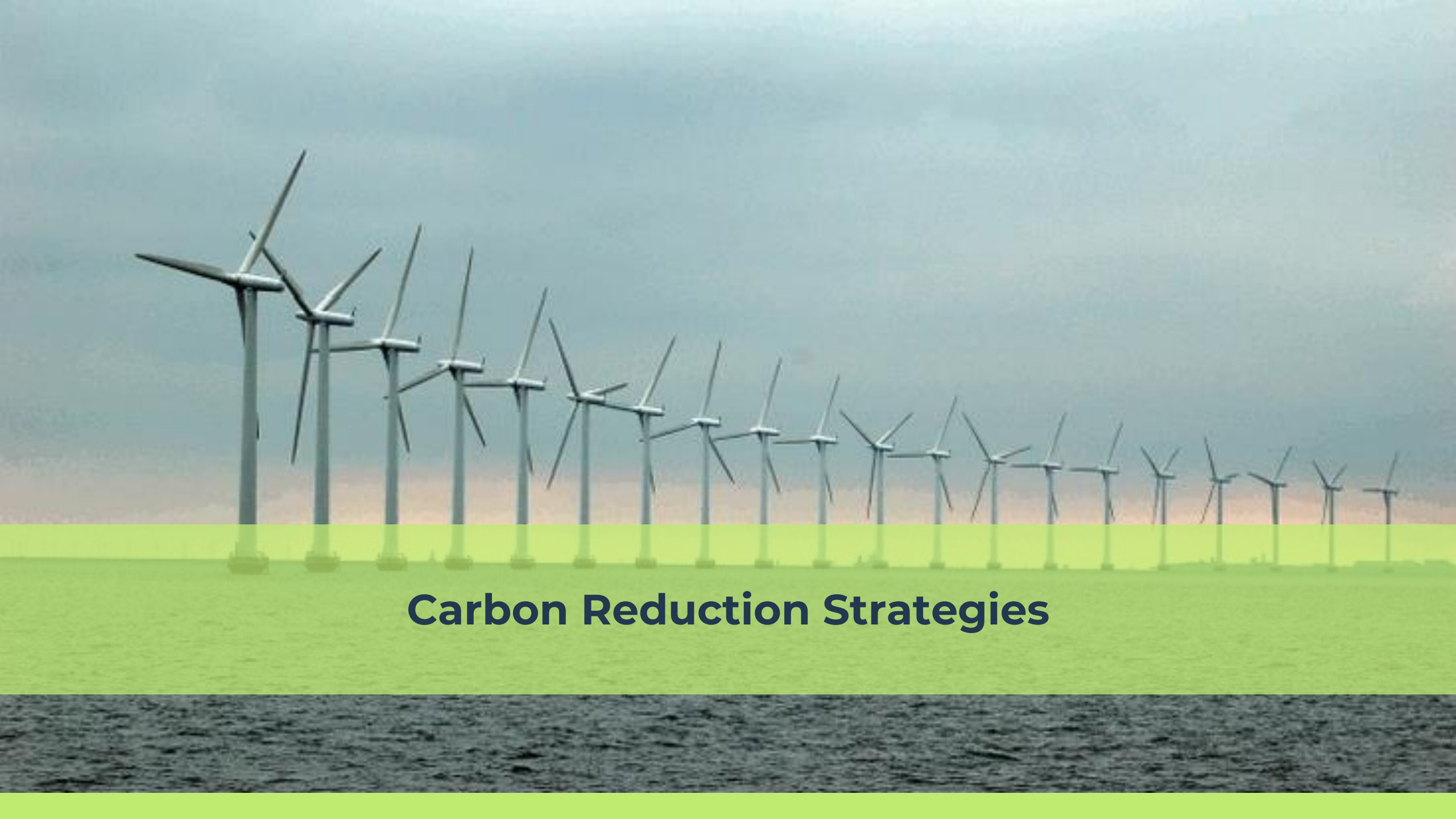
And the answers are...

- Scope 1: 2,387 tCO₂e
- Scope 2: 1.2 tCO₂e
- Scope 3: 32,852 tCO₂e
- Total of all Scopes: 35,240 tCO₂e



Break for Tea – back in 5 mins





Carbon Reduction Strategies

Get a Carbon Reduction Strategy



Scope

Agree boundaries, base year and targets



Measure

Measure your footprint, identify hotspots and agree strategy



Reduce

Implement reduction actions, on hotspots first and then other aspects, using carbon hierarchy, and measure the reductions



Remove / Offset

Remove residual GHG emissions, but only after other actions have been taken

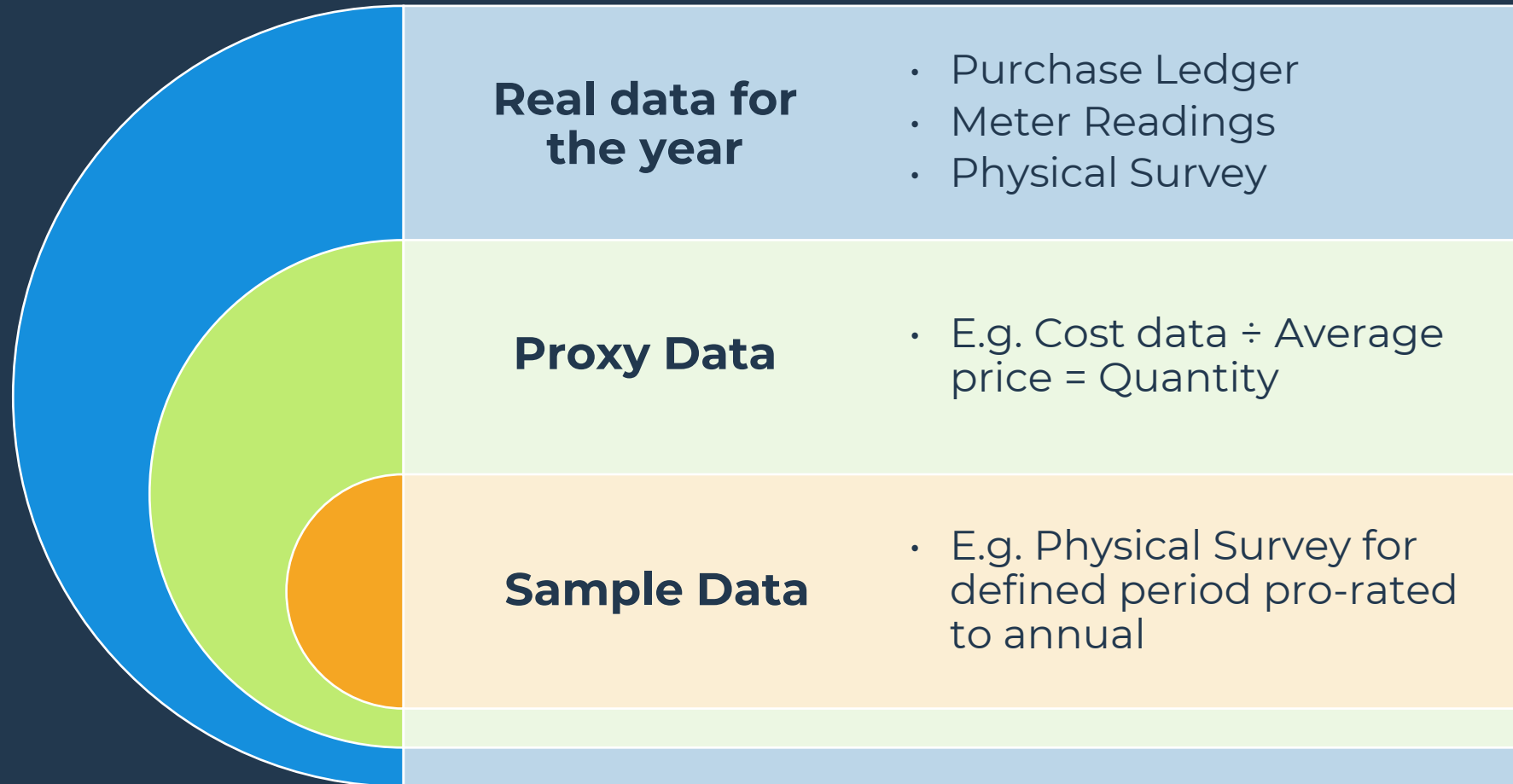


Report

Disclose your emissions and reduction actions. Follow up with revising and continual improvement

Primary Data: Sources of activity data

Sources of Data – Quantities (tonnes, m³, etc.)



Primary Data: Reliability

Data

- Relevant data to your situation
- Reliable, unbiased data
- Up-to-date data

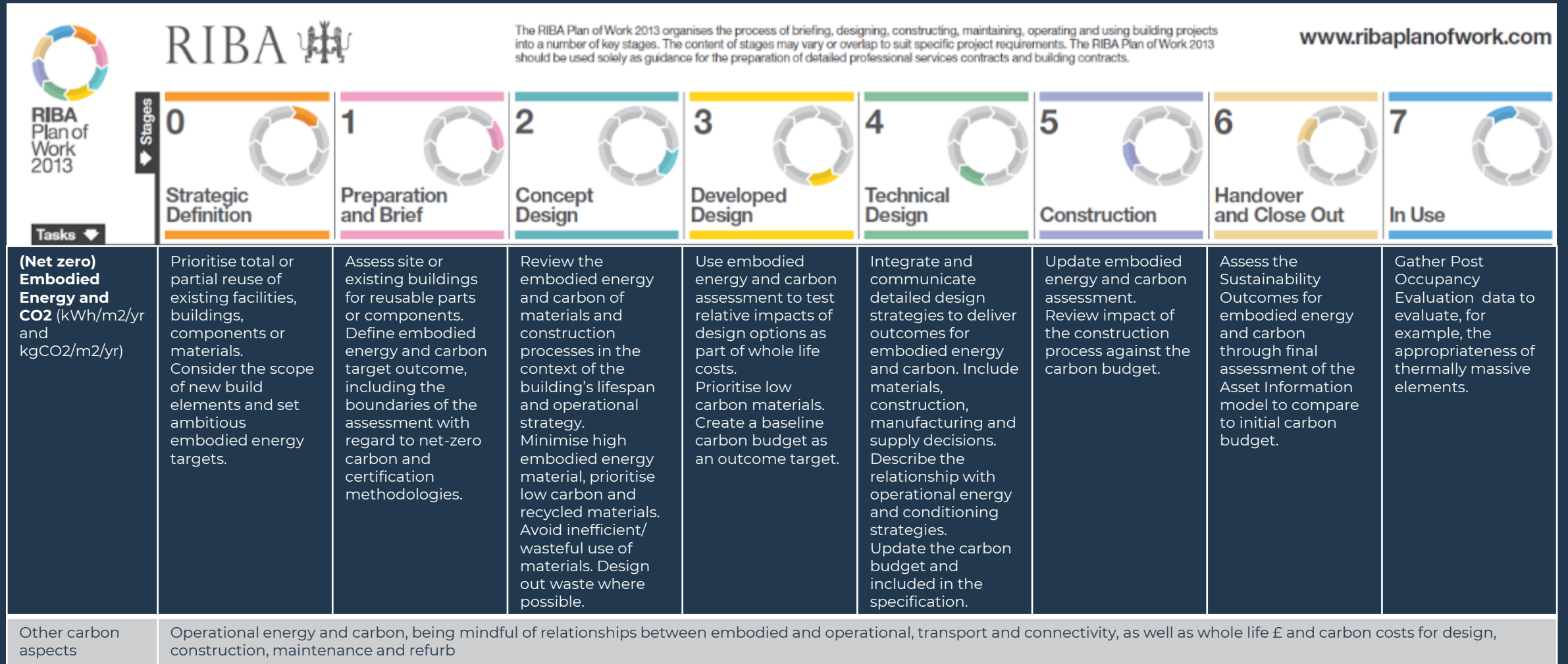
Time

- Control and influence
- Time constraints - what do you have time to collect?
- Pareto 80/20



Methods, Standards and Tools for Carbon Reduction

RIBA Plan of Works: 2020



Introduction to relevant standards

BS EN 15978

BS EN 15978

Applicable to construction projects, services and processes

Provides a structure to capture all aspects of carbon emissions

Encompasses life cycle: manufacture, construction, operation, maintenance and demolition

Allows for fair comparison and a robust route to reducing carbon impacts

Covers all environmental impacts of a construction project



Sustainability of construction works — Assessment of environmental performance of buildings — Calculation method

bsi.

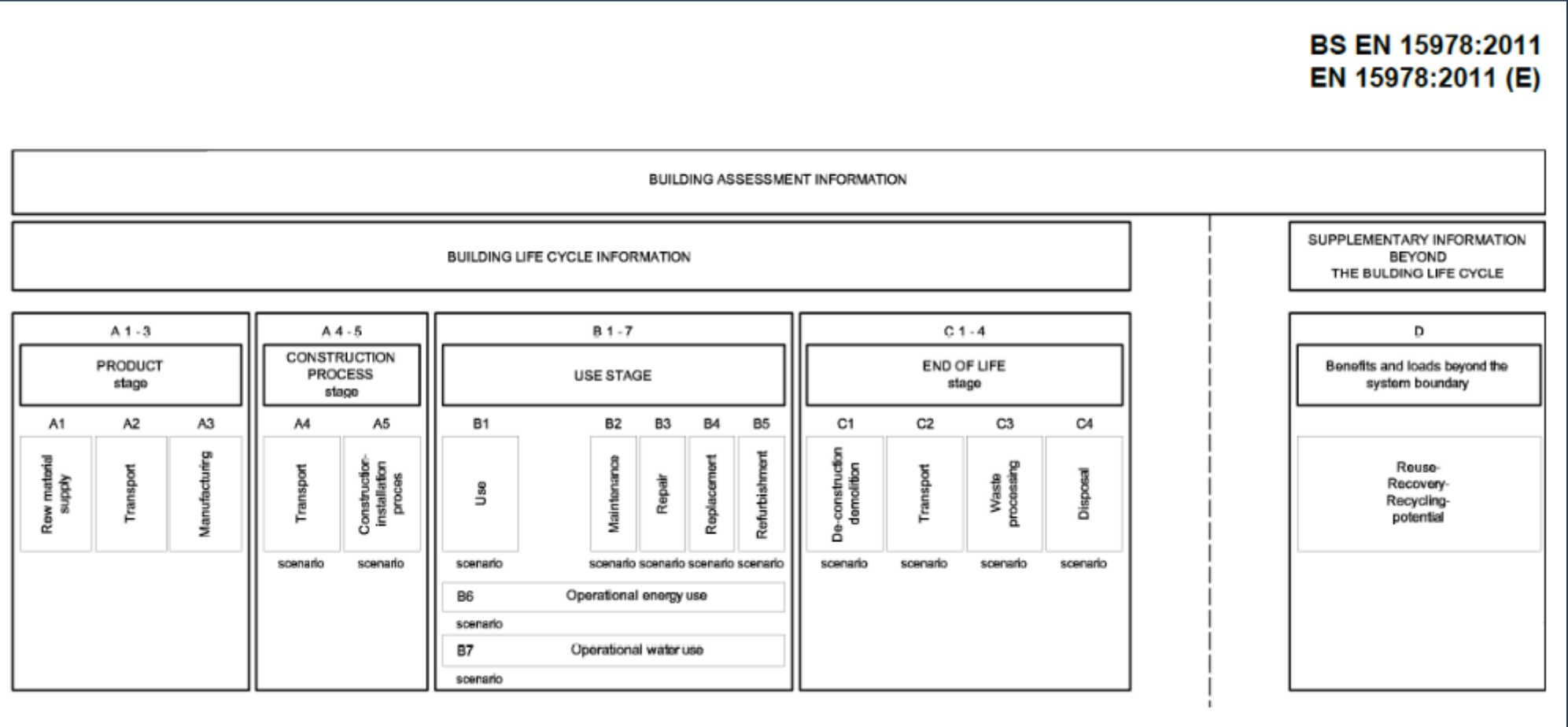
...making excellence a habit.™

Introduction to relevant standards

BS EN 15978

BS EN 15978

BS EN 15978:2011
EN 15978:2011 (E)



Introduction to relevant standards

BS EN 15804

BS EN 15804

Applicable to construction products, services and processes

Provides a structure to ensure that all EPDs are derived, verified and presented in a harmonized way

EPDs communicate verifiable, accurate, non-misleading environmental information for products

Allows for fair comparison and a robust route to reducing environmental impacts

EPDs = Environmental Product Declarations

BS EN 15804:2012+A1:2013
incorporating corrigendum February 2014



BSI Standards Publication

Sustainability of construction works — Environmental product declarations — Core rules for the product category of construction products

bsi. ...making excellence a habit™

Environmental Product Declarations: EPDs

A summary of the costs and environmental impacts from the manufacture and expected use of a product

ENVIRONMENTAL PRODUCT DECLARATION
CENTRIFUGAL CHILLERS
 MAGNITUDE® MAGNETIC BEARING CHILLER MODELS WMC & WME



DAIKIN

Daikin Applied, a member of Daikin Industries, Ltd., designs and manufactures technologically advanced commercial HVAC systems for customers around the world. Customers turn to Daikin with confidence that they will experience outstanding performance, reliability, and energy efficiency.

Magnitude magnetic bearing chillers, manufactured in Staunton, VA, define industry-leading sustainable efficiency. Every day throughout the world thousands of customers benefit from the reliable performance and energy savings of Daikin technology.

Daikin Applied is committed to sustainable practices as part of our corporate culture. We believe it is the right thing to do for our customers, our community, the environment, and ourselves. As an HVAC company, Daikin Applied has a unique opportunity to make a difference in sustainable initiatives.

For more information visit www.DaikinApplied.com


Magnitude is up to 40% more efficient than standard centrifugal chillers and can save up to \$4 million over the life of the chiller. Facility managers can count on their chillers meeting peak efficiency year after year with a design that rejects out the risks of contamination from efficiency-reducing oil buildup on heat-transfer surfaces.

CERTIFIED
 Environmental Product Declaration
 ISO 14025

Norbord
 Make it better

thinkstep
 an open innovation company

EPD
 THE INTERNATIONAL EPD® SYSTEM



EPD for Oriented Strand Board

1 of 14

SULZER

Environmental Product Declaration - EPD
 Environmental and economic life cycle performance including climate-related data

MSD Process Pump
 The pump characterised in this EPD is inherently configurable. Configuration and efficiency depends on customer specifications. The data given below are indicative and only valid for the defined parameters (see chapter "Life cycle - coverage, assumptions and exclusions").


Main applications:
 Oil & Gas, Hydrocarbon Processing, Power Generation and Waste Water industries. The fluids pumped include hydrocarbons, oils, sludge, coarse feed, suspended and particulate.

Types:
 ISO 15030 (API 618) type ISO 15030, split, opposed impeller, dual volute, horizontal multistage pumps.

Rated power:
 2 000 kW

Manufacturer:
 Sulzer Pumps USA

EPD classification:
 A07



Components included:

- Pump including casing, baseplate, shaft, impeller bearings
- Sealbox
- Volute
- Pre-assembly service
- Plug-in kit

Electricity mix considered for category: USA

Key economic and environmental advantages

- High availability of more than 90% (customers typically buy two pumps for each service - one is standby)
- Design life of 8 pumps in 20 years in accordance with API 618
- High efficiency and improved seal technology, means lower energy consumption and lower base emissions
- Variable frequency drives allow flexible performance and improved energy efficiency
- Comprehensive bearing and performance services while customer's equipment is up, means reliability
- Retrofit service to re-achieve the best efficiency point if operating conditions change
- Common API 618 materials are well suited for recycling

Key economic and environmental indicators over life cycle of 20 years

Costs	Energy consumption	CO ₂ emissions	Weight & composition
€ 12 064,028	1 898 803 kWh / kg 729 kWh/kg / kW	114 980 tonnes CO ₂ / kg 622 tonnes O ₂ -Eq / kg	10 844 kg 420 kg / kW
<ul style="list-style-type: none"> Procurement: 2.7% Usage: 97.0% Disposal: 0.3% 	<ul style="list-style-type: none"> Procurement: 0.0% Manufacturing: 0.0% Usage: 99.9% 	<ul style="list-style-type: none"> Procurement: 0.0% Manufacturing: 0.0% Usage: 99.9% 	<ul style="list-style-type: none"> Daikin: 92.7% Alloy High strength steel: 0.2% Cast iron: 0.0% Other: 6.1%

Tot. symbols: 100%

Environmental Product Declarations: EPDs

A summary of the costs and environmental impacts from the manufacture and expected use of a product

ENVIRONMENTAL PRODUCT DECLARATION CENTRIFUGA MAGNITUDE® MAGNETIC BEARING



Magnitude is up to 40% more efficient than steel and can save up to \$4 million over the life of a machine. Our customers can count on their offshore assets after years with a design that respects the efficiency and reliability of building on to beat the

bre

LCA Results

The results for the declared unit of 1 tonne of BDA average UK brick can be found below. As the average brick is assumed by the BDA to have a mass of 2.13 kg, results can be calculated per average brick by dividing individual values in results tables by a factor of (1000 / 2.13).

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing environmental impacts

Product stage	Module	GWP kg CO ₂ equiv.	ODP kg CFC 11 equiv.	AP kg SO ₂ equiv.	EP kg (PO ₄) ³⁻ equiv.	POCP kg C ₂ H ₄ equiv.	ADPE kg Sb equiv.	ADPF MJ, net calorific value.	
Product stage	Raw material supply	A1	AGG	AGG	AGG	AGG	AGG	AGG	
	Transport	A2	AGG	AGG	AGG	AGG	AGG	AGG	
	Manufacturing	A3	AGG	AGG	AGG	AGG	AGG	AGG	
	Total (of product stage)	A1-3	213	1.85e-5	3.49	0.107	0.177	1.24e-4	2370
Construction process stage	Transport	A4	8.026	1.48E-06	0.027	7.06E-03	4.68E-03	2.11E-05	121.2
	Construction	A5	11.466	1.08E-06	0.177	6.07E-03	9.31E-03	8.41E-06	130.9
Use	Use	B1	MNR	MNR	MNR	MNR	MNR	MNR	
	Maintenance	B2	MNR	MNR	MNR	MNR	MNR	MNR	
	Repair	B3	MNR	MNR	MNR	MNR	MNR	MNR	

SULZER

1 - EPD
including climate-related data



Model:
3D CAD, based on all input layers
 Model Material Property
Selected for layer: 386

Process - only steady

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GHG Protocol

GHG Protocol

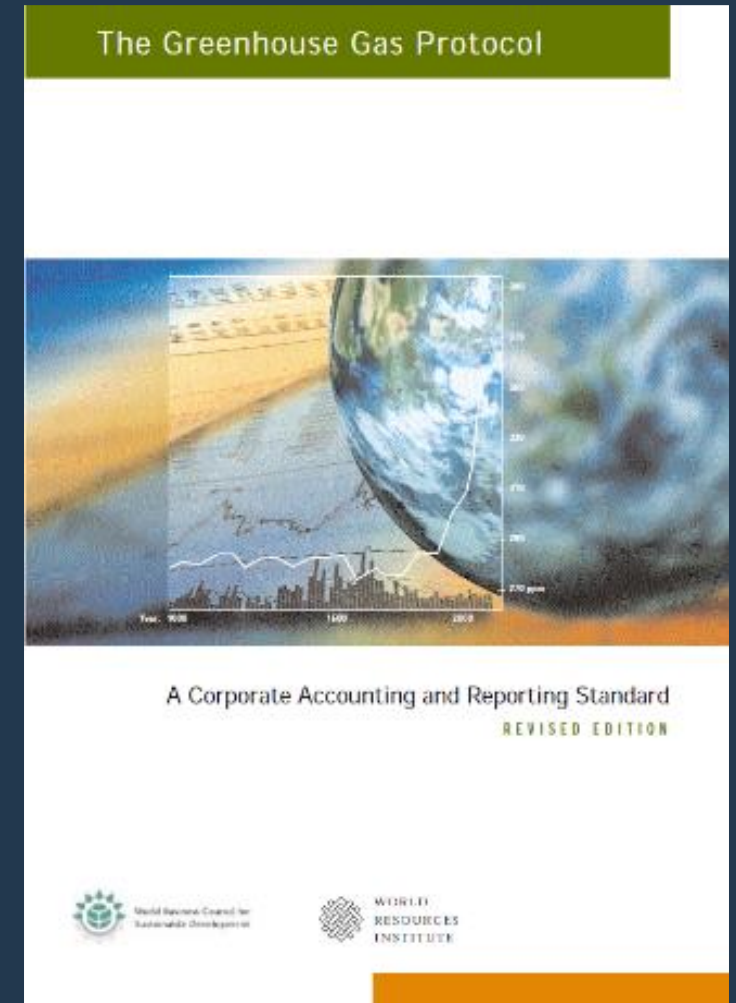
Accounting and Reporting of 6 greenhouse gases
(Kyoto Protocol)

GHG inventory using standardised approaches and principles

Develop an effective strategy to manage and reduce GHG emissions

Consistency and transparency in GHG Accounting and Reporting

Construction-specific GHG Protocol - Encord



PAS 2080

PAS 2080: 2016

Management of carbon reduction
across infrastructure value chain

Determining baselines, establishing metrics and
setting targets

Selecting carbon emissions quantification
methodologies

Reporting at appropriate stages
& visibility of performance

Continual improvement of
management and performance

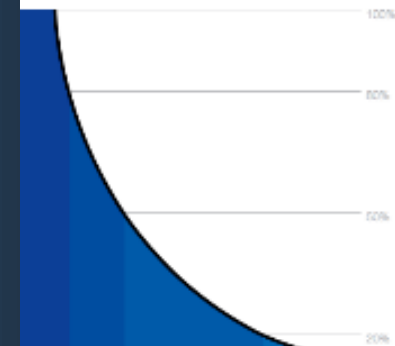
PAS 2080:2016

Carbon Management in Infrastructure



Construction
Leadership
Council

The Green Construction Board



bsi.

PAS 2050

PAS 2050: 2011

Publicly Available Specification (PAS)

Standardised approach to product Carbon Footprinting

Applicable to products life cycle and/ or cradle-to-gate

Design for all organisation regardless of size and sector

Additional economic, social and environmental impacts are not assessed

PUBLICLY AVAILABLE SPECIFICATION

PAS 2050:2011

Specification for the assessment of the life cycle greenhouse gas emissions of goods and services



ICS 008-13 008-40
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Resources Guidance – Free Carbon Data and Tools

- **Defra/BEIS 2021 Greenhouse gas reporting conversion factors** : the UK Government's database of carbon factors for fuel, energy, transport, and materials, updated annually. <https://www.gov.uk/government/publications/greenhouse-gas-reporting-conversion-factors-2021>
- **Bath Inventory of Carbon and Energy (ICE)** database: a well-established database of embodied carbon factors for a variety of materials, updated periodically. <http://www.circularecology.com/embodied-energy-and-carbon-footprint-database.html>
- **Supply Chain School Carbon Calculator**: a free tool from the School to measure scope 1, 2 and 3 emissions in your supply chain. <https://carbon.sustainabilitytool.com/>
- **The Embodied Carbon in Construction Calculator (EC3) Tool**: a database of EPDs for construction products <https://buildingtransparency.org/ec3>
- **Carbon Trust Carbon Calculator** for SMEs: The Carbon Footprint Calculator has been designed to help UK based SMEs measure their corporate emission footprint following GHG Protocol Guidance, including direct emissions from fuel and processes (Scope 1 emissions) and those emissions from purchased electricity (or Scope 2 emissions) for the assets they operate <https://www.carbontrust.com/resources/tools/carbon-footprint-calculator>
- **Highways England Carbon Tool**: a free-to-download Excel tool to calculate carbon emissions for operational, construction and maintenance activities undertaken on behalf of Highways England that draws on Defra and Bath ICE datasets www.gov.uk/government/publications/carbon-tool
- **The RSSB Rail Carbon Tool** is a web-based tool that allows you to calculate, assess, analyse, report and reduce your rail project carbon footprint by evaluating low-carbon options using verified, centrally-available carbon factor data that draws on Defra and Bath ICE datasets <https://www.railindustrycarbon.com/>
- **Environment Agency Carbon Calculator**: a free-to-download tool to calculate the carbon impact of different material and transport options in your project www.ice.org.uk/knowledge-and-resources/best-practice/environment-agency-carbon-calculator-tool
- **Hawkins\Brown: Emission Reduction Tool** \. An open source Revit-based tool that enables design teams to quickly analyse and clearly visualise the embodied carbon emissions of different building components and construction material options at any time during the design process. <https://www.hawkinsbrown.com/services/hbert>

Rail Carbon Tool

RSSB Rail Carbon Tool

UK Govt Contracts Finder <https://www.contractsfinder.service.gov.uk/Search>

FAITHFUL+GOULD ATKINS

Logged in as: JamesC [Logout]

Calculator Expand All Customise Columns Property Calcs Recycle Bin Sandbox Linked Folders

Layout Save Restore

Project Tree

Name	Qty	Units	kgCO ₂ e		
			Single	Total	Project
Chipping Warden Green Tunnel v3 270916					
Chipping Warden Green Tunnel - Option 1			124,852,704	124,852,704	124,852,704
Excavation and Stockpiling	1	nr	11,425,778	11,425,778	11,425,778
Earthworks Teams	5	nr	2,205,156	11,425,778	11,425,778
Backfilling	1	nr	9,028,328	9,028,328	9,028,328
Earthworks Teams	4	nr	2,257,082	9,028,328	9,028,328
Articulated Dump Truck - ADT	4	nr	393,807	1,575,227	8,300,909
Excavator	1	nr	393,807	393,807	1,575,227
1 nr 70T Excavator Diesel Engine - 350kW / 472.5hp			393,807	393,807	1,575,227
Bulldozer	1	nr	144,024	144,024	576,096
Roller	1	nr	144,024	144,024	576,096
Soil Disposal - lorries to dispose of excess soil	1	nr	5,734,160	5,734,160	5,734,160
Dewatering	20	nr	70,762	1,415,232	1,415,232
Concrete	1	nr	61,683,084	61,683,084	61,683,084
Concrete - General - Retaining Walls			5,816,000	5,816,000	5,816,000
Concrete - General - In-situ concrete			55,005,600	55,005,600	55,005,600
Concrete Delivery	1	nr	1,061,484	1,061,484	1,061,484
Freight - HGV - Articulated (>33t) - 100% Laden - Diesel			661,714	661,714	661,714
Freight - HGV - Articulated (>33t) - 0% Laden - Diesel			399,770	399,770	399,770
Reinforcement	1	nr	32,036,850	32,036,850	32,036,850
Steel - Bar and Rod - General			32,036,850	32,036,850	32,036,850
Waterproofing	1	nr	3,329,273	3,329,273	3,329,273
Damp Proof Course/Membrane - General			3,329,273	3,329,273	3,329,273
Chipping Warden Green Tunnel - Option 2			81,594,820	81,594,820	81,594,820
Chipping Warden Green Tunnel - Option 3			122,288,187	122,288,187	122,288,187
Chipping Warden Green Tunnel - Option 4			48,643,357	48,643,357	48,643,357

Package Graph

Layout Bars Scenario

kgCO₂e

Scenarios

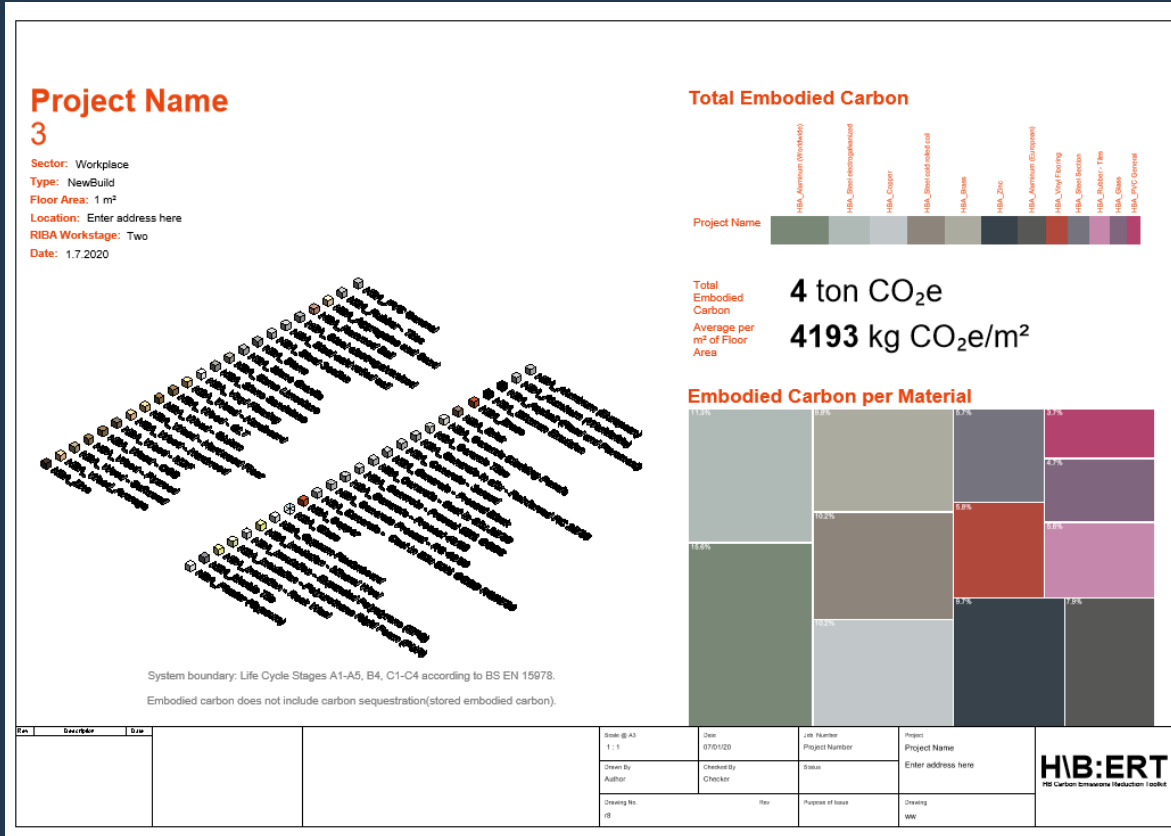
- Chipping Warden Green Tunnel - Option 1
- Chipping Warden Green Tunnel - Option 2
- Chipping Warden Green Tunnel - Option 3
- Chipping Warden Green Tunnel - Option 4

Name: hover over chart to see name here

kgCO₂e

<https://www.railindustrycarbon.com/Account/LogOn?ReturnUrl=%2f>

H\B:ERT Carbon Tool



Material Browser - HBA_Aluminum (recycled)

Search []

Project Materials: All []

Name: HBA_Aluminum (recycled)
Type: Generic

Material Parameters

Parameter	Value
Other	
Embodied Carbon (ton)	200.000000
Density (ton/m3)	2.740000
Construction coefficient	0.070000
End of life coefficient (0.020000
Waste rate (%)	0.080000
Replacements over 60 y	1.000000
Transport coefficient (0.030000

OK Cancel

<https://www.hawkinsbrown.com/services/hbert>

Bath ICE Database

INVENTORY OF CARBON & ENERGY (ICE) SUMMARY - V 3.0 Beta

ICE DB Version: V3.0 - 10 Nov 2019

is this version still valid? [Click link below, to see if a newer version is available.](#)

Check if this copy is up to date at: <http://www.circularecology.com/embodied-energy-and-carbon-footprint-database.html>

Introduction

The updated ICE database, to ICE V3.0, has focused on what was considered as the main construction materials. This is following a similar principle, also known as the ICE 20 rule, to update the database with the level of resources that was available. These materials should cover the majority of embodied carbon for many construction projects.

Materials covered in ICE V3.0

It is appreciated that there are materials that haven't been updated, but which are still an important part of a materials inventory in construction, particularly on some projects. In order for users to be able to model the embodied carbon of these materials, the data from the previous version of ICE, V2.0 published in 2011, has been copied to this summary.

The content section below highlights which version of ICE the material belongs to.

Aggregates and Sand

Version: ICE V 3.0 Data

Materials	Calculated Carbon - kgCO2/kg	Comments
general UK, mixture of hard won, marine, secondary and recycled, bulk, loose	0.00747	This is an estimate of a mixture of aggregate. Knowledge is a mix of 50/50 and was 27/50 recycled and secondary, and 30% is the aggregate. Consumption metrics have been taken from a report published by the Aggregate Producers Association, a member of the Mineral Producers Association (MPA) (The mineral products development report for the aggregate industry, Dec 2016). However, it is an estimate of the embodied carbon of secondary aggregate, which is a mixture of new data and data from the previous version. It is based on the typical types of aggregate used in construction, but does not include some types of aggregate used in construction.
general, single mixture of hard won and marine, bulk, loose	0.00493	It is based on a mixture of aggregate. This has been modelled with 65% hard won and 35% recycled aggregate. Consumption metrics have been taken from a report published by the Aggregate Producers Association, a member of the Mineral Producers Association (MPA) (The mineral products development report for the aggregate industry, Dec 2016). The consumption of aggregate is based on the data from the previous version of ICE.

<http://www.circularecology.com/embodied-energy-and-carbon-footprint-database.html>

Built Environment Carbon Database (BECD)

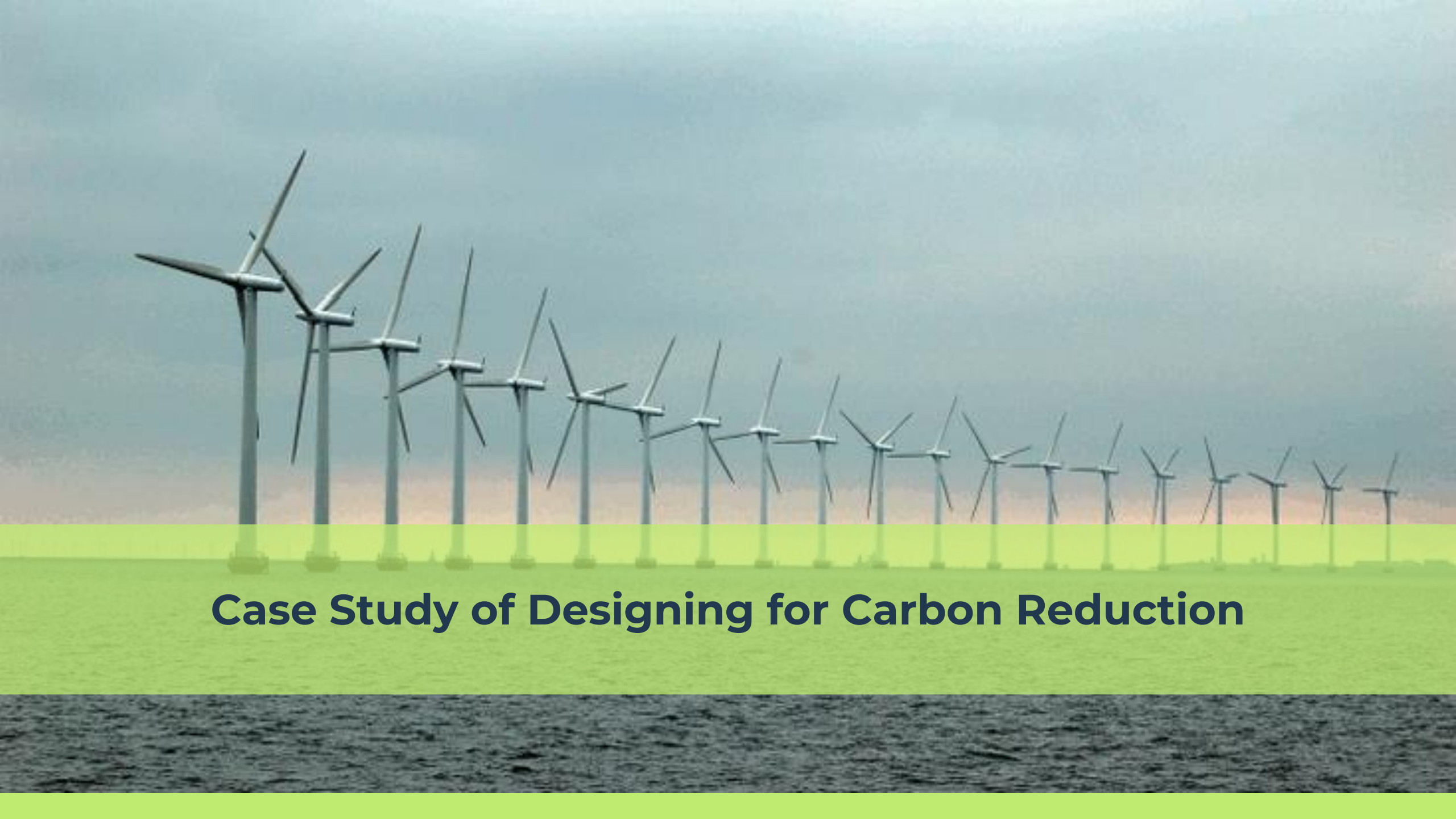
- Coming soon! The Built Environment Carbon Database
- A collaboration between several organisations to have one source of truth
- It is a database of product level LCA information (EPDs)
- It is not a tool or calculating software
- It will combine the WRAP / RICS database, the Bath ICE database and others
- Due to launch October 2022



EC3 Database

The screenshot displays the EC3 Database interface. At the top, the user is identified as James Cadman (PRIVATE USER). The interface includes a navigation menu on the left with categories like 'Find & Compare Materials', 'Plan & Compare Buildings', and 'Manage Data'. The main content area features search filters for Region, Country/State/Province, and Max Distance from Project Site. A 'STATISTICS' section shows 55 Product EPDs with an Achievable value of 0.906 kgCO2e, an Average of 1.3 kgCO2e ± 47.5%, and a Conservative value of 1.52 kgCO2e. Below this is a table of 'INDUSTRY EPDS' and 'PRODUCT EPDS'. The selected product is 'Hot Rolled Structural Profiles and Merchant Bars' from the manufacturer 'AFV Beltrame Group' at the 'Trith Saint Leger' plant. The product's embodied carbon is 0.476 kgCO2e. A detailed view shows the organization name, plant name, product name, and description: 'This EPD refers to construction products hot rolled structural profiles and merchant bars produced at LAMINÉS MARCHANDS EUROPÉENS S.A plant in Thith Saint Léger (France), with electric arc furnace route, starting from post and pre consumer steel scraps, varying steel grades, e.g. S235, S275, S355, etc.' It also notes an 80% confidence GWP below 0.4750 kgCO2e / 1 kg and a GWP reported in the EPD of 0.4071 kgCO2e / 1 kg. A 'kgCO2e embodied per 1 kg' chart compares the product's value (0.476) against an 'Achievable' target (0.906) and a 'Conservative' target (1.52). The interface also includes a 'SEARCH' button and a 'Report Bugs & Feedback' link.

<https://buildingtransparency.org/ec3>



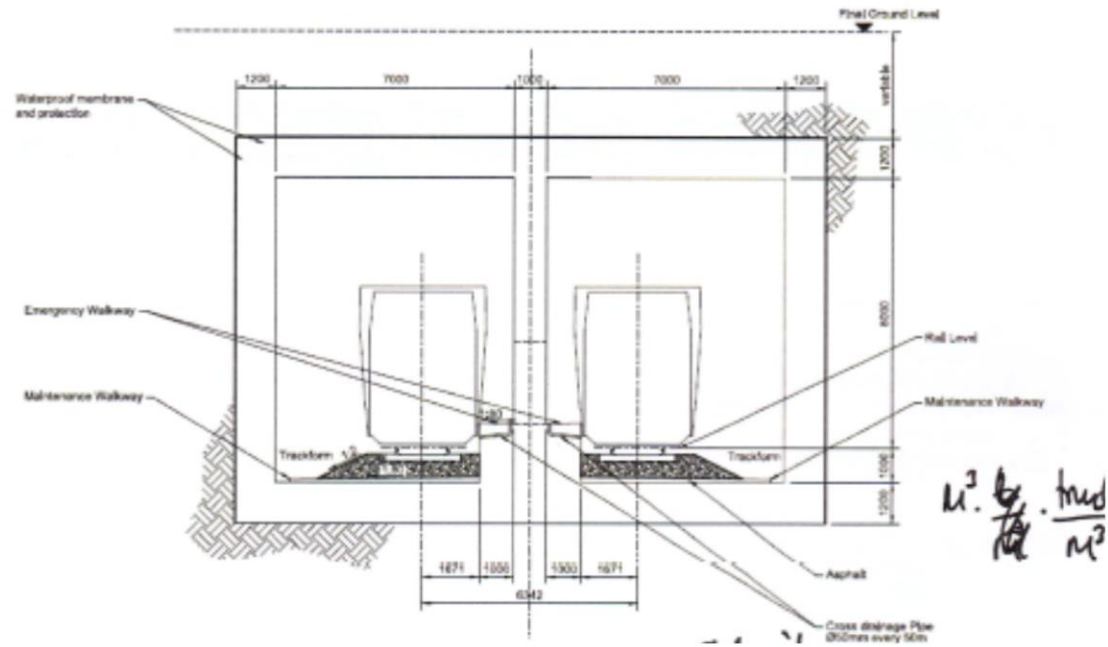
Case Study of Designing for Carbon Reduction

Example: building a train tunnel



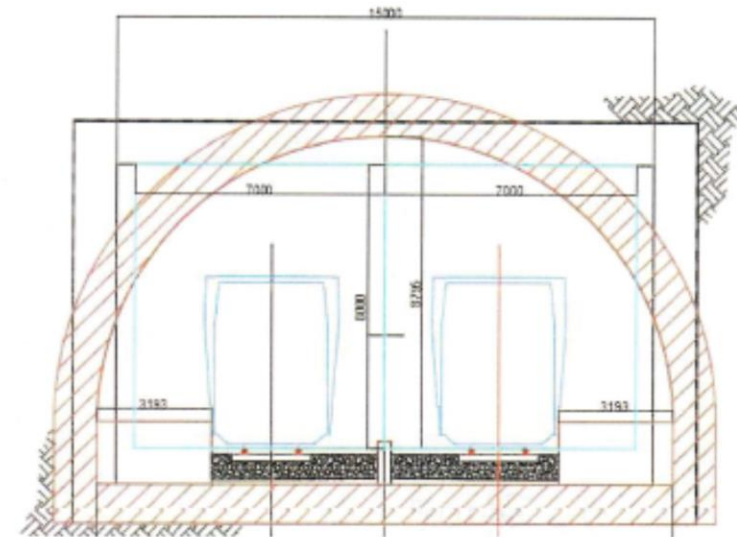
Different Engineering Options

Cast in-situ and partially precast reinforced concrete box (with twin cells) in open excavation (Cut and Cover)

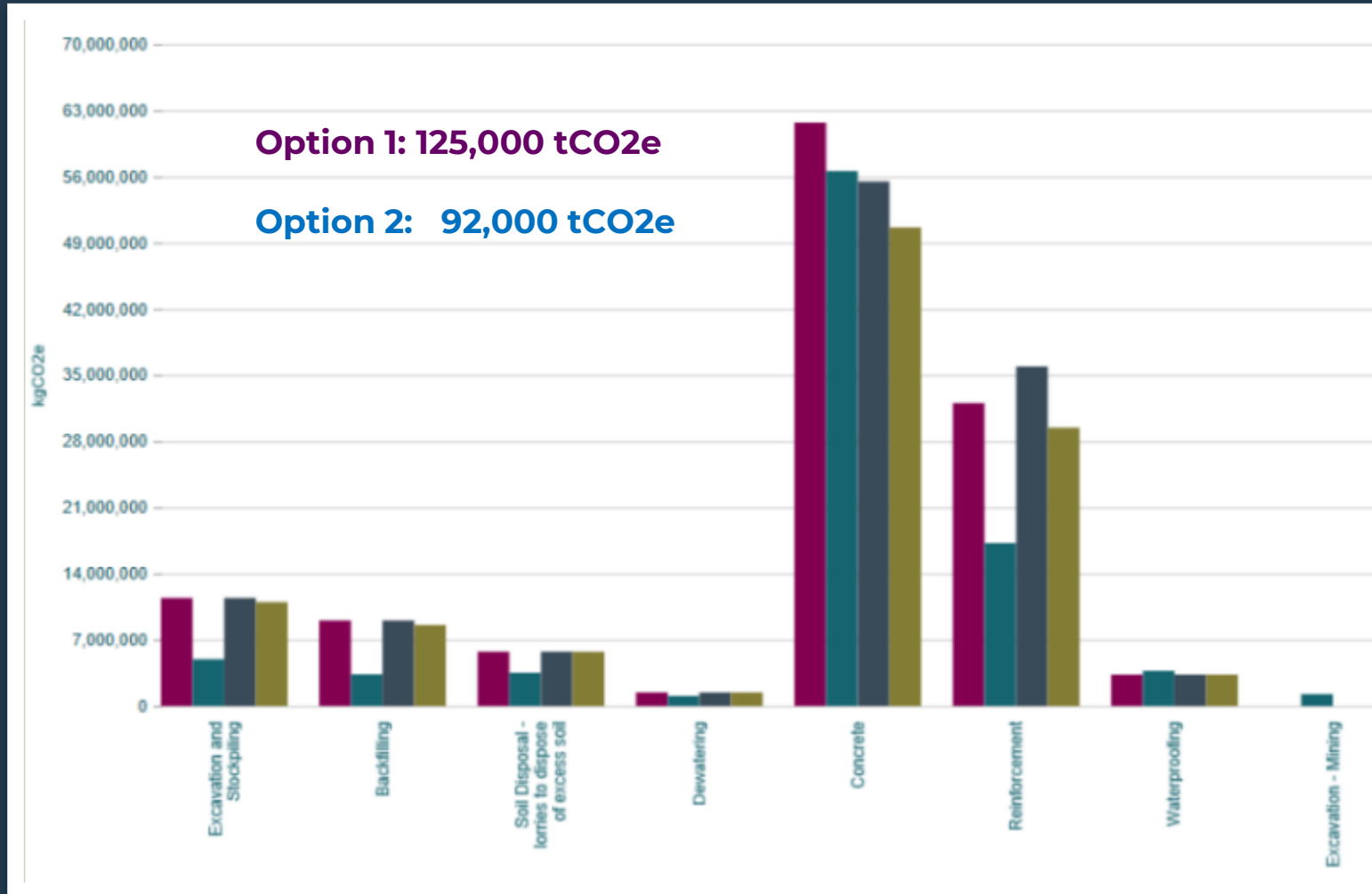


- Variations on
 - Cut & cover and/or mining
 - Concrete and/or steel
 - Boxes and/or arches

Cast in-situ and partially precast concrete arch (with twin cells) in combined open excavation (Cut and Cover) and mining (SCL)



Carbon impacts for the options

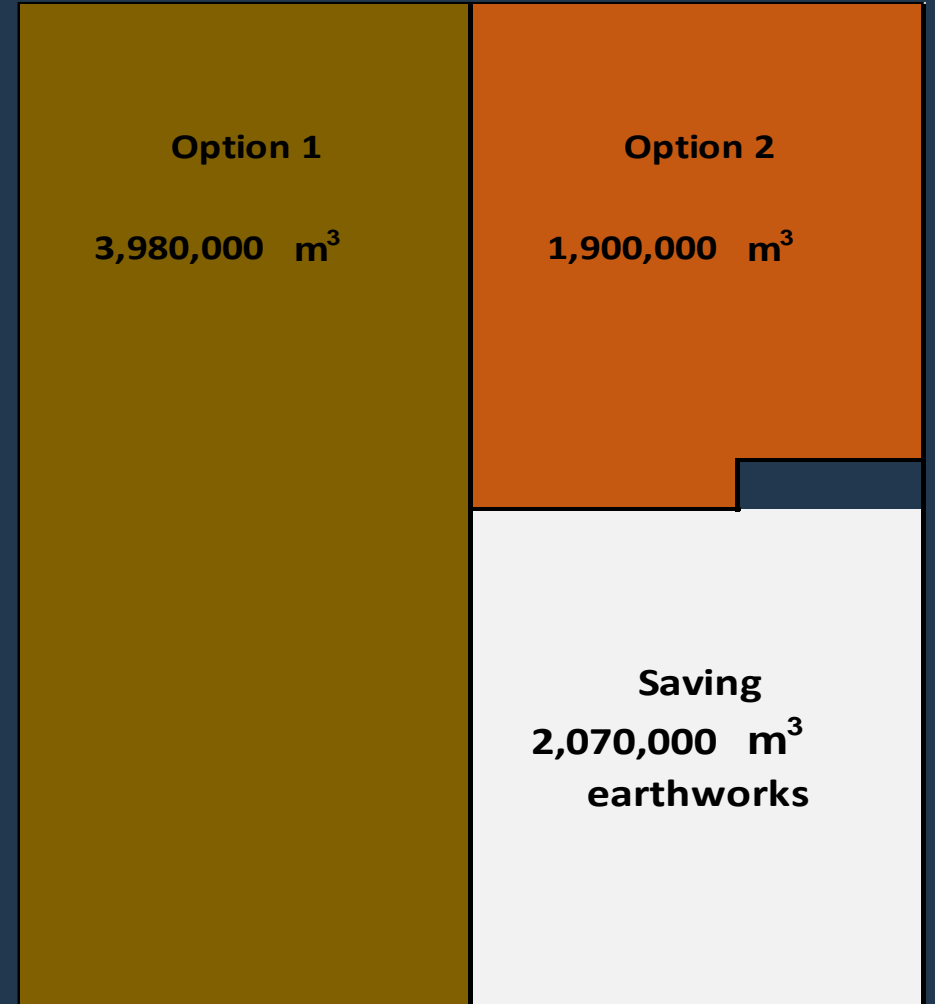
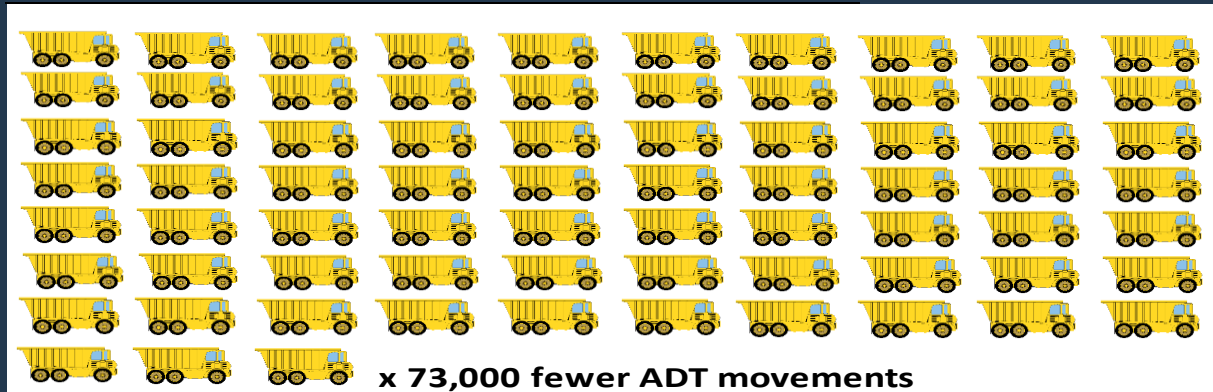
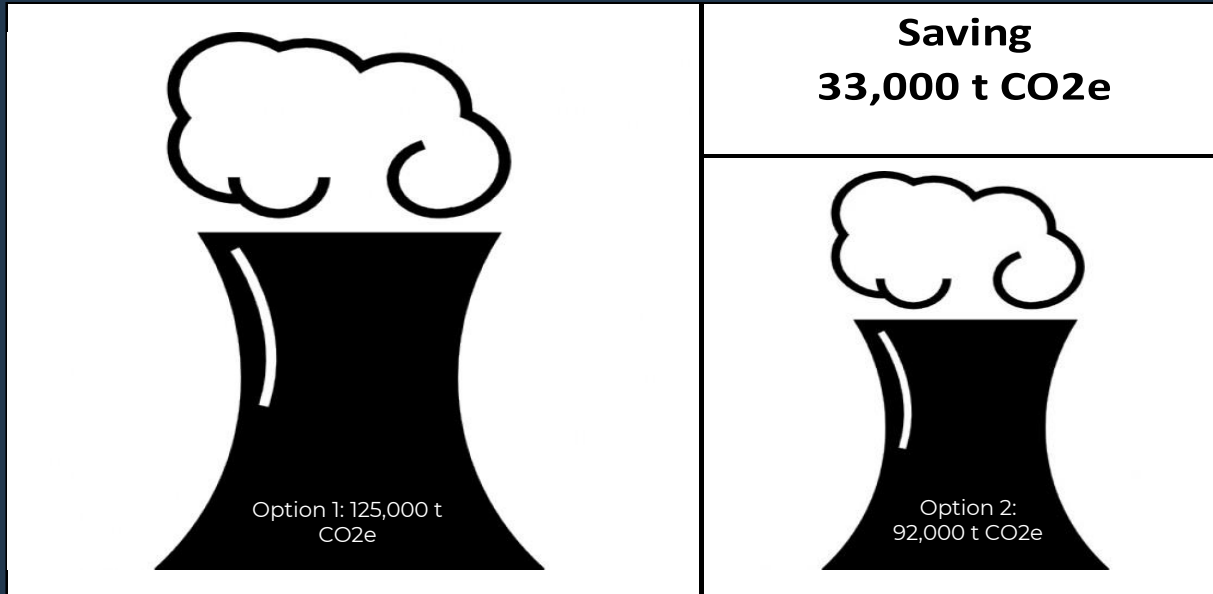


1. Excavation
2. Backfilling
3. Soil disposal
4. Dewatering
5. Concrete
6. Reinforcement
7. Waterproofing
8. Mining

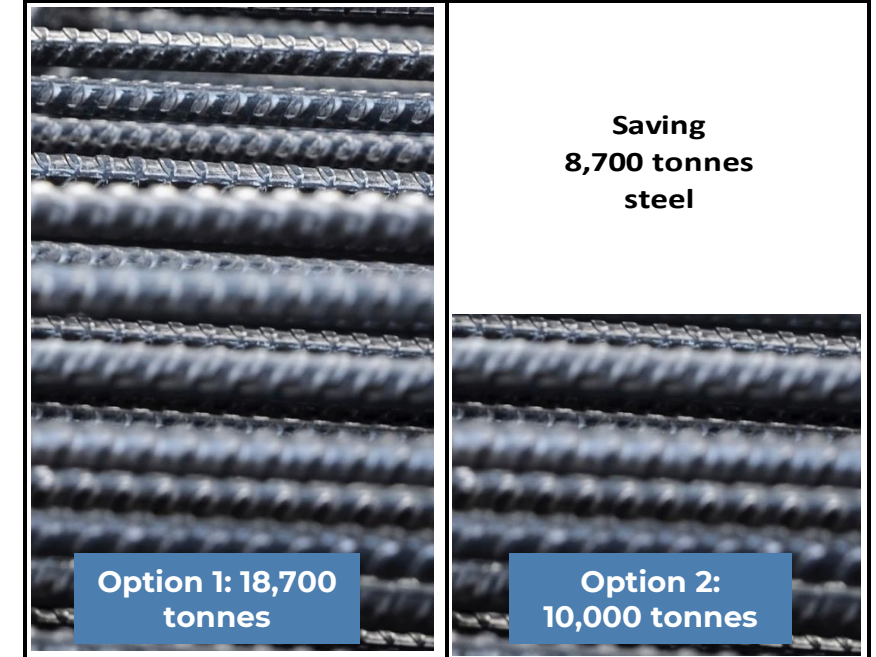
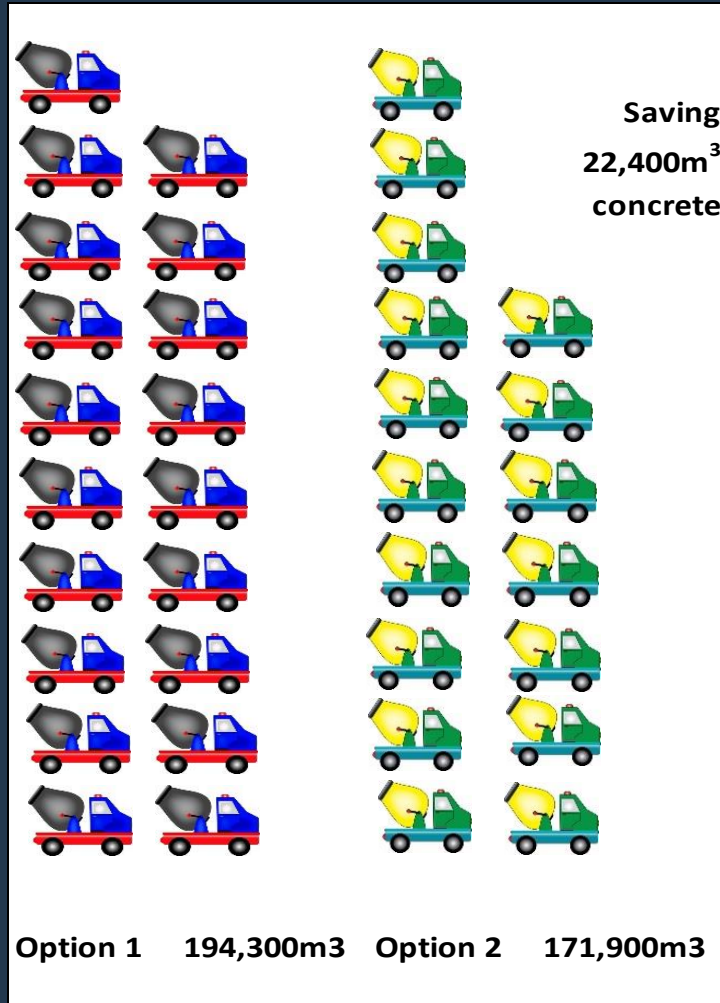
Savings: Option 1 vs Option 2



Carbon and Earthworks savings



Concrete and steel savings



Carbon Equivalency

- 33,000 tCO₂e saved is equivalent to avoiding:
 - 1000 HGVs, each driving 24,000 miles; or
 - 40 full A380 flights from LHR to NYC; or
 - Emissions from grid electric and gas used in 10,000 UK homes for a year – roughly equivalent to a town the size of Aberdare, Pontypridd, Winsford, or Beverley



Business Reality

National Grid

“One idea that’s really worked is the start of a 5% carbon weighting on our new construction projects.

We’re saying to our suppliers that if you can design a lower-carbon solution you stand a better chance of winning our business.”



National Grid Example



New electricity substation at Wimbledon



Smarter thinking on design and use of materials



Calculated carbon savings of 20% across the asset's life, equivalent to about 39,000 tCO₂



Saved £3 million in costs compared with the original design

“By having clear data on carbon emissions, we can use energy and resources more efficiently. We’ve been able to prove the business case that lower carbon can equal lower cost”

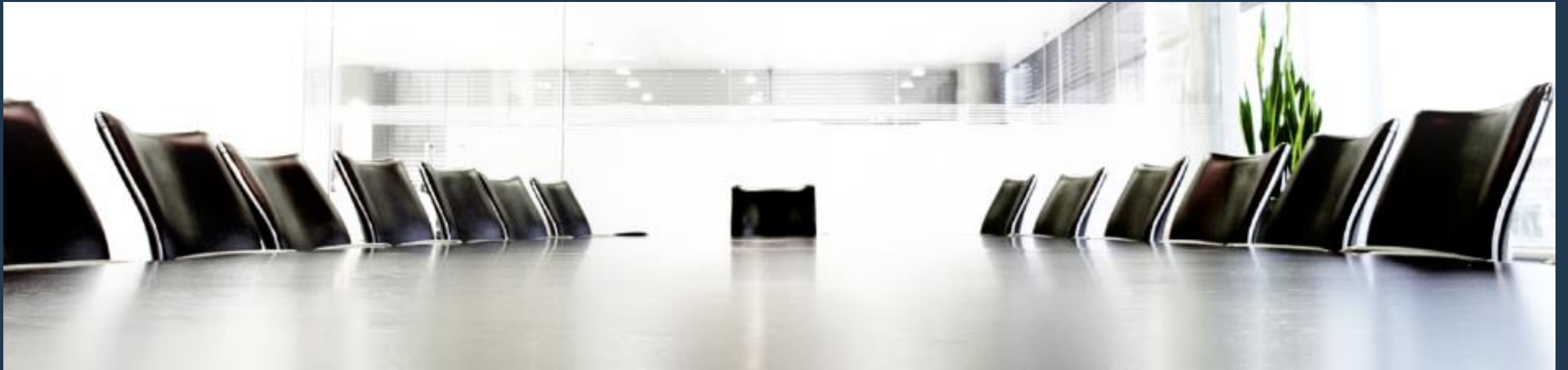
The end of the training... for now...



...but the beginning of your carbon reduction plans!....



Questions, Answers and Feedback



Thank you!

James Cadman

- Lead Consultant at Action Sustainability
- 07884 654827
- www.actionsustainability.com
- @Action_Sustain

