

Strategic Procurement Strategy (SPS) Logistics

Executive Summary

"Logistics is the flow of funds, goods and information between origin and usage. Logistics involves information, material handling, production, packaging, inventory, transportation, warehousing and often security" CIPS 'Right materials at the right place at the right time'

Current Status:

- Logistics has historically been delivered through Tier 1 main contractor arrangements, with an acknowledged lack of spend data, performance measurement and common metrics.
- Resistance to change stakeholders cautious as perceived as major Industry step change and latent risk. Lack of Logistics understanding, Strategies, knowledge and empirical evidence required (M4 'pilot' to M3 'proof of concept') to assess, replicate and grow model organically.

Challenges:

- Safety: Risk of Safety Alerts due to complexity of Road Safety Standards and lack of rigour and enforcement.
- Implementation: Lack of Spend data, evidence and current understanding of potential. Recognising quality, safety and customer impact are all factors.
- **Supply:** Opportunities not necessarily capitalised on and thinking as a collective (NH and supply chain) requires vision and development.
- **Demand:** Currently demand planning is weak offering little useful information to the business or our partners.
- Carbon Targets: Risk of not achieving targets unless proactive measures are prioritised, and significant influence for other Categories.
- Early Engagement: Early engagement project management & key stakeholders to endorse and promote.
- Standardisation: Standardisation is fundamental to transit from baseline understanding to latent scope.
- Working together: Establishing working groups across the existing sub-categories, eg Gantries, Pavements and into Major Projects and Operations.

To fully address the challenges and to align with our imperatives, the strategy recommendations are as follows:

- Follow DfT Directive and **deliver Road Safety Standards** Matrix, to reduce WRRR. Improved Safety through strategic alliance between DfBB and Industry Road Safety Schemes.
- Drive implementation and prove potential through a Logistics 'pilot' scheme to Proof of Concept (PoC) Project, aligned with Innovation ReApplied.
- Work with Industry Suppliers to capitalise on latent capability of effective Logistics, LEAN, JIT, through synergy of objectives.
- Effective demand planning to unlock market opportunities and plan programmatically, to benefit all investment programmes.
- Increased focus on introducing low carbon technology, SIP P3 Carbon Reduction Working Group and other Category dependencies.
- Early engagement and development of PoC with Tier1s, and internal/external expertise Logistics expertise.
- Standardisation of data, metrics, definitions and methodology, that National Highways would own. Based on MMC and CLPs.
- Collaborative working together with Industry expertise to drive and realise efficiencies.





Key Aims of the Strategy

Alignment in Safety and Risk Reduction (DfBB & CLOCs), and Industry best practice. Reduce Work Related Road Risk.

Improve Innovation by optimising Modern Methods of Construction (MMC), and Construction Logistics Plans (CLPs), capturing asset storage, final mile delivery (Just in Time), compliance, consolidation and



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Roadmap to Carbon Net Zero aligned to strategy implementation and supplier targets. Reducing CO2 and carbon footprint, year on year, with aligned reduction in environmental impact, noise pollution and an improvement in air quality.

Create Value through programmatic approach to scheme delivery and reduction in delay risk. Drive efficiencies through productivity, cost savings and reduced timescales - aligned to our Customer Maturity Strategy, Strategic Delivery Plan etc.

Standardisation through the Digital Products Catalogue and Innovation Reapplied. Gather intelligence including data, metrics, definitions and methodology - complements our digital transformation ambitions.

Shape the Market through an Industry step change, allowing National Highways to pioneer Safety enhancements, increased productivity, reduced programme risk and improved cost planning/management.

Proposal is to pursue these themes through exploration of Preferred Logistics (PL) suppliers, engaged by Delivery Partners or within Joint Ventures. Market leading Logistical experts providing solutions to Tier 1 & 2 Construction provider *Or, promote, engage, recruit T1 in-house expertise to take ownership of Logistics as a major facilitator.* To counter perceived Risk, strategy will identify a pilot project, to assess viability, risks and potential.

optimal vehicle utilisation – projects delivered in shorter timeframes.



How will this deliver to the Business Objectives...

The problem statements/challenges addressed within the Logistics Strategy can be summarised in the National Highways core values; Safety - to reduce Work Related Road Risk/Safety Alerts and align with Government Road Safety Standards. Customer Service - increase customer satisfaction through reduced road closure time, less noise, better air quality, and a lower carbon footprint. Deliver Efficiencies - better VfM through Modern Methods of Construction and Construction Logistics Plans providing platforms for programmatic planning, to proactively introduce effective Logistics through programme accuracy/stability, enhanced quality, capturing asset storage, final mile delivery (JIT), compliance, consolidation and optimal vehicle utilisation eradication of malpractices.

Directorate	Benefit/Objectives	Short	Medium	Long term
SES	 Reduce WRRR and Safety Alerts, LTI & KSIs Align with DfT Road Safety Standards matrix, including FORs & CLOCs for Industry parity Deliver to carbon target, through reduction in Logistical activity and associated efficiencies (technology, alternative fuels, programmatic planning) 	 SES engagement with DfT to lead on Road Safety Standards, with pan-Government collaboration Identify NVA activities, reduce and measure carbon reduction 	 Promote matrix to reduce WRRR and associated Safety Alerts Ensure Industry compliance through rigour Contribute to SIP P3 Carbon Reduction process 	 Maximise Safety awareness and minimise Road safety risk Engage and lead Industry on Carbon reduction
Major Projects	 Deliver to efficiency targets through MMC & CLP to ensure better VfM Promote Programmatic Planning (Control Tower concept) to optimise JIT/LEAN principles, reducing NVA activity and waste Increased data sharing to enable National Highways to become a more intelligent client Standardisation through the Digital Products Catalogue and Innovation Reapplied. Gather intelligence including metrics, definitions and methodology 	 Progress from Logistics 'pilot' to 'Proof of Concept' within SMPA, to assess viability, risks and potential Develop working group with key stakeholders to ensure buy-in Align with HELMA to establish baseline and scope Raise profile and understanding of PoC through Innovation ReApplied 	 Cross Category collaboration to understand Logistics synergy and scope (PID 74) Share best practice from PoC, to enable Project leads to consider latent potential Gather evidence of efficiencies, including; cost, time, safety, carbon Promotion with wider Industry, Tier1 & 2s 	 Replicate areas of best practice across RIP/CIP & LTC Continually promote and pioneer Logistics engagement and planning as fundamental platform for efficiencies Maximise cross Category potential for driving change Consider 3 or 4 PL options for entire projects
Operations	 Deliver to efficiency targets through Preferred Logistics options to ensure better VfM 	 Provide PoC evidence for consideration in contract phasing & renewal 	 Share best practice to ensure intelligence gained enables informed decisions 	 Work more collaboratively

The Ask/Request

What is required from the Exec?

Area	Requirement and Accountability
MP	Implementation of Proof of Concept into SMPA and support in promoting and replicating best practice across RIP/CIP & LTC (A&R)
OD	Short to medium requirement is to ensure OD informed of Logistical projects and share best practice and potential efficiencies (I)
SES	Inclusion in WRRR activities to ensure synergy with Logistics Strategy, specifically DfBB and the DfT initiative to produce a Road Safety Standards matrix. Collaboration on Carbon reduction work where Logistics can impact (R)
LTC	Short to medium requirement is to ensure LTC informed of Logistical projects and share best practice and potential efficiencies (I)
C&P	Responsible to ensure these strategies and improvements happen to support the business (R)



Note: A = accountable, R= Responsible, I = Informed, C = Consulted

Snapshot on the future vision





Phased high-level implementation plan to deliver key aims

Responds to DfT Direction and deliver Road Safety Standards Matrix, to reduce WRRR



Aims of Logistics Strategy & Proof of Concept Proposal

Alignment in Safety and Risk Reduction (DfBB & CLOCs), and Industry best practice.

Improve Innovation by optimising Modern Methods of Construction (MMC), and Construction Logistics Plans (CLPs), capturing asset storage, final mile delivery (Just in Time), compliance, consolidation and optimal vehicle utilisation – *reducing CO2 and carbon footprint, year on year*.

Create Value through programmatic approach to scheme delivery and reduction in delay risk. Drive efficiencies through productivity, cost savings and reduced timescales.

Standardisation through the Digital Products Catalogue and Innovation Reapplied. Gather intelligence including data, metrics, definitions and methodology.

Shape the Market through an Industry step change, allowing National Highways to pioneer Safety enhancements, increased productivity, reduced programme risk and improved cost planning/management.

- **Proposal** is to pursue these themes through exploration of Preferred Logistics (PL) suppliers, engaged by Delivery Partners or within Joint Ventures. Market leading Logistical experts providing solutions to Tier 1 & 2 Construction providers. *Or, promote, engage, recruit T1 in-house expertise to take ownership of Logistics as a major facilitator.*
- To counter perceived Risk, strategy will identify a pilot project, to assess viability, risks and potential. Followed by an end-to-end Proof of Concept (PoC) on a works project [slide 14], with full visibility and access to progress through a dedicated Working Group.
- The PoC should validate the Logistics Strategy, to measure the latent potential Value Add and to increase the accuracy of potential efficiency outcomes (safety, time, cost, carbon). Then re-assess and build on PL success through organic growth, and collaborative planning.

Executive Summary (2)

- Historically Logistics has been delivered through Tier 1 contractors, with an acknowledged lack of spend data, performance measurement & common metrics. A lack of understanding of the latent potential.
- Resistance to change stakeholders cautious as perceived as major Industry step change and latent risk. Lack of Logistics understanding, Strategies, knowledge and empirical evidence (M4 'pilot' to 'proof of concept') to assess, replicate and grow model.

OPPORTUNITIES:

Safety

- Introduce standardisation both in terms of Safety, programmatic planning and industry best practice.
- Requirement to align Work Related Road Risk standards and Accreditations eg CLOCs and FORs, through DfBB collaboration with Rail Safety Standards Boards 'equivalency matrix' intent, providing greater rigour and audit to reduce recent Safety Alerts (35%+ of site vehicles unroadworthy/illegal).
- Reduction in AFR/LTIs by improved methodologies in product delivery and handling.

Customer Service

- Better VfM & Increased Customer Satisfaction- through reduced road closure time, less noise and better air quality.
- Sustainable logistics reduced CO2 and carbon footprint, with new Fleet replacement. >10 % YonY.

Delivery

- Modern Methods of Construction and Construction Logistics Plans provide platform for programmatic planning, to proactively introduce effective Logistics through programme accuracy/stability, enhanced quality, capturing asset storage, final mile delivery (JIT), compliance, consolidation and optimal vehicle utilisation – reducing CO2 and carbon footprint.
- Reduction of spend Initial Spend estimate is 6-8% of Project costs, not including tangibles eg Gantries, Drainage. Equates to £620m+ over RP2, with significant opportunity to reduce through direct synergy with other Categories. Target, 10%+ savings.



Definition of Logistics;

"Logistics is the flow of funds, goods and information between origin and consumption. Logistics involves information, material handling, production, packaging, inventory, transportation, warehousing and often security" **CIPS**

	Delivery	Safety	Customer/sustainability			
Define	Programmatic planning to optimise movement "resources, materials, plant, etc" reduce/eliminate waste "nVA"	Material Fit for Purpose Work Related Risk Reduction RIDDOR (Road Risk,AFR/LTIs)	Anyone impacted by the project: National Highways, contractor, suppliers etc & Public			
Inbound (Hub/site) Mobilisation Efficient use of skilled workers	Source to site i.e. gantry JIT "right time, quantity, location" Control tower/Ops room Proactive risk management Clear roles/responsibilities Resource optimisation	Deconflict work streams/ efficient collaboration Effective scheduling Robust control gate Proactive risk management Safe work environment	Reduction of road closure time Utilising hubs to reduce deliveries Consideration of public impact "when/where"			
Outbound Demobilisation Waste removal	Landfill opportunities Waste management Recycling/ reuse of surplus material	Robust control gate Proactive risk management Conducive/safe work environment	Continuous customer feedback Snag free/phase			
Enablers	Programme stability, Accurate/timely data, Live feed/comms					

Options: 1PL – 4PL (Preferred Logistics)



Conclusion: Tier 1's currently provide 'unregulated' Logistics services, primarily outsourced. Intent is to drive change, enhance Safety and efficiencies to ensure NH becomes a more intelligent client.

- Tier1 providers effect the Logistics (4PL) Management, but lack 'control' and incentives.
- Thus the contractual arrangement between Tier1 and subcontractors may not maximise Logistics function to full latent potential, with limited visibility/expertise/management of Tier2/3/4 activity.
- National Highways (NH) have outsourced risk, yet this is aligned with cost factor multipliers as work is sub-contracted.
- NH remain lacking in data, Intel and ownership.
- Eg Drainage:
 - 1PL manufacture
 - 2PL deliver to site
 - 3PL on site use
 - 4PL manage project



Potential Logistics (3PL) Operating model...Proof of Concept



Logistics: high level timeline (critical path)

Scope



Rollout of short-medium term solutions





Rollout of medium-long term solutions







Timeline
July 2021
July 2021
August 2021
August 2021
July-September 2021
October 2021



Category strategy – Carbon zero template

Key drivers of carbon emissions in categ	Corporate emission		ntenance & truction sion	Road u emissic		Carbon emissions per year associated with key driver [tons of CO2]	
1. Construction Material/Asset Logistics	S	x					15% of total (Tons tbc)
2. Source to site				х			tbc
3. HGV/LGV/Plant usage				Х		tbc	
		cted impact / CO2 ctions [tons of CO2]		Timescale [by MM/YYYY]			needed to implement measure ment/support, etc)?
1. MMC/CLP promotion	>20%					Directly movem	reduces vehicle usage and ents
2. Programmatic planning (Control >20% Tower concept)		%		Start Oct 21		Proof of Concept data, based on MMC/CLPs	
3. De-Carbonise HGV scope>30%		0%					ply-for-innovation- ervice.gov.uk/competition/884/overview
4. Renewal of Fleet with lower emission usage				Rolling		29T. Hydroge	HGV's – Construction 'norm' is 44T, yet battery power max is en (Biofuels) or Electric Road System (Conductors) technology available before 2030. (source – HE Head of Energy)

Category Profile

Vision: Building capability in Logistics management will enable National Highways to construct, maintain and operate safer, more efficiently AND more sustainably

Goals:

- Optimise warehousing and transport planning/management
- Develop Logistics maturity & improve client intelligence
- Reduce risk to RIS2 capability & capacity

Landscape:

Construction Logistics in formative stages. Logistics operators with limited construction expertise; Construction operators with limited logistics tools/capability – Risk passed to Tier2/3

Market Analysis

Dominated by Top Tier1's who are extremely cautious of any change in process, which may impose risk or accountability. Emerging PL partners do not yet understand or engage with construction.

Business Need

Safety

Customer

Service

Delivery

Strategic Approach

Scope: Develop a consistent approach to Logistics, enabling bespoke tangible Category improvement opportunities

Opportunities:

- CLOCs & DfBB Alignment
- Construction Logistics Plans (CLP)
- Modern Methods Of Construction

Logistics Category Strategy

Executive Summary

Objectives	Year 1	Year 2-3	Year 4+
Develop CLP Methodology	Define requirements aligned to investment programmes	Build CLP template and pilot	CLP implementation as BAU
Develop Logistics Maturity, inclu Safety	Define/standardise metrics and KPI's required	Gather/develop client intelligence and tools	Grow use of Construction hubs
JV, Preferred partners or 4PL	Embed Best Practice and share learning SDT	Define 4PL scope and assess market capability	Pilot and assess 4PL implementation risks



Statement of Need http://share/share/llisapi.dll?func=ll&objaction=overview&objid=88461255



Conclusion: For National Highways, Logistics is in the concept or inceptive stage, with historically all work undertaken under the Operational scope and passed to Tier 1 providers to manage, both risk and benefit. This is the construction industry norm, with Construction operators having limited logistics tools/capability and Logistics operators having limited construction expertise. Joint ventures and preferred partners have evolved organically, but there remains a disparate array of standards, methodology, data metrics and clear cost analysis. The vision is to build National Highway's capability in logistics management, understanding and intelligence to enable National Highways to construct, maintain and operate faster, cheaper, with less risk and more sustainability. This must include Modern Methods of Construction, Construction Logistics Plans, SES accredited standards (FORS, CLOCS) and may be delivered through 4PL, 3PL, or greater use of JV's eg SMP.

Business Requirements and Objectives

Requirement	Low Importance	1	2	3	4	5	High Importance	HE Directorate	Specific Objectives
Assurance of supply	Disruption to supply has a minor impact on operations and / or brand perception					x	Security of supply is critical: disruption will affect safety and damage reputation		 Planning and Programme Optimisation focussing on best
Quality	Quality issues have minimal impact on operations and/or				x		Quality performance has a major impact on operations and/or brand	Operations	 Intelligent Contracting, providing tools to hold Supply Chain to
Regulatory, Ethical, Environmental	Compliance to ethical, environmental or regulations have a minimal impact on operations or brand					x	Compliance to regulatory, ethical and environmental issues has high impact on operations and/or brand		 account Increased Maintenance Productiv with efficient scheduling and asse recovery
Service	Flexibility in delivery dates and service levels can be accommodated with minimal impact					x	Late deliveries / poor service has a major impact on operations / brand	Majar	 Supporting the development of whole life asset strategies Providing Logistics options framework Support the DIPs Sustainability Hub model with intelligence, logistics planning and management
Cost	Cost competitiveness is not a major requirements					x	Cost competitiveness is critical for HE as is the ability to understand costs drivers of product / service	Major Projects	
Innovation	R&D capability or investments in innovation has minimal impact on operations and/ or brands				x		Excellent R&D / product engineers and investments to innovate are critical to operations and/or brand		 Embed/ learn from Logistics elemen within Smart Motorways Alliance (key function in Production Hub)
Logistics metho		ional m	aturity.	Busine	ss nee	ds of S	ough a more intelligent understanding of Safety, Customer Service and Delivery will on reduction priorities.	Commercial & Procurement	 Support "Intelligent Client" agenda by building unit cost data associated with logistics operations Drive accurate cost forecasting with tighter, accurate logistics planning Embed logistics methodology into

 Embed logistics methodology into contract scope/design



Case for Change

Links to Modern Methods of Construction **Construction Logistics Plans (CLP's) HE Logistics Chain Optimisation** (MMC) Framework for understanding and managing Optimisation of MMC relies on effective Highlighted by HE2025 Capability Map, construction logistics activity on any given Logistics; asset storage, final mile delivery (Just "Manage Logistics" is a risk category that is acknowledged as requiring capability scheme In Time), shrinkage and compliance, consolidation and vehicle utilisation, RFID (Radio development and as a candidate for outsourcing Standardisation of data, metrics, definitions and Frequency Identification) tagging methodology, that National Highways would own Sector Development System (Supplier Development Team) workstream already in and provide templates for Increased Logistics capability would allow National Highways to introduce best practise progress across Tier 1s, designed to increase Enable a **programmatic approach** to scheme stock control and throughput methodology HE maturity (data, practice, knowledge) delivery and develop National Highways against Modular assets promoting greater use of: intelligence/competency surrounding Logistics CLP's easily adaptable as a way to manage challenges Joint Venture's encourage collaborative supply, demand (including advanced production partnerships (eg SMPA) & Balfour/Wincanton CLP implementation shown to reduce vehicle planning) and throughput capabilities project movements to/from site by 20% Offsite manufacturing, standardisation and **3PL** (Industry current Best Practice) providers Reduce carbon footprint modular construction are key areas of focus for assigned to specific logistics functions: Reduce congestion on SRN the DfT Transport Infrastructure Efficiency 1) Warehousing 2) Bulk/Hub Transport Strategy (HE signed up to TIES Challenge 7) Safety - CLP's contributed to 40% reduction in 3) Final Mile fulfilment on-site casualty rate when adopted alongside **CLOCS** standards OR Review of SES bench line standardisation with • 4PL (Tier 1 role?) could act as a centralised industry; CLOCS, FORs V Driving for Better logistics management function, covering the complete end to end supply of logistics functions Business (opportunity for Safety Standards matrix?) across National Highways Value Chain



Value Chain Analysis - Safety



Logistics - Safety	Value Factors	Current Situation	Changes Needed
 Health & Safety Driving for Better Business (DfBB) Construction Logistics and Community Safety (CLOCs) Fleet Operator Recognition Scheme (FORs) Rail Safety Standards Board (RSSB) 	 A safer network through reduced HGV/van journeys on the SRN A decrease in the number of incidents relating to Logistics, RIDDORs, RTAs, KSI's Improved site efficiency with fewer vehicle movements/delays HE assurance of a minimum Logistics safety standard, promoting Best Practice Inherent overlap with other Categories Improved customer assurance and reduced NH reputational risk exposure Environment – reduced vehicle movements will reduce Carbon footprint 	 Reliance and risk passed to Suppliers, T1,2,3 as required – Assumptions made that compliance is assured Safety Alerts data (gathered with Police on site roadworthy checks) provides contradictory evidence = 40% of vehicles legally deemed unroadworthy DfBB aware of latent risk in system and working proactively to address asap DfBB uses 'signposts' to refer to CLOCs/FORs but without audit CLOCs acknowledges DfBB, as assurance scheme without rigour Mtg facilitated between both parties to progress 	 Parity with industry Best Practice, DfT, RSSB etc Implementation and enforcement of a Logistics Driving Standard 'equivalency matrix', based on legal requirements (Operators Licence, roadworthy vehicles) and a minimum acceptable safety standard Audit trail for Safety best practice Contracts inclusive of key minimum requirements and Tier1's to apply and enforce as required

Conclusion: Recent Safety Alerts indicated >40% of on-site vehicles were unroadworthy and 'illegally' on Public roads. This indicates a lack of rigour in the DfBB scheme which is based on assurance rather than Legal basis, audits and evaluation. Scope to align with the RSSB 'equivalency matrix' and CLOCs/FORs will provide rigour. Work in progress to facilitate DfBB/CLOCs mutual recognition and acceptance.



Value Chain Analysis – Cross Category



Value Chain	Value Factors	Current Situation	Changes Needed
 Drainage Gantries/Steel Structures TTM Earthworks Concrete Structures General Civil Road Markings Road Restraint Systems Pavements Construction Management/Accommodation 	 Efficiency – MMC and CLPs provide structure for cross Category synergy, efficiencies and value Efficiency - savings from standardised design, bulk procurement and mass production opportunities, through Construction hubs Quality - improved consistency through mass production Safety - reduced time on site & lower accident frequency rates (WRRR & LTIs) Efficiency - reduced installation time through efficient methods Efficiency – Programmatic Planning based on JIT and LEAN, reduces wastage and non-value add activities Customer satisfaction – reduce road closure time, and HGV/LGV traffic Environment – reduce carbon footprint and impact 	 No formal Logistics methodology or framework Procured by individual delivery partners through Tier 2 or 3 providers on a scheme by scheme basis Limited or No Programmatic planning Minimal Construction hub usage Repeated design resulting in over-complicated, non-standardised, bespoke designs which can vary from scheme to scheme Safety Alerts require urgent focus and action No common Road Safety approach to WRRR or standards equivalency Inconsistent approach to Carbon impact Components and technology connections not standardised 	 Adopt MMC and CLPs, through Tier1s and contractors Comply with Safety Standards matrix, through DfBB & CLOCs, driven by DfT Develop a strategy to enable programmatic planning ('control centre'), to maximise JIT & LEAN concepts in reality, reducing waste and nonvalue add activities Enhance Customer Satisfaction and focus on reducing local and environmental impact, including Carbon footprint Investigate potential savings and safety benefits with Industry Logistics experts, PL partners or internal process analysis Prioritise Logistics and allow NH to become an Intelligent client

Conclusion: Logistics has historically been outsourced and delivered through Tier 1 's and subcontractors, with an acknowledged lack of spend data, performance measurement and common metrics. Yet, Logistics is critical to the cross Category efficiency of all works projects and is intrinsic to risk, spend and progress. By recognising this criticality, and maximising the opportunities, there is significant scope to improve Safety, increase Customer Satisfaction and realise genuine efficiencies.



Mapping of category connections - matrix for Logistics

A dependency matrix for Logistics, to identify and map the relationships, dependencies and synergies between categories.



	Notes
1	Design, storage and delivery should be considered to optimise warehouse/transport considerations. Efficient on-site logistics will enable productivity gains for installation of modular asset types
2	Storage and delivery of physical components/materials to be considered
3	High volumes of vehicle movements associated with Pavement. Optimisation of the working window paramount to efficient delivery
4	Potential for Earthworks Reverse Flow considerations (as demonstrated and prioritsed by HS2)
5	Scheduling and utilisation considerations critical to the optimisation of the working window and staff safety
6	Design considerations for MMC (bulk component storage, transport, reverse flow) to mitigate logistics issues further down the Value Chain
7	Logistics focussed metrics (& KPI's) must be considered with enterprise systems to understand the impact on programme. SMA "Production Hub" functionality reliant on efficient logistics considerations
8	Maintenance and repair considerations (eg stockingholding, leadtimes and throughput of critical repair compenents) for whole life value management
9	4PL considerations - centralised logistics management will require co-ordination across multiple disciplines for optimal throughput

VALUE ADD

Reduction in SRN Traffic

Scheme delay risk reduction

A Safer Network

Improving Customer Satisfaction

Outbound

STATEMENT OF NEED

Inbound **Operations** <u>Standardised</u> Logistics Real time inventory data Location of Distribution

facilities

model Programmatic

Planning Data analysis

Logistics

• Record taking Reduce Minimise

movement Reduce waste

CO2 Reduction

Safety

movements

RIDDORs

Gate Checks

Reduce

Maintenance Installation support Snagging

Remedial

Grounds maintenance

 Cost cycle completion

• Sign off

Efficiencies

DEVELOP LOGISTICS MINDSET



Value Chain Mapping



- JV's are a base-line for current working practices, but much progress can be achieved with greater client/Tier1 integration, as per the Supplier Development Model.
- Clients typically engage with a 4PL service provider for medium–long term duration (3–5 years); the 4PL further engages with dedicated logistics service providers such as warehousing, trucking and air/ocean freight service providers (as per the requirement)



Options: 1PL – 4PL



- National Highways Optimization = 4PL.
- Tier1 providers have limited visibility/expertise of Tier2/3 Logistics
- Eg Drainage:
 - 1PL manufacture
 - 2PL deliver to site
 - 3PL on site use
 - 4PL manage project, on behalf of National Highways
- Supplier Development and engagement should ensure greater sharing of data, best practice and intel.
- Number of providers reduces risk but may be project or geographically driven.
 - 5PL a future vision?



Product Description – Future Software Solutions

Service Delivery Technique	Description – Software solutions offered by suppliers/4PLs
Route Optimisation Algorithms	Big data and predictive analytics are being leveraged to optimise shipping routes; software – developed using these technologies – generate accurate digital maps and identify a suitable carrier for delivery, based on parameters such as vehicles' location and road restrictions
Integrated Platforms for SCM	These integrated platforms have different functional user interfaces and are used to manage multiple entities (e.g., transporters and freight forwarders) in a supply chain; the implementation of these platforms improve visibility and operational efficiency while reducing the need for additional software/platforms for supply chain management (SCM) at different steps
Real-time Shipment Tracking Tools	A majority of 3PLs/4PLs and supply chain service providers are adopting IT-enabled tools that utilise data captured by sensors (e.g., location, acceleration and temperature sensors), telematics and RFID readers for real-time shipment tracking; these tools help in ensuring timely delivery by providing shippers with timely information to take remedial action in case of unexpected delays or any discrepancies
Geofencing Technology for Shipment Tracking	Numerous 3PLs/4PLs leverage geofencing technology that involves capturing GPS coordinates of trucks/shipments as these cross a predefined boundary (e.g., geographical location, supplier's warehouse and manufacturing facility, and point of delivery); the captured location details are automatically shared with supply chain entities (e.g., transporter, shipper and warehouse staff), enabling them in taking informed decisions in case of any delays
Blockchain for Supply Chain Management	Technology giants and niche players are building blockchain-based platforms to improve visibility and transparency across supply chains; these secure and tamper-proof platforms can be used to store shipments' data and enable transactions through smart contracts while eliminating chances of fraud across different levels in a supply chain
Al-/ML-enabled ² Demand Planning	Multiple technology developers are building AI-/ML-enabled software to analyse warehouse data (e.g. order frequencies, historical purchase data and inventory status), and accordingly identify the optimum quantity of goods to be ordered/stored; these advanced tools can optimise the inventory management function by reducing overstocking scenarios



Product Description – Future Software Solutions

Service Delivery Technique	Description ⁻ Technologies that require warehouse infrastructure changes
ML-enabled Picking Robots	 Warehouse automation service providers and niche players are developing robots that have advanced ML-enabled gripping and sensing capabilities; these intelligent robots determine grasping points of different types of products, pick them without causing structural damage and significantly reduce labour requirements in a warehouse
Robot- and drone-	 Robots and drones are being equipped with RFID readers and cameras that automatically capture data pertaining to products stored in a warehouse;
enabled Product	these solutions, primarily developed by niche technology developers, can be leveraged for cycle counting of goods and enable product tracking in
Tracking	'difficult-to-reach' locations of a warehouse
Warehouse	 Cloud-based warehouse management systems are being integrated with AI and ML algorithms to optimise warehouse operations, e.g., picking and
Management Systems	sorting, monitoring staff performance and identifying continuous improvement opportunities (e.g., loading/unloading time) to reduce the overall cost





Market Analysis...



4PL or 5PL model represents significant step change Adoption of 4PL or 5PL services in the UK highways construction industry is currently very low but can be applied from other sectors.



Perfect competition market structure in logistics Presence of both asset and non-asset-based suppliers that are consolidated at the top and fragmented at the bottom.



Buyers can influence market due to over-supply High value-based competition & increased use of technology to differentiate services is restricting new entrants to the market.



Increased demand due to rise of e-commerce New business models emerging, with greater price focus to attract volume and respond to more customised delivery requirements.



Marginal financial landscape across supply chain Covid challenges, the volatility of clients stockpiling goods due to Brexit & changes in freight forwarding docs has strained cashflows.



Fast-pace of innovation, particularly in "last-mile" Tech developments are enhancing client visibility & automating solutions to differentiate from the traditional service model.

Supply Chain Mapping – value and objectives



Logistics covers the movement of material & components via air, sea, road or rail; managing any import/export regulations to satisfy project time expectations. PD PORTS **DAVID STANLEY** The supply chain is under duress, with revenue from Road Freight, in particular, expected to drop by **12.4%** this year due to the Covid outbreak (source: IbisWorld). SHAUN BURTON TRANSPORT JCB noatum logistics SEKO Connect Plus Interserve SPECTRUM FREIGHT LTD DAF KIER **National XPOLogistics** accenture Tier 2 – Work DOVER Tier 3 - Material / Raw Tier 1 – Management **Product Manufacturer Suppliers** Contractors **Highways** CeV bmJ Smart Motorways Joint Venture FSCUS _____ 31 CSD DFDS LOGISTICS Wilson James JS FORWARDIN (Z) Eddie Wincanton **Ralfour Beatty** LEYLAND TRUCKS **JACOBS** ne amey GEODIS Stobart J.C.Balls walkers VINCI ᡗ The primary delivering organisations • Tier 1 primarily work as integrators, by **ATKINS** Tier 1 – Design Suppliers for source-to-site logistics. Enabling subcontractors or suppliers managing projects & sub-contracting work to category-specific Tier 2 suppliers. of components or services to support They provide fleet, operating labour & logistical provision. customer-facing tracking capability. They will commission dedicated logistics Providers of procedural or legislative contractors to move material to site to meet Organisations with expertise in delivery · Road freight activity can be split services, such as customs clearance. project time deliverables & quality levels. solutions, particularly in terms of satisfying between own account operators & public haulage operators (latter having largest Some logistics suppliers will insource regulatory standards & maximising whole-• With the supply chain predominantly UKshare: 59% of HGV tonne km in 2019) transportation solutions where there is life costing by applying design principles. based, the majority of freight is moved by road; with public haulage operators being insufficient capacity or capability. • Construction industry has 1.6% of the • The diversified range of industries 59% of HGV tonne km in 2019*. serviced by logistics operators has total road freight sector, which is likely to Warehousing & storage facilities will be £26.3bn in 2020-21. Design consultants cushioned those in the sector from large supply ongoing services to facilitate • 45% of the logistics sector is delivered by build logistics solutions around this model. market fluctuations over recent years. logistics or manage inventory. articulated lorries (2020-21), where demand is growing at a faster rate to other modes. Have a more holistic role in determining Low level of concentration is mainly Vehicle suppliers & maintainers will the control model of managing material due to the low barriers to entering the ensure the logistics fleet are capable of • Freight carried by light-goods-vehicles industry, which facilitates the entry and delivering services to meet client need. from source-to-site; including the viability (<3.5t), such as small trucks/vans are foreexit of small businesses. of 4 or 5PL options. cast to account for 23% of market (2020-21)

highways

The four largest companies in the industry are estimated to control just 13.6% of the market in 2020-21. This is expected to increase in the current year, as **XPO Transport Solutions UK** purchases a significant proportion of Kuehne + Nagel's industry-related activities..

Market Insight and Landscape

- Road-based logistics accounted for 79% of all goods moved in the UK during 2019, with 13% being transported by water and 9% by rail.
- Revenue is expected to fall in the current year, compounded by the end of the EU-UK transition period (which is likely to have a dragging effect).
- Demand is expected to fall in the current year by 12.4% due to COVID-19, negatively affecting profit margins.
- Government efforts to reduce emissions may reduce the industry's competitiveness in the coming years.
- The industry is highly competitive & fragmented, with only DHL Supply Chain accounting for a market share >5%.





Conclusion: Increasing demand pressures are driving new buying behaviours & clients insist upon greater traceability & technologically efficient platforms. Suppliers also seek to differentiate themselves in terms of an often homogenous product or service.

Key Supplier Risks



Risk type	Risk Description	Impact	Priority	Mitigation/Action
Supply Chain	 Although fuel duty was frozen throughout the period, the industry continues to lobby for a reduction in duty, as the British tax on fuel is one of the highest in the European Union. Changing Government policy in favour of less fuel-intensive modes, such as rail or inland water, is currently indistinct with the potential for tax levies for more efficient alternatives. Network Rail estimates that rail transport is nearly three times more fuel efficient than road transport. 	 Fuel costs continue to dictate high proportion of service expenditure. Modal shifts will impact demand, operating models & cost. 	High	 The freeze in fuel duty has provided the industry with some stability over the past five-year period. Broaden modal options or Driverless technology could reduce fuel consumption / emissions, as well as limit road congestion. Broaden investment in alternative logistics modes to be well prepared for any modal shifts that are legislated.
Innovation	 Logistics operators are increasingly investing in fleet telematics & tracking systems to make their service provision more transparent and customer-centred. This increases the reliance upon systems and procedures. Driverless technology is another major source of technological development, which could lead to public criticism of NH due to a wider uncertainty around safety & ethics. 	 A wholly data-driven service loses focus upon key values in representing NH. Reduced labour costs but possible reputational damage. 	High	 Encourage integration with NH's own systems to increase logistical visibility while adopting the value & behaviours of the host. Seek full assurance of safety case before adopting driverless technology & support a public-focused media campaign to influence a more positive perception.
Capacity	 The increase in demand from online services has encouraged new entrants to the market, which may not be sustainable if buying behaviour recedes significantly post-Covid. Logistical processes have been made more complex by Covid restrictions & End of EU Transition, such as constraints in the no. of drivers in cabs and customs clearance . 	 Increased competition & more marginal gains as suppliers seek to differentiate. Creating time & cost pressures 	Medium	 Clearly set out sustainability requirements in tender opportunities to ensure successful bidders are resilient to market changes and offer a stable proposition. Encourage technology solutions to overcome challenges (such as those in Innovation section) & monitor efficiency.

Conclusion: Step changes in how logistics is delivered through technology advances, innovations & more efficient processes is making it more feasible to promote a fully integrated solution, whose expertise enables goods & materials to travel efficiently from source to site.



Supplier Analysis





- Adoption of 4PL services in the UK highways construction industry is very low, and could be a significant step change for UK construction
- The adoption of a 4PL model would generate keen interest from the UK infrastructure community in tackling a shared productivity challenge



- NH can look to engage with an asset-based 4PLs as its outbound logistics will be limited to the UK and its supply chain will be less complex than cross-border logistics operations; however, in case it lacks the required IT capabilities, it should look for an IT-intensive non-asset-based supplier
- NH can look to partner with DHL, XPO, Wincanton, CEVA and Geodis (leading asset-based vendors); 3T Logistics and GEFCO (non-asset based 4PL)
- Relationship with recommended asset-based supplier already exists in NH (XPO, based at West Hallam, focused on technology storage/management). Non-asset based suppliers focussed on IT capability could provide enhanced platform for data management, supporting us in becoming a more intelligent client



Conclusion:

Opportunity exists for a Industry step change and NH to pioneer and lead. Results include; improved Safety, enhanced Customer satisfaction and latent efficiencies (spend, time, CO2). Logistics expertise will add real value to all Projects and across the majority of Categories, PLUS enable NH to become a more intelligent client, by gaining data and proactively driving change with partners.



Logistics Opportunities

1 Statement of Need Define the outcome needed by the business and what is needed to deliver it	 SAFETY; Cross functional work with SES team to counter Safety Alerts and 'align' DfBB with CLOCs to improve SAFETY Engage with RSSB to support the 'equivalency matrix' for Public Sector Ensure Contractual compliance with Tier1s, to action and implement (Task to Finish) Improve Highways sector Health & Safety maturity
2 Market Options Produce options and provide recommendations as inputs to the strategy/plan	 CUSTOMER SERVICE; Greater Customer Satisfaction through reduction of roads closure time due to work A safer network through reduced HGV/Van journeys for site delivery & support Promotion of Programmatic Planning to optimise condensed deliveries Use of Construction Hubs to reduce impact on local population and environment – supporting off-site production Reduction of CO2 impact and carbon footprint Minimise waste transfer
3 Develop Strategy/Plan Create the strategy that will deliver the statement of need	 DELIVERY; Work with SCD on the Supplier Development System – Category focus via Tier1 & 2+ Engage with Category Managers to assess synergy eg Gantries, Drainage, TTM Quantify associated Categories Logistics spend, risk and scope for efficiencies Explore SMP/SMA opportunity etc – integrated Logistics based on Programmatic Planning (Control Tower concept) Learn from Balfour Beatty/Wincanton pilot project – scope, scalability, return. Share results as a PoC Work within SMA to facilitate Integrated Logistics, with Fluor having primacy Work with ORT to explore market for contract renewal and efficiency opportunities



Recommendation



Benefits Strategy	Description	Recommendation	
Safety	 NH complies with DfT initiative to introduce standardisation both in terms of Safety, and Industry Best Practice, by: Requirement to align DfBB and CLOCs/FORs through Rail Safety Standards Boards 'equivalency matrix' intent, providing greater rigour and to reduce Safety Alerts. Reduction in WRRR/LTI by improved methodologies in product delivery and handling. 	 Comply with DfT initiative Align DfBB & CLOCs Reduce WRRR/LTI 	
Customer Service	NH provides better Customer Service, by: • Use of MMC & CLPs to reduce Project duration and optimise off-site production + construction hubs. • Reduce HGV/LGV traffic through Programmatic Planning of work. • Focus on Sustainable Logistical solutions, reducing CO2 and environmental impact.		
Delivery	 NH directly promotes MMC & CLPs, through Tier 1's, subcontractors and partners, delivering a Programmatic approach to Logistics, by: Focus on 'Control Centre' model, through evolution of pilot project to a 'Proof of Concept' deliverable, potentially including SMP. Effective Logistics through programme accuracy/stability, capturing asset storage, final mile delivery (JIT), consolidation and optimal vehicle utilisation. Reduce Project spend through efficiencies – 10% of £620m+ over RP2. 	 Promote MMC & CLPs through SDT and Supplier Maturity delivery Assess scope of 'Proof of Concept' Grow model organically, geographically or by Tier1 engagement 	
Cross Category Synergy	 NH stimulates cross Category workstreams, by: Scope PID57 potential. Ensure robust communications to coordinate work rather than allow unproductive silo ventures. Work with ORT to scope CCS framework for IT Logistics. 	 Align Strategies to optimise efficiencies Use Innovation ReApplied to ensure synergy Support ORT led CCS potential 	



Strategy



Logistics Strategy	Description	Benefit	Action
LS01: Pioneer Public Sector Road Safety	 Pioneer DfT direction to improve Safety through road standards matrix. Promote MMC and CLPs, to standardise methodology, share Best Practice and maximise opportunity. 	 Reduce H&S Logistics related incidents (LTI, RTAs, KSIs) and improve Work Related Road Risk standards. Provide rigour for audit to reduce Safety Alerts, and reduce risk to Projects. 	 Work with RSSB to produce 'safety matrix', for introduction/implementation in Construction Industry. Ensure CLPs and NH contracts specific minimum Road Safety Standards for compliance.
LS02: Scope Preferred Logistics (PL) Potential	 Pilot PL between T1 and T2 providers, to explore opportunities, efficiencies and risks. Assess Pilot results and engage to progress to 'Proof of Concept', on project end to end. Provide visibility to key stakeholders to gain intelligence and share learnings. Improve alignment between our supply chain (Tier 1-3) and NH goals and outcomes. Grow understanding of Logistics and real latent potential. 	 Create a real-time learning platform to counter stakeholders risk perception. Share data, metrics, opportunities and potential. Use PL to promote JIT/LEAN and reduce non-value add activity. Ensure capability & capacity to deliver RIS2. Real opportunity & value delivered through early engagement approach. 	 Manage PL project from outset – lead Industry step change. Turn lessons learned into best practice through strong SRM. Share/Use empirical evidence to grow PL model organically, SMP, Regional or Project driven. Greater supply chain collaboration to share innovation and drive efficiencies.
LS03: Cross Category & Team Synergy	 Maximise the value return of Innovation Re- Applied. Use PID57 as platform to promote latent added-value of Logistics with other Categories. Scope other Category Logistics spend and dependencies. Work with other Teams, eg Cost Planning & Cost Intelligence to provide real data. Collaborate with ORT to facilitate a contract tender, potentially through CCS. 	 Reflects Strategic Procurement goals and cross Category engagement Removal/reduction in silo working or lack of understanding of impact and benefits. Sharing of Best Practice and innovation. Wider adoption of MMCs and understanding of CLPs. Promote Cost Reduction generically, rather than in isolation. Change NH Procurement approach. 	 Establish Innovation Re-Applied support and use combined strength to promote effective Logistics. Work with Category leads to reduce nonvalue add activities and waste. Agree and baseline cost reduction targets. Rollout wider cost reduction potential to increase PL utilisation, as specialists adding real value.



Glossary & Annexes – Useful Links [SHARE link to index of full documentation]

AFR – Accident Frequency Rate CLOC – Construction Logistics & Community Safety CLP – Construction Logistics Plans DfBB – Driving for Better Business DfT – Department for Transport FORs – Fleet Operator Recognition Scheme KSI – Killed or Seriously Injured LTI – Lost Time Through Injury MMC – Modern Methods of Construction nVA – non Value Add RSSB – Rail Safety Standards Board ORT – Operational Roadside Technology PL – Preferred Logistics PoC – Proof of Concept RIDDOR – Reporting of Injuries Diseases & Dangerous Occurrences Regulations WRRR – Work Related Road Risk

Stakeholder Engagement

Risk <u>Register</u>

Cross Category Logistics Spend

