

# Case Study: Stackright Ltd

## **Challenges:**

The biggest challenges Stackright faces around sustainability are encapsulated in the waste management section resulting from the production processes. Due to the nature of their work, Stackright produces a significant volume of waste, particularly in their timber scope of work during the construction phase. In response to this, Stackright sources its timber from FSC timber suppliers and has made progress in minimising haulage by maximising delivery loads. They also source from a supplier that pre-cuts the timber to reduce wastage directly for them and then reuses the waste products in various applications, such as sawdust and kindling. Moreover, Stackright has engaged a waste management company that recycles 100% of the waste produced on-site into renewable energy and other timber products. This company also recycles plastic packaging and other plastic materials used in production. This process is aided by Stackright's in-house environmental team, which manages waste segregation.

Stackright is extremely proud of its Zero to Landfill status.

Reducing energy usage presents another challenge, which Stackright has embraced by changing the lighting in both the plant and offices to LED and transitioning company cars to hybrid electric with new LEV charging points installed for all employees to use. They have also implemented timers and PIR activation throughout all business areas.

The spray booth has recently been upgraded and refurbished to enhance the efficiency of the spray plant, thereby reducing curing times. Stackright is always exploring ways to further reduce their energy usage and holds bimonthly meetings to encourage all employees to provide energy-saving recommendations.

## **Impact:**

**Gold status journey:** As part of their journey to achieve Gold Status with the Supply Chain Sustainability School, Stackright has identified numerous ideas and motivations across the business. A growing number of employees are now actively involved and motivated to pursue sustainable improvements.

Accreditations achieved: Stackright has secured several accreditations, such as ISO 14001: 2015, ISO 9001: 2015, and ISO 45001: 2018. They also possess Achilles, CHAS, and NAPIT accreditations and are proud members of IEMA, ROSPA, and Construction Line. Stackright has effectively applied the knowledge and skills acquired through the School, particularly in the execution of its ESG strategy policy. They have woven these principles into both existing and new policies and processes. Leveraging the insights from the learning programs, the company has devised a strategy that ensures they meet the highest standards of compliance during audits by their accredited bodies and membership auditors. They are steadfast in enhancing their practices, policies,

Fact box



## **Company**

Stackright Ltd

### No of employees

160+

#### HQ

Skelmersdale, Lancashire.

#### Website

www.stackright.com

#### **Main contact**

Joe Gribben. Joe.gribben@stackright.

#### **Services**

Stackright is one of the UK's leading manufacturers and suppliers of portable cabins and modular buildings.

### **About**

Stackright, a leading UK manufacturer, specializes in portable cabins, site compounds, steel storage units, and modular buildings. They handle design, manufacture, installation, and project management, ensuring top quality and exceptional service through direct employment of all trades.



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and procedures, adhering to the Plan-do-check-act, Lean-continuous improvement, and the 3 pillars of sustainability - economic, social, and environmental. While employee health and safety have always been paramount, the company is now intensifying its efforts to raise awareness about mental health and well-being.

**Assessment insights**: The School's comprehensive learning process, culminating in assessments, has served as an optimal method to gauge understanding of the material. This structure has fostered a more concentrated approach, helped pinpoint areas of improvement, and offered the chance to further tap into the School's resources to bolster understanding and revisit assessments as needed.

**Strategic action plan:** The action plan is a tool to spotlight both immediate and long-term enhancement areas. Stackright's ESG strategy resonated with the school's ethos during its formulation and execution. This strategy has been relayed to their Senior Management Team and is set to permeate individual departments.

**E-Learning benefits:** The E-learning modules have stood out as invaluable and readily accessible resources, shedding light on areas requiring resource allocation for betterment and training. These modules have also provided Stackright with a vantage point to discern how peer businesses in the sector tackle analogous challenges, realise their objectives, and uphold compliance.

## Value gained:

**ESG integration benefits:** Stackright's membership in the School has provided all stakeholders, both internal and external, with a clearer understanding of how the company should operate and where to concentrate their efforts while integrating the philosophy and principles of ESG.. Being a part of the School also allows Stackright to continuously learn, develop, and enhance its commitment to sustainable practices. By engaging with their suppliers, customers, and the School, they can share their approach up and down their supply chain.

**Enhanced sustainability skills:** Stackright is now better equipped to collaborate in enhancing the sustainability skills of its workforce and supply chain. This collaboration aims to address the industry's sustainability challenges and achieve sustainability goals. By accessing the vast array of learning materials and resources available, Stackright can better understand its clients and customers' needs, further bolstering its reputation.

## **Future proofing:**

Stackright plans to persistently embrace the ESG mindset and its resulting actions, drawing knowledge from the School to excel in the manufacturing and construction sectors. This approach will align their operations with the company's core values, laying a foundation for the business's future direction. They believe that with the support of the School, their business will evolve and enhance in numerous areas. This partnership will grant them continuous insights into the industry's leading innovations, ensuring Stackright remains updated with the most sustainable materials and methodologies. Where feasible, they aim to incorporate these innovations into their daily operations.